

Presentation Overview:

Remediation Process Optimization or RPO is the systematic evaluation and enhancement of site remediation to ensure that human health and the environment are being protected over the long term at minimum risk and cost. Through this training, the ITRC RPO team intends to inform interested and affected parties about the value of optimization in efficiently and objectively setting and attaining remediation goals. Key elements of RPO that will be discussed in the training include:

Appropriate use of up-to-date conceptual site models (CSM),

Flexible Remedial Actions (RAs) operations considering technology limitations and risk assessments,

Use of treatment trains for each target zone, and developing performance objectives for each element

Developing an exit strategy for each remedy component considering life-cycle factors, and

Life-cycle cost analysis as a decision-making tool with the requirement that protectiveness must be maintained or improved.

This ITRC training will also identify and describe the applicability, advantages, and disadvantages of various approaches, as well as where they are most appropriate for use. The curriculum will conclude with a case study of an RPO conducted by members of the ITRC team at an Air Force installation to illustrate how an RPO is conducted and potentially findings. The ITRC Technical and Regulatory Guidance Document: "*Remediation Process Optimization: Identifying Opportunities for Enhanced and More Efficient Site Remediation*" serves as the basis for this training course and should be reviewed for additional information.

ITRC (Interstate Technology and Regulatory Council) www.itrcweb.org

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Christopher Hurst: Christopher Hurst is an environmental engineer with the Hazardous Waste Management Branch of the Georgia Environmental Protection Division based in Atlanta. He works in the DoD Remediation Unit in which he is assigned regulatory corrective action oversight tasks for several RCRA and CERCLA regulated military installations, and CERCLA regulated FUDS. Chris has been involved with the ITRC and the Remedial Process Optimization team since late 2002. Prior to working in the Hazardous Waste Management Branch, Chris spent some limited time working in the Engineering and Technical Support Program of the Water Protection Branch and was a compliance engineer in the VOC and Combustion Unit of the Air Protection Branch from 1996 through 2001. A significant portion of this work involved regulatory oversight of large scale printing operations and utility combustion sources. Chris has both a BS and M.Eng in Chemical Engineering from the University of Louisville. He recently served as Chair of the Atlanta section of the American Institute of Chemical Engineers and has been very active with this organization for six years. Chris is also a member of the local section of the Air and Waste Management Association.

Dave Becker: Dave Becker is a geologist with the Geoenvironmental and Process Engineering Branch at the US Army Corps of Engineers (USACE) Hazardous, Toxic and Radioactive Waste Center of Expertise (HTRW CX) in Omaha, Nebraska. At the HTRW CX, Dave is primarily involved with providing technical consultation (including optimization of systems), review of HTRW-related documents, teaching, and preparation of guidance relevant to field studies and *in-situ* remediation. He has strong interests in optimization of remediation systems, site characterization techniques for environmental restoration projects, and *in-situ* remediation technologies. Before coming to the HTRW CX in 1991, Dave was Chief, Geology Section at the Corps' Omaha District between March 1989 and December 1990. In that position, he supervised 16 geologists and engineers and 2 drill crews engaged in geological studies and designs related to civil, military, and environmental restoration projects. For 5 years prior to becoming a supervisor, Dave was a project geologist in Omaha District actively involved in many environmental restoration projects and performed numerous seismic hazard analyses for USACE dams in the North-central US. Dave has a BS in geology from the University of Nebraska at Omaha and a MS in geophysics from Southern Methodist University in Dallas, Texas. He is a registered professional geologist in Nebraska and is a member of the Nebraska Board of Geologists, and the Nebraska Geological Society.



