



KLAMATH FALLS, OR

Presented by:

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Agenda

- Site Background
- Green Elements of Cleanur
 - Options considered in design
 - Final inclusion in specification
- Implementation
 - Met materials requirements
 - Challenges with meeting diesel targets
- Lessons Learned

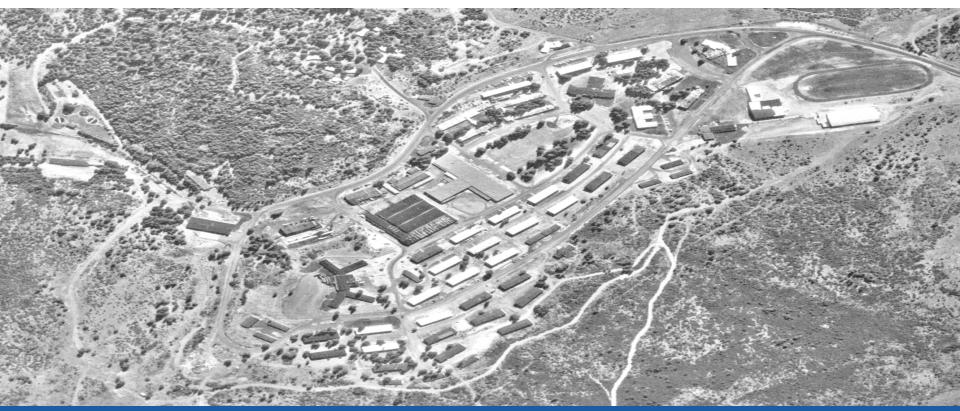






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Site Background



1944-1946: Marine Recuperative Barracks82 buildings, accommodating about 5,000 veterans





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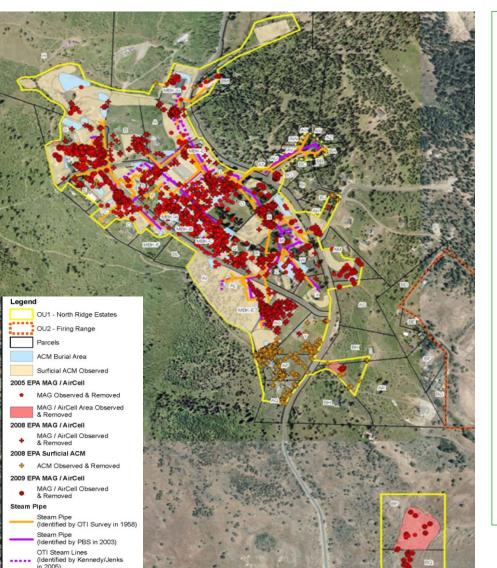
Cause of Asbestos Contamination • Improper building demolition during

- Improper building demolition during residential development
- Asbestos containing materials (ACM) debris
 - Burial pits/waste piles
 - Surface/sub-surface disp
 - Steam pipe insulation
 - Friable and non-friable









- KLAMATH FALLS, OR
- Investigations estimated over 320,000 cubic yards contaminated soil; final number to be closer to 350,000 cubic yards
- Contamination can cover football field 150 ft. high
- Most places the debris is 2– 4 feet deep, but can be up to 12 feet deep





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Green Options Considered

- Include reference to Regional "Clean and Green"
 policy in bid documents
- EPA applies ASTM guide and identifies Best Management Practices (BMPs) in bid documents
- EPA asks bidders to identify BMPs
- EPA asks bidders to apply ASTM guide BMPs after winning bid, before construction





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BMP Selection Process

- Started with complete list of BMPs in ASTM Standard (160⁺ BMPs)
- 30 BMPs applicable to dig & haul operations
 - Equipment and fuel
 - Materials use
- 16 final BMPs considered for possible incorporation into remedial design
- 4 highest priority BMPs
 - Minimize diesel emission
 - Implement idle reduction
 - Use biodiesel
 - Use on-site or nearby source for clean fill







Greatest Impacts



Material and Reuse

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- Local backfill
- Revegetate with native plants
- Recovered materials
- Reuse of existing buildings
- Diesel Goals
 - Off-road equipment
 - On-road vehicles





BMP: Recycle/Reuse Materials



- Chipped trees reused at local bio-mass energy plant
- Large trees reused for lumber
- Scrap metal recycled
- Crushed concrete reused
- Reused existing buildings for offices and staff housing
- Reused existing storm piping when possible





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BMPs: Site Restoration

- Local sources of backfill (ODOT borrow pit)
- Revegetate quickly (end of each season)
- Native, drought resistant plant cover specified.
- Biodegradable, recycled so waddles

Other: local staffing and subcontracting







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BMPs: Diesel Off-Road Equipment

- All engines must meet at least EPA Tier 2 non-road emission standards
- Specifications Requirements
 - Meet Tier 4 (2008 or newer)

OR

- Retro-fit for 85% reduction in particulate matter (PM) emissions
- Season 1: ≥ 25% of equipment
- Seasons 2 and $3: \ge 50\%$ of equipment







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BMP: Diesel On-road Vehicles



- At least 90% of diesel onroad vehicles :
 - Engines that meet EPA 2007 onroad emissions standards

OR

- Emission control technology to reduce PM emissions by at least 85%
- Idling reduction plan for all diesel vehicles



Indicates equipment is not in use or no longer on site.

NWI Non-Road Diesel Construction Equipment

	Equipment Status											
					Diesel Engine Size (hp)*	Arrival On Site	EPA Tier Standards			Retrofit Control Technology		
D	Description	Manufacturer	Model Number				Tier Rating	Meets Tier 2 Standards (Y/N)	Meets Tier 4 Standards (Y/N)	EPA/CARB Verified Device	Meets 85% PM Reduction (Y/N)	E&R Contractor Validator's Name
PK2199	Dump Truck - Off Road	Komatsu	HM300	2012	333	22-Mar	4	Y	Y	N/A	N/A	T. Schurian
РК2045	Dump Truck - Off Road	Komatsu	HM300	2012	333	1-May	4	Y	Y	N/A	N/A	T. Schurian
PK2047	Dump Truck - Off Road	Komatsu	HM300	2012	333	1-May	4	Y	Y	N/A	N/A	T. Schurian
РК2304	Dump Truck - Off Road	Komatsu	HM300	2012	333	20-Mar	4	Y	Y	N/A	N/A	T. Schurian
PK2306	Dump Truck - Off Road	Komatsu	HM300	2012	333	17-Mar	4	Y	Y	N/A	N/A	T. Schurian
РК2605	Dump Truck - Off Road	Komatsu	HM300	2012	333	24-Mar	4	Y	Y	N/A	N/A	T. Schurian
PK2606	Dump Truck - Off Road	Komatsu	HM300	2014	333	16-Mar	4	Y	Y	N/A	N/A	T. Schurian
PK2666	Dump Truck - Off Road	Komatsu	HM300	2014	333	10-Mar	4	Y	Y	N/A	N/A	T. Schurian
NM71685/XK7P44	Trackhoe	Caterpillar	326F	2015	174.2	11-Mar	4	Y	Y	N/A	N/A	T. Schurian
NM71670/GK9A37	Trackhoe	Caterpillar	326F L	2014	203	4-May	4	Y	Y	N/A	N/A	T. Schurian
NM72491 / JN7J86	Trackhoe	Caterpillar	326F L	2015	203	12-Mar	4	Y	Y	N/A	N/A	T. Schurian
NM71459 / GU4L48	Trackhoe (mini)	Caterpillar	314E	2015	89	13-Mar	4	Y	Y	N/A	N/A	T. Schurian
NM56054	Trackhoe (mini)	Caterpillar	312	2014	94	21-Jun	4	Y	Y	N/A	N/A	T. Schurian
NM72922 / BJ5N89	Dozer	Caterpillar	D8T	2014	347	7-Jun	4	Y	Y	N/A	N/A	T. Schurian
NM55722	Dozer	Caterpillar	D7E	2012	241	14-Mar	4	Y	Y	N/A	N/A	T. Schurian
NM73009 / TG5C48	Dozer	Caterpillar	D6 LGP	2014	150	1-May	4	Y	Y	N/A	N/A	T. Schurian
NM74202 / KH4R45	Dozer	Caterpillar	D5K2 XL	2016	104	8-May	4	Y	Y	N/A	N/A	T. Schurian
NM74205 / LH7N43	Dozer	Caterpillar	D5K2 XL	2016	104	24-May	4	Y	Y	N/A	N/A	T. Schurian
NM72923	Roller Compactor	Caterpillar	CS54B	2016	131	16-Mar	4	Y	Y	N/A	N/A	T. Schurian
NM72441 / PR9M46	Roller Compactor	Caterpillar	CS44	2015	100	10-May	5	Y	Y	N/A	N/A	T. Schurian
NM71463 / EA6S46	Loader	Caterpillar	950M	2015	230	15-Mar	4	Y	Y	N/A	N/A	T. Schurian
NM70260	Forklift	Caterpillar	TL943C	2014	94.5	8-Mar	4	Y	Y	N/A	N/A	T. Schurian
NM72232 / NA4F73	Skidsteer	Caterpillar	279D	2015	82	9-Jan	4	Y	Y	N/A	N/A	T. Schurian

*1 kW = 1.34 hp

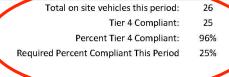


Table 1: Diesel Construction Equipment & Vehicles On-Site Equipment Inventory & Validation Sheet

Indicates equipment is not in use or no longer on site.

Vic Russell Construction Non-Road Diesel Construction Equipment

A35301	Excavator	Komatsu	360	2016	140	14-Jul	4	Y	Y	N/A	N/A	T. Schurian
500220	Excavator	Komatsu	210-11	2016	107	14-Jul	4	Y	Y	N/A	N/A	T. Schurian
76645	Screen Plant	Metso	ST3.5	2012	75.04	14-Jul	3	Y	N	N	N	T. Schurian
461252	Conveyor	Metso	Ct3.2	2013	99.83	14-Jul	4	Y	Y	N/A	N/A	T. Schurian
PK2577	Dozer (C15)	Caterpillar	D8T	2011	238	14-Jul	4	Y	Y	N/A	N/A	T. Schurian
									/			
						Total o	on site vehicle	es this period:	26	(present more 1	than 50% of the	month)



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Table 1: Diesel Construction Equipment & Vehicles On-Site Equipment Inventory & Validation Sheet

June 2017 - OU1

NWI On-Road Diesel Construction Vehicles

Indicates equipment is not in use or no longer on site.

		Vehicle Status										
							EPA Standards			Retrofit Control Technolgy		
ID	Description	Manufacturer	Make/ Model	Model Year	Gross Weight (lb)	Arrival On Site	Model Year 2007 or Newer (Y/N)		Meets 2007 Standards (Y/N)	EPA/CARB Verified Device	Meets 85% PM Reduction (Y/N)	E&R Contractor Validator's Name
PK462	Dump Truck	Peterbilt	367	2009	102	1-Jan	Y		Y	N/A	N/A	T. Schurian
РК464	Dump Truck	Peterbilt	367	2009	102	1-Jan	Y		Y	N/A	N/A	T. Schurian
РК460	Dump Truck	Peterbilt	367	2009	102	1-Jan	Y		Y	N/A	N/A	T. Schurian
РК459	Dump Truck	Peterbilt	367	2009	102	1-Jan	Y		Y	N/A	N/A	T. Schurian
PK2443	Water Truck	Peterbilt	365	2015	66	1-Jan	Y	0.00	Y	N/A	N/A	T. Schurian
PK1422	Water Truck	Peterbilt	365	2012	66	1-Jan	Y	0,000	Y	N/A	N/A	T. Schurian
PK461	Dump Truck	Peterbilt	367	2009	102	26-Jun	Y		Y	N/A	N/A	T. Schurian
PK1572A	Dump Truck	Peterbilt	367	2013	106	28-Jun	Y		Y	N/A	N/A	T. Schurian
USDOT 1749523	Dump Truck	Kenworth	T800	2014	56	1-Jun	Y		Y	N/A	N/A	T. Schurian

Vic Russell Construction On-Road Diesel Construction Vehicles

Haul Truck (#02)	Haul Truck	Kenworth	KW37D	1992	56	8-May	N		N	Pending	Pending	T. Schurian
Haul Truck (#16)	Haul Truck	Kenworth	KWT800	2003	56	8-May	N		N	Pending	Pending	T. Schurian
Haul Truck (#33)	Haul Truck	Western Star	4964	1990	56	8-May	N		N	Pending	Pending	T. Schurian
Haul Truck (#44)	Haul Truck	Kenworth	T800	2002	56	8-May	N		N	Pending	Pending	T. Schurian
Haul Truck (#50)	Haul Truck	Kenworth	T800	2006	56	8-May	N		N	Pending	Pending	T. Schurian
Haul Truck (#55)	Haul Truck	Kenworth	T800	1999	56	8-May	N		N	Pending	Pending	T. Schurian
Haul Truck (#66)	Haul Truck	Kenworth	KWT800	1991	56	8-May	N		N	Pending	Pending	T. Schurian
Haul Truck (#88)	Haul Truck	Western Star	4694F	1995	56	8-May	N		N	Rending	Pending	T. Schurian
		Total nu	mber of or	n-road vehic	les this period:	11	(present more	than 50% of the	month)			

Total number of on-road vehicles this period: 11

Total number of on-road vehicles meeting 2007 Standards:

(By numper of vehicles) 27%

Percent meeting 2007 Standards: Required percent compliant this period: 90%

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On-Road Vehicle Challenges

- Local owner-operators with older trucks
 - Could not afford retrofits (and no long-term incentive)
 EPA focus also on use of local labor

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- New trucks meeting emissions standards we problematic
 - Short hauls, not at highway speed
 - Decreased efficiency of work due to "regen"







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Specification Language - Flexibility

- <u>Materials:</u> "Unless approved otherwise by the RA Construction Manager..."
- <u>Diesel Goals:</u> "If the E&R Contractor can prove to the RA Construction Manager's satisfaction that for a particular class of onroad diesel vehicle, nonroad construction equipment, or generator, (1) no alternative equipment with a Tier 4 engine is available, (2) it is not technically feasible to meet the control level specified above with a verified device, or (3) installing the control device would create a safety hazard, then the subcontractor, with written approval, may exclude the equipment from the emissions standards."





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BMP Evaluation: Conclusions

- Do analysis early in the design phase
- Focus on shrinking the remedy's overall footprint
- Review entire BMP list
- Identify most applicable and most effective
- Consider locational and work activity challenges







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BMP Evaluation: Conclusions

- Provide incentives in contract language
- Incorporate into the project specifications but leave some flexibility







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Questions