



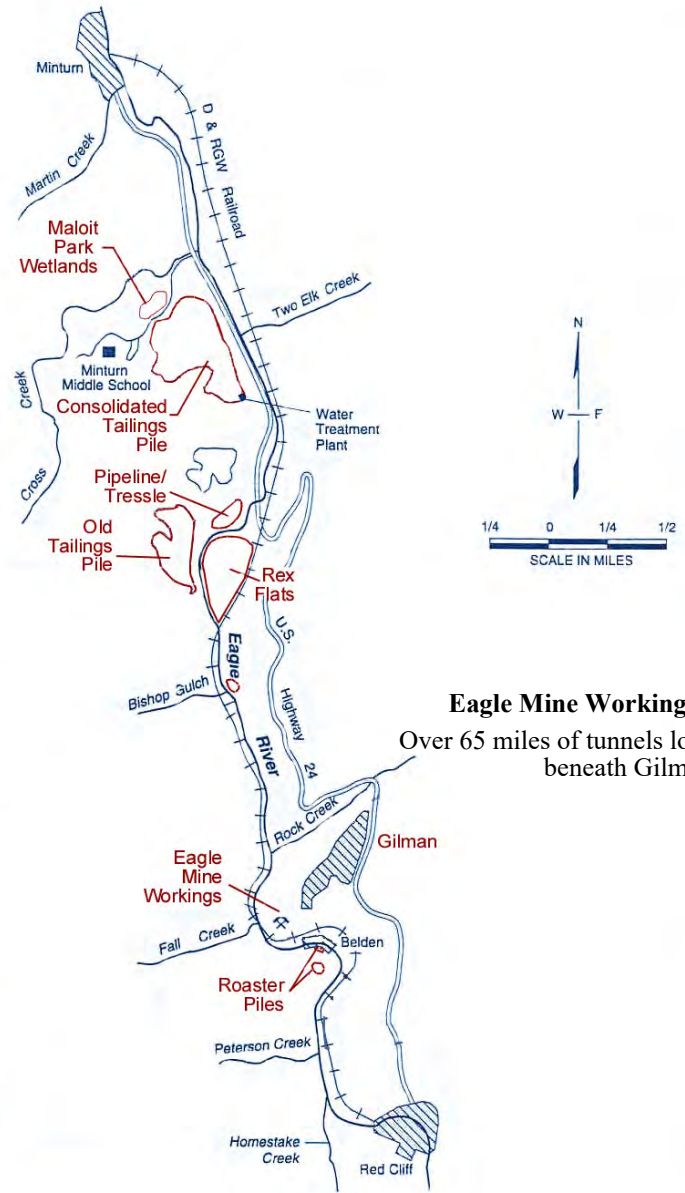
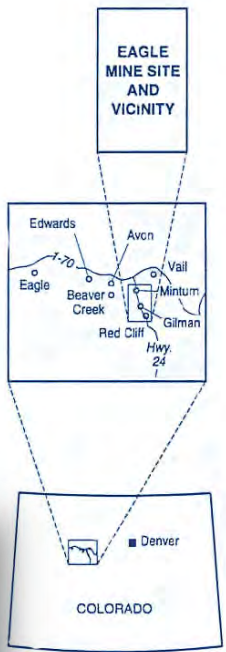
## THE EAGLE MINE SUPERFUND SITE CASE STUDY

# Agenda

- Site Background
- Enforcement History
- Regulatory Framework
- Robust Remedy
- Getting to Site Completion