Bud Johnson: Bud Johnson is the CEO of ROG a Superfund and industrial remediation contractor located in southeast Texas. Mr. Johnson is responsible for identifying, researching, implementing, and reporting on the application and use of alternative remedial technologies. ROG is a "field" orientated company working with owners and consultants to review remediation goals and appropriate remediation technologies. ROG has tested and implemented diverse in-situ and ex-situ technologies at Superfund sites and industrial facilities including pump and treat, SVE, dual phase extraction, bioremediation, chemical oxidation, electro-thermal stripping, phytoremediation, slurry walls, and other innovative treatment technologies. Mr. Johnson has been working as a consultant, field engineer and manager in the environmental field since 1972. Before joining ROG, Mr. Johnson worked for municipal utilities, environmental equipment manufacturers, and environmental design/build contractors. Mr. Johnson has a BS degree in chemistry/engineering from Loyola College and has completed the course work for an MS degree in Environmental Engineering from Rutgers University. Mr. Johnson is a current member of NGWA, TAEP, A&WMA and a past member of ACS, NAEP, WEF, ABC, GCA, DBIA and WWMEA.

Karla J. Harre: Karla Harre is the Technology Transfer Team Lead in the Installation Restoration Division at the Naval Facilities Engineering Service Center (NFESC). She is responsible for managing NAVFAC's strategic plan to overcome barriers to the use innovative environmental remediation technologies. She facilitates the NAVFAC Alternative Restoration Technology Team (ARTT) and the NAVFAC Remedial Action Operations and Long Term Management (RAO/LTMgt) Optimization Workgroup. Ms. Harre is the principal investigator for a technology demonstration project to apply transport optimization codes to groundwater pump-and-treat systems. Previous experience includes leading the acquisition of innovative remediation technologies and services, managing the logic development of the cost-to-complete (CTC) environmental budgeting component in the NORM business management system, leading Clean Up Review Tiger Teams to identify improved remediation strategies, and managing an innovative technology demonstration program performed on Navy environmental sites in the San Francisco Bay Area. She holds a bachelor of engineering degree in civil and environmental engineering at Vanderbilt University and a master's of business administration at Pepperdine University



RPO is a common sense approach



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Remediation Process Optimization (RPO) is the systematic evaluation and enhancement of site remediation processes to ensure that human health and the environment are being protected over the long term at minimum risk and cost.



RPO is not a mechanism for assessing criticism

RPO is not a new process but it is a more detailed and thorough review than is often provided by other processes such as a five-year review

It is an opportunity to highlight what is being done well

Applicability to only large federal sites is not true

Optimization is a mechanism to achieve remedial goals faster without diminishing protectiveness

RPO for the purposes of this presentation is used in a broad sense and is not limited to detailed approaches such as mathematical optimization



It is is important to identify an loose ends or unknowns about a site, since these often can become problems in completing the RPO or even eventually hold up the successful completion of the remedial project itself.

RPO team should be composed of several individuals that are knowledgeable and independent. These people should be independent from the site under review.

The exit strategy is simply the process/path which leads to achievement of the remedial goals.

Please note that more detailed and specific information on RPO can be found in the ITRC Technical and Regulatory Guidance Document: "*Remediation Process Optimization: Identifying Opportunities for Enhanced and More Efficient Site Remediation*"



The states will be shouldering an increased work load (under O&M) due to site transfers from EPA to the states.

Many systems currently in place are old and out-dated technologies, and these sites are very likely to merit consideration for updated approaches.

Challenges to implementing RPO will be discussed later in this presentation



Pre RPO



These figures demonstrate the stages/phases where time/cost savings can be achieved throughout the remedial process.

RPO is not limited to any specific phase.



All of these regulatory environments allow for RPO to occur. The question that needs to be addressed is how active a state or federal agency can be in supporting/directing RPO efforts.

The regulator must have input in the RPO process prior to implementing RPO recommendations. RPO should not be an attempt to short change remedial goals, unless the goals themselves merit review (e.g. risk approach is considered)



Should not be reluctant to review/modify RODs/CAP.

Sometimes these decision documents cannot be changes and therefore the only changes which can be made through a optimization review would be simple changes that have no bearing on the cleanup goals (e.g. change out of pumps to a more efficient model)



Navy and Air Force have very strong optimization programs in place and have numerous success stories demonstrating benefits of such programs. Consult the tech reg guidance for case studies

DOD RPO programs occur in both RA and LTM phases

These federal programs will be discussed in more detail later in this presentation.



Since states have finite resources, RPO could greatly improve their ability to manage O&M costs.

Some states are pursuing formal agreements with EPA which will require EPA to perform RPO at a site prior to transferring the site to the state.

Flexibility in the RCRA permit is key to allowing RPO to take place.



Although states may not be able to conduct/lead an RPO effort. They should be comfortable in allowing them to take place.

NJ has six Federal (Fund) Lead Superfund sites slated for turn over to the state over the next eight years. In addition, NJ has sixty-one State Lead remediation project underway and more than twenty in the planning stages. As a result, NJ is keenly interested in ensuring that site remediation in NJ is conducted effectively and efficiently. NJ recognizes that RPO can help to achieve effective and efficient clean ups. NJ has "Technical Requirements for Site Remediation", N.J.S.A 7:26E et seq., aka the Tech Rules. The Tech Rules call for "continuous effectiveness monitoring" and "periodic site condition reviews". These passages in the Tech Rules allow for, some might say, require, RPO and RPO-like reviews of all site remediation activity in NJ.

The Site Remediation & Waste Management Program has established an in house RPO team to evaluate RPO processes and contracting methods for use on the State Lead sites. A longer-term goal will be further outreach to the regulated community and NJ Case Managers to educate them about the benefits of RPO. Enforcing the requirement for RPO or strengthening the language covering RPO in the Tech Rules will be evaluated at a later date. Mention Links page





Applicable or relevant and appropriate requirement









First point, second bullet: Changes in lead agency or changes in land ownership

Prioritization is important and is required



Based on observations from conducting RPO or RPO-like reviews for hundreds of remedial components at more than 50 facilities nationwide, virtually all long-term remedial action sites can benefit from RPO.







Now turn over to Dave Becker who will further discuss remaining elements of RPO





An exit strategy is the DOCUMENTED plan to take the site from the state its in now to final closure or to its best end use. The plan includes logic for making changes due to the gradual reduction in the extent of contamination or to unexpected persistent contamination or plume growth. It must consider the wishes of the various stakeholders including the public and interested parties. There must be someone assigned the responsibility to assess the current monitoring data and historical trends and identify actions in accordance with the exit strategy.



The exit strategy contains the components listed here. The first three items will be discussed in more detail in the next slides. The exit strategy recognizes the need to periodically revisit the project goals in light of site and technology changes. This can be done in conjunction with the five-year reviews (under CERCLA) or similar process. Decisions regarding the final shutdown of the system must consider the common occurrence of rebound of concentrations following cessation of active remediations (e.g., with pump and treat, SVE). Typically, there are provisions for restart of the remediation system if rebound occurs to some level that poses a risk or exceeds a specific standard. The optimization process should include some critical evaluation of the site exit strategy and recommend appropriate changes to it (or creation of one if none exist).



The optimization process should look at the remedial objectives as documented in the exit strategy or decision document(s) for the site. The goals must make sense and represent a protective condition. They must be measurable and achievable with the current technology (perhaps with some enhancements) in some reasonable timeframe. "Reasonable" is somewhat subjective and should represent a consensus among the stakeholders and site managers. Note that in some cases, the timeframes for cleanup may be quite long regardless of the technologies. If the goals are based on assessment of site risks, the assumptions underlying the risk-based criteria should be compared to the current conditions at the site (and surrounding areas) to see if the assumptions are still valid.



The CSM is a mental picture of how the site "works" – how and where contaminants move from the release point to receptors or potential exposure points. The CSM in the exit strategy (or described elsewhere) needs to be reviewed to see if recently collected data (or subsurface information gathered during construction) would change the understanding of the site.



This picture is a graphical presentation of a CSM for a site where a leaking disposal facility was thought to impact only a shallow aquifer. Deeper aquifers were thought to be protected by a clay layer.



This picture shows a revised CSM recommended by a review considering new information about the integrity of the clay layer and suggests the potential for impacts to the deeper aquifer. This would potentially change the cleanup objectives and perhaps call for interim actions.



The key issues here – is the current technology the right choice (considering advancements in remedial techniques) and is the end point clearly defined. The evaluation should consider if the right data are collected to answer the questions in the decision tree and if the decision logic itself makes sense.

Now we will turn it over to Karla Harre of the US Navy's Naval Facilities Engineering Service Center to discuss performance evaluation.




Remedial performance refers to progress toward meeting cleanup goals; system performance refers to the degree to which a particular remedial component is meeting its design expectations





Analysis tools help one to better visualize and interpret data.



The next 4 slides give an example of how using plume maps, showing concentrations over distance and time, can indicate progress of a remedial action.









Time series plots help to identify trends, and are better communication tools than volumes of data in a spreadsheet.





This slide shows a simplified conceptual site model. The site is comprised of several different areas of concern, that will each require a unique remedial technology. For example, the appropriate remedy for a landfill is a cap or cover, whereas the appropriate remedy for the LNAPL area is a multi-phase extraction system. To reach cleanup goals, it is likely that several remedial technologies will be utilized at different locations, or perhaps several remedial technologies will be utilized over time (i.e.., switching from multi-phase extraction to bailing to monitored natural attenuation).

Each technology serves a different purpose, and metrics (performance objectives) should be established that are technology specific, taking into consideration current technology advantages and limitations.

The next 5 slides gives examples of performance objectives. The types of data collected at the site should help to assess if performance objectives are being met, as well as indicate when operational adjustments or design modifications are needed.

















Examples of when a current remedy is not suitable:

- Technical Limitations: (see slide)

- <u>Adequacy of remedy design</u>: injection or extraction well network must have adequate radius of influence to cover the targeted treatment zone or capture the extent of contamination required to achieve cleanup goals.

Also, as emerging issues arise, treatment strategies may need to be reassessed for new COCs or different contaminant migration pathways.

- <u>Life-cycle design limitation</u>: remedial progress for systems designed for mass removal will become increasingly limited at sites in the diffusion-limited phase of the life-cycle design. Such systems may reach asymptotic mass-recovery rates after relatively short periods of operation; the exit strategy should clearly define triggers for implementation of contingency action or of rebound testing.

At sites where systems fail the suitability analysis, alternative remedial actions should be explored. As sites with complex problems, careful review of remedial action objectives and the underlying assumptions will be important.



These two slides demonstrate how using concentration data plotted as a plume map, and drawndown data also plotted on a map, can help to determine remedial system effectiveness. In this case, the maps indicate that the one extraction well may not have adequate radius of influence to largely effect the southern area of high concentration. The adequacy of the remedial design should be revisited.







The remedy cost efficiency assessment compares the actual O&M cost of a remediation system against projected cost - which was one of the criteria used to select the remedy instead of other alternatives - and its progress toward achieving the RA objectives (e.g., containment or contaminant mass removal).

Effective system optimization efforts can reduce the O&M duration by months or years, saving thousands of dollars in the project life-cycle.



O&M costs should be tracked monthly, as fluctuations or upward trends may indicate a potential inefficiency, or opportunity for optimization.

Remedy Cost Efficiency Assessment																
Compare Projected and Actual Costs During O&M																
10B#02-00223																
	Bu	ı dg e te d	Monthly Billings (Actual Costs)											Total		Total
Task	A	mount	08	/28-10/01	10/	02-10/29	10	/30-11/26	11	/27-12/31	01	01-01/28	A	CTUAL	B	1 dg e te d
Utility Mark-out	\$	3,574	\$	1,506	\$	1,506							\$	3,011	\$	3,574
Pre-construction meeting	\$	2,000											\$	2,381	\$	2,000
Well Installation	\$	49,580	\$	43	\$	203	\$	956					\$	43,541	\$	49,580
Equipment Procurement	\$	7,583	\$	23	\$	1,063							\$	2,440	\$	7,583
Trenching	\$	116,745	\$	16,396	\$	39,283	\$	101	\$	22,858			\$	110,032	\$	116,745
Wellhead Modifications	\$	7,785	\$	6,500	\$	505							\$	6,765	\$	7,785
HVIPE Recovery Sys.	\$	141,072	\$	484	\$	73,593	\$	9,606	\$	680			\$	150,226	\$	141,072
Groundwater Treatment Sys.	\$	33,575			\$	1,843	\$	1,961	\$	2,141	\$	2,154	\$	8,216	\$	33,575
Pre-operation System Check	\$	3,656			\$	275	\$	363	\$	400	\$	68	\$	1,105	\$	3,656
System Start-up	\$	3,697					\$	1,564	\$	121	\$	3,625	\$	4,357	\$	3,697
Site Survey	\$	2,634					\$	108	\$	289	\$	2,345	\$	4,771	\$	2,634
AW Report	\$	5,538					\$	68			\$	865	\$	8,412	\$	5,538
Total	\$	377,439	\$	24,950	\$	118,269	\$	14,725	\$	26,489	\$	9,056	\$	345,257	\$	377,439



A near vertical slope indicates poor system efficiency.











All recommendations should be made within the context of the exit strategy. The RPO team may want to recommend refinement of the exit strategy based on their overall remedy review.





An alternative remedial system can be considered when the current remediation system is not appropriate for reaching remedial goals at the site.










Diffusion bag samples are one example of a new sampling procedure. They give a high quality, representative sample and minimal resources are required compared to a traditional sampling approach. Other sampling considerations are low-flow purging or the use of dedicated equipment.



In this next section we will present an overview of tools that should be used to make better decisions.

The tools help us evaluate different pathways available in meeting the Exit Strategy.



Are we meeting our Goal?

And even if we are meeting the original Goal set years ago can we do better with newer technology that is now available?

Can we automate processes?

Should we change technologies?

There are three (3) parts to cost - capital, O&M, and management/consulting/regulatory.



This is a tool to measure the past operation and the effect of recommended optimization changes.

By knowing the level of contaminate recovered and the total cost of recovery you can visually see if progress is being made.



Life-cycle costing is a useful tool for determining a course of action today and the costs associated with that action.

Included in a life-cycle cost are all the project costs – capital equipment and construction, O&M for the entire project, management (time), engineering, and all other costs.

The ITRC Technical and Regulatory Guidance Document: "*Remediation Process Optimization: Identifying Opportunities for Enhanced and More Efficient Site Remediation*" lists references in the appendices for you to use.



This standard methodology allows for cost comparisons of different remedial alternatives on the basis of a single cost figure for each alternative.

This single number is the amount of funding that must be set aside at the initial point in time (base year) to ensure that funds will be available in the future as they are needed, assuming certain economic conditions.

What is the length of each alternative in years? What and when are the cash requirements? What discount rate is to be used? What is the calculated present worth?



This is broad summary check list.

For more detail you should review the checklists in EPA document 540-R-00-002.



Historical data and progress charts are used to project the future cost of current operations.

Alternative technologies and changes use a predictive model to forecast the cost of changes.



You've done the work and now it is time to present the forecasts for the alternatives.

Using a chart is a very good visual tool.

If time is important then SVE with groundwater pumping is the best choice.

If time for this contaminate is not going to reduce the overall projects time then SVE may be the prudent choice.



It is necessary to measure the progress of the changes and determine if they are meeting the projects Goal.



The case studies in the ITRC Technical and Regulatory Guidance Document: "*Remediation Process Optimization: Identifying Opportunities for Enhanced and More Efficient Site Remediation*" and at the end of this presentation are good examples of implementing an optimization strategy.

Now is the time to write a plan to implement recommended changes.

Those that fail to plan, plan to fail.

Important to include all personnel that will be involved in the plan to write the plan. BUY IN!!



Once the implementation plan has been developed AND ACCEPTED BY THOSE IMPLEMENTING THE PLAN you need to track key measurements.

Be careful with selecting measured parameters.

Be sure the selected parameters measured are consistent with the Goal – achieve the exit strategy in the shortest time for the lowest cost.



Change is not easy!



No associated notes



No associated notes.



No associated notes.



The ITRC Technical and Regulatory Guidance Document: "*Remediation Process Optimization: Identifying Opportunities for Enhanced and More Efficient Site Remediation*" contains descriptions of the various optimization processes developed and used by the various federal agencies including those shown here.



To illustrate the thought processes and kinds of conclusions, we'll discuss a case study. This figure shows various environmental restoration project sites at an airport (and former Air Force facility). We'll focus on the largest of the sites located in the east-central portion (note that north is toward the right) of the airport, the DP-2 plume.



The DP-2 site consists of a groundwater contaminant plume. The primary contaminants at the site are chlorinated organics, trichloroethene and perchloroethene, and their breakdown products. The optimization team evaluated the project objectives, system performance, and groundwater model used for decision making. Specific recommendations were made – we'll talk about each of these topics.



This figure shows the DP-2 plume as it existed in 1997 not long after initiation of the pump and treat system operations. The colors indicate concentration ranges and the brighter the color, the higher the concentrations. Groundwater flows from left to right. The source is located at the left (upgradient) end of the plume and was believed to be related to an aircraft engine maintenance facility. The plume extended to the valley of a stream where the plume turned to flow along the stream valley. Two important municipal production wells are situated on the other side of the stream. The protection of these wells was a critical motivation for remediation at the site. Sentinel monitoring wells were installed between the plume and the production wells. The extraction system included two north-south lines of extraction wells (indicated by the "IW" prefix), one nearer the source, and one farther downgradient, but upgradient of the stream valley. A treatment plant consisting of two large air strippers and thermal treatment of the offgas was constructed at the site, though the thermal treatment was terminated after a period of time.



This figure shows the 2003 contaminant concentration distribution. Clearly, the plume concentrations have significantly diminished and only two hot spots remain, one near the source and the other near the downgradient extraction well line. It may be possible to achieve cleanup at this site. Over the past several years, the operation of a few extraction wells, particularly on the upgradient line, has been terminated, but most were still running at the time of the optimization study. The RED lines indicate the location of a hydrogeologic cross section I'll show next.



This diagram shows current and past vertical locations of the contaminant plumes, including the well screens for the extraction wells. The contaminant source is located on the left side of the diagram. Note the colors for the plume here are shades of orange instead of green. The aquifer is largely sand, though the aquifer if divided vertically by some low-permeability layers farther downgradient. The plume is shallow near the source and is gradually buried by infiltration such that is found under a clay layer near the stream. Recent monitoring near the downgradient line of extraction wells suggests there is a shallow portion of the plume there that may be above the screened interval of the extraction wells. This is an example of graphics that would support a conceptual site model.



The optimization study considered the performance of the extraction system to contain and remediate the plume and to protect the municipal wells. This involved the actions shown here. Capture zones were estimated based on hydraulic conductivities determined by pump tests and observed specific capacities of the extraction wells. The predicted capture zone widths for each of the extraction wells were compared to the observed contaminant plume width.

The treatment plant performance was considered by observations during the site visit and discussions with the operator and designer. Alternative treatment processes were considered that would be more appropriate to the current conditions. The study also considered the current monitoring programs. The site team was in the process of proposing a modified monitoring program to the stakeholders at the time of the optimization visit. Lastly, the optimization team considered the adequacy of the existing site groundwater flow and transport model for making predictions in support of decision making at the site.



Based on the evaluation, it was concluded the current system is capturing the plumes, but the same result could be accomplished with as few as one well pumping on each line. Any shallow portion of the plume near the downgradient line of extraction wells would have little downgradient impact. It was also concluded the existing model may need updating to improve its utility. The treatment plant was determined to be oversized for current flow rates and concentrations and cheaper alternatives exist. The monitoring program as proposed was deemed quite appropriate and only minor changes would be suggested.

⁹⁶ Case Study – Monitoring Wells in Sampling Program



r	1	1	1
Rationale	Location	Included Wells	Frequency
Background control	Up gradient	K80S	Annual
Plume monitoring	Source area	K50S, K84S	Annual
(remedy effectiveness)	Downgradient	K7S, K7D, K10D, K92D, AF8, K98D, K100D, K193D, A-1, B-1a	Annual
	Cross gradient	K66S, K183S, A-2, A-3	Annual
Creek monitoring	Downgradient	K98S, K99S, DP2TW03	Annual
Off-site migration monitoring	Property boundary	K68S, K440M, K440D	Annual
Public water supply system	Between AF-4 & AF-5 and plume	K15D, K65D, K101D, K192D, contingency well	Biannual
Interim remedial measure extraction system (remedy effectiveness opt.)	Extraction wells	IW-1 through IW-13	Biannual

This table shows the analysis of the existing monitoring program. This type of table is good to focus the analysis of the monitoring program on the use of the generated data and to identify data gaps or redundancies. The rationale topics would be developed considering the remedial objectives and then the wells in the program would be assigned to each.

Case Study – Estimated Capture Zone			
Width	Estimated Zone		
150 feet			
1,500 feet	Approximately		
15,000 feet			
240 feet	Approximately 750 feet		
2,400 feet			
24,000 feet			
	Width 150 feet 1,500 feet 15,000 feet 240 feet 2,400 feet 24,000 feet		

This is a table constructed based on the calculations done to assess capture zone width and shows the capture zone widths expected at the observed pumping rates. The best estimates were compared against the plume widths which were in each case less than the projected capture zone widths for a single well.



This slide summarizes the recommendations for the DP-2 site. The combination of reduction in number of operating wells (and the associated drop in total influent flow rates) and change in treatment technology to carbon adsorption, would save approximately \$50,000/year while maintaining equal protectiveness. The groundwater model should be revisited to more fully assess the proposed changes. The minor changes in monitoring program would include reductions in monitoring in certain inactive extraction wells. Hopefully, this brief case study illustrates the typical activities and provides a sampling of the kinds of recommendations that may come from an optimization. There are other case study synopses in the ITRC Technical and Regulatory Guidance Document: "*Remediation Process Optimization: Identifying Opportunities for Enhanced and More Efficient Site Remediation.*"



Now to summarize the key points of today's seminar – RPO focuses on the performance of the system relative to its objectives, cost savings is a secondary objective. It really is application of common sense to on-going operation of these long-term remedial systems. The materials we covered today matter to our state representatives as there are state-funded programs that can benefit from the process and because the state regulatory agencies will be approached by the site teams with proposals to perform these RPOs and implement the recommendations.

The RPO process are best applied to the sites that will potentially benefit (sites with longterm operations, significant costs, and identified or suspected problems) and should be conducted with an independent multi-disciplinary team of experts. The process musts include assessment of system performance, cost, and maintenance, as well as the appropriateness of the system objectives and monitoring program. Such RPOs should be done periodically as the site progresses and circumstances change.

There are challenges to the success of optimization, not the least of which is institutional on the part of the project team and responsible agency. Contractual approaches may limit the motivation for routine improvement.



No associated notes.



Links to additional resources: http://www.clu-in.org/conf/itrc/rpo/resource.cfm

Your feedback is important – please fill out the form at: http://www.clu-in.org/conf/itrc/rpo

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 \checkmark Providing a reliable network among members of the environmental community to focus on innovative environmental technologies

How you can get involved with ITRC:

✓ Join an ITRC Team – with just 10% of your time you can have a positive impact on the regulatory process and acceptance of innovative technologies and approaches

 \checkmark Sponsor ITRC's technical team and other activities

 \checkmark Be an official state member by appointing a POC (State Point of Contact) to the State Engagement Team

✓ Use ITRC products and attend training courses

✓ Submit proposals for new technical teams and projects