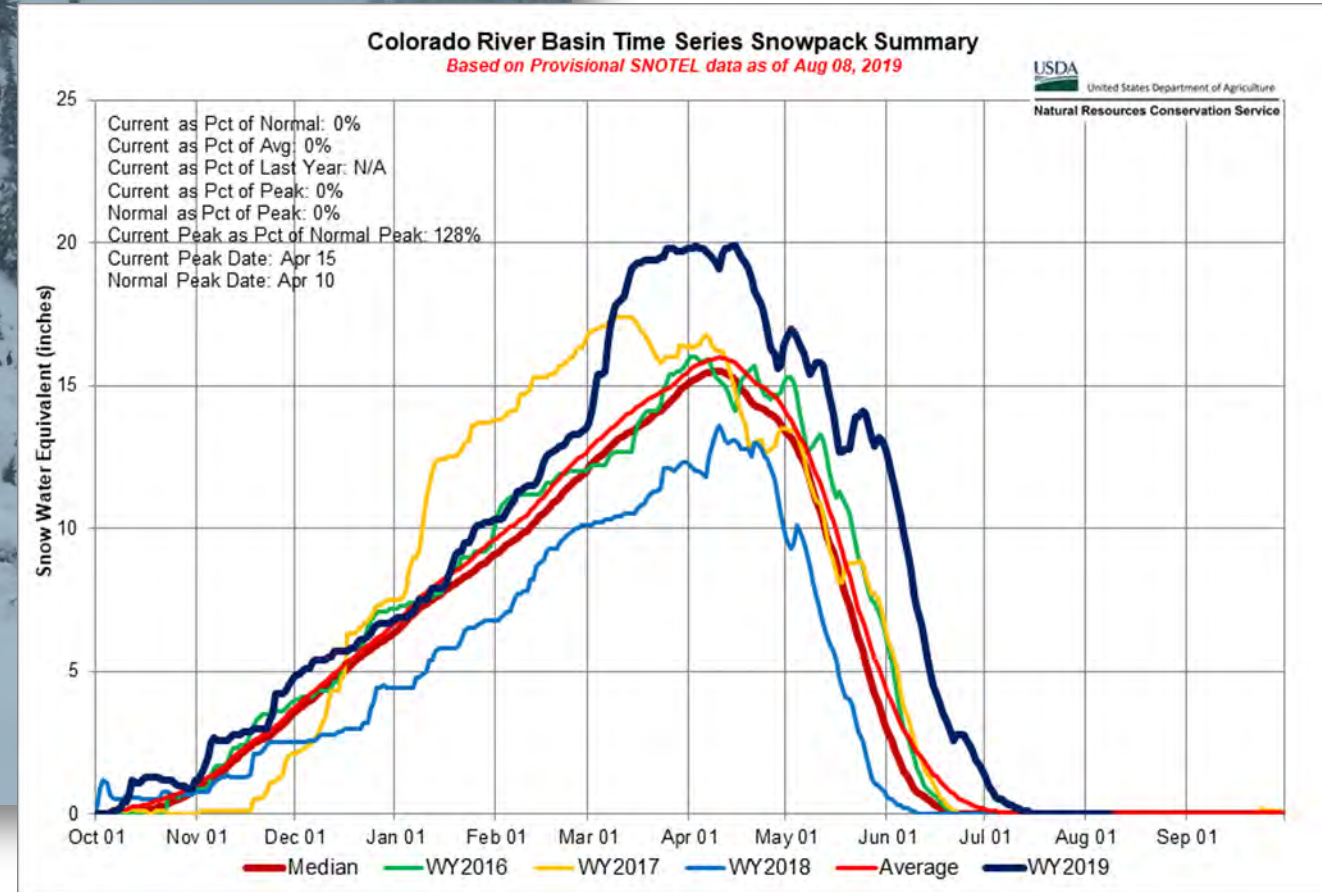


**Eagle Mine Workings**  
Over 65 miles of tunnels located beneath Gilman

**Eagle Mine Site and Vicinity Map**



# Site Climate





# Mining History





# Gilman



Shaft elevators – miners' entrance into mine



Outbuilding full of abandoned drill cores in Gilman. This one building contained multiple rooms full of cores. (2019)



# Mine Waste

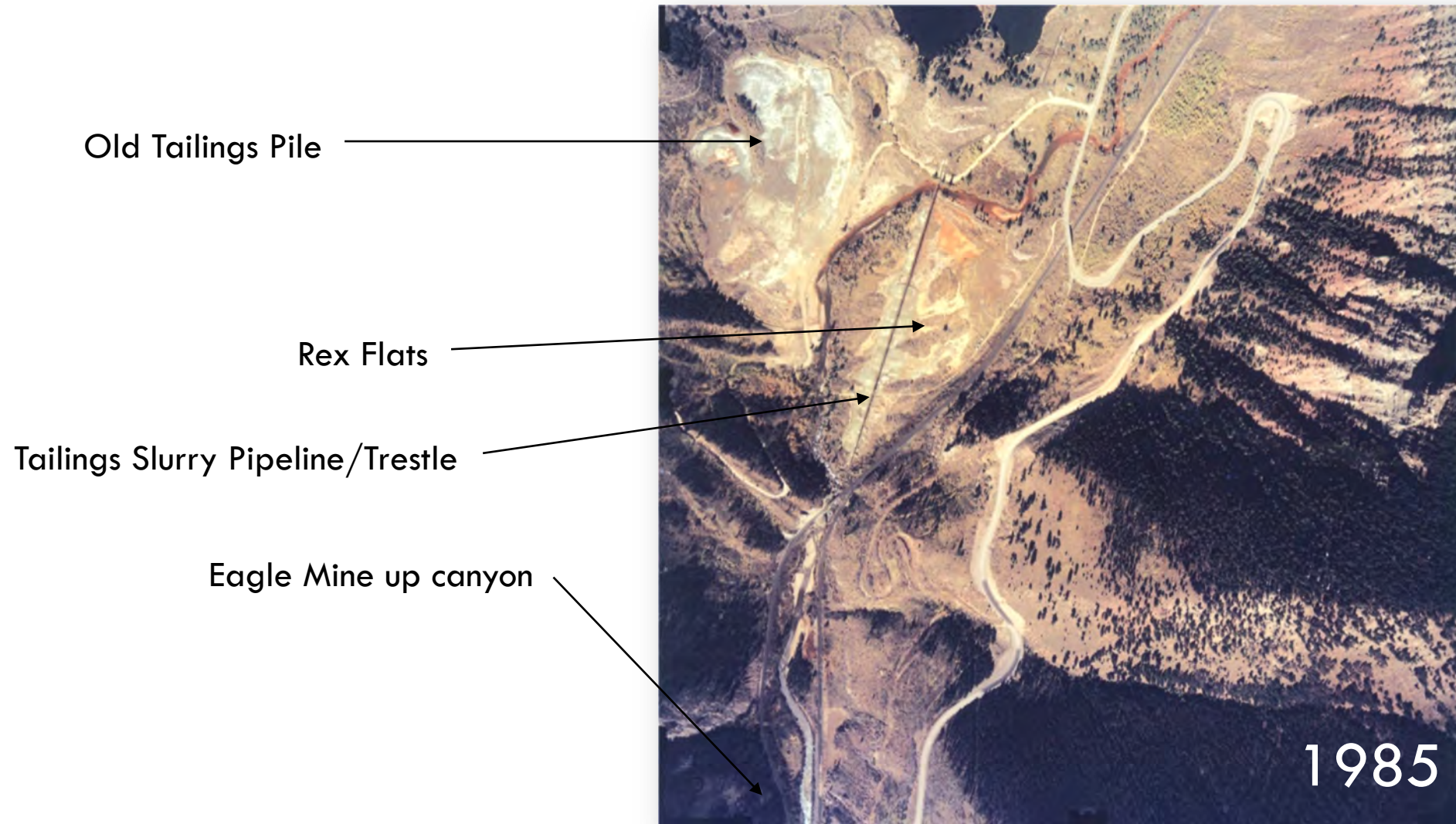
- Waste Rock
- Roaster Waste
- Tailings
- Acid Mine Drainage (AMD)



Roaster Pile 4 in Belden



# Old Tailings Pile & Rex Flats





# New Tailings Pile

New Tailings Pile  
(now Consolidated Tailings Pile)

Area of Current Water  
Treatment Plant





# Site Management - 3 Operable Units

- OU1: Sitewide Surface Water Quality
  - All remedial components targeted at achieving surface water ARARs
  - Ecological risk based
- OU2: Town of Gilman
  - Soils in abandoned town
  - Human health risk based
- OU3: Battle North Redevelopment
  - Soils in Rex Flats, Maloit Park, Old Tailings Pile requiring additional remediation to achieve residential use standards for redevelopment
  - Human health risk based



Stained rocks along Eagle River from groundwater flow from Rex Flats.



# Enforcement History

1986

Site listed on NPL

1986:  
Site MOA

1995:  
SSEA

2004:  
State MOA

2018:  
Site MOU

CERCLA Process

1983

State NRD & Response Cost  
Claim

Relevant Enforcement

1988

State Consent Decree/Remedial  
Action Plan

OU1

1993

EPA OU1 ROD

1999

EPA OU1 ESD

2017

EPA OU1 RODA

1996

EPA Consent  
Decree/Statement of Work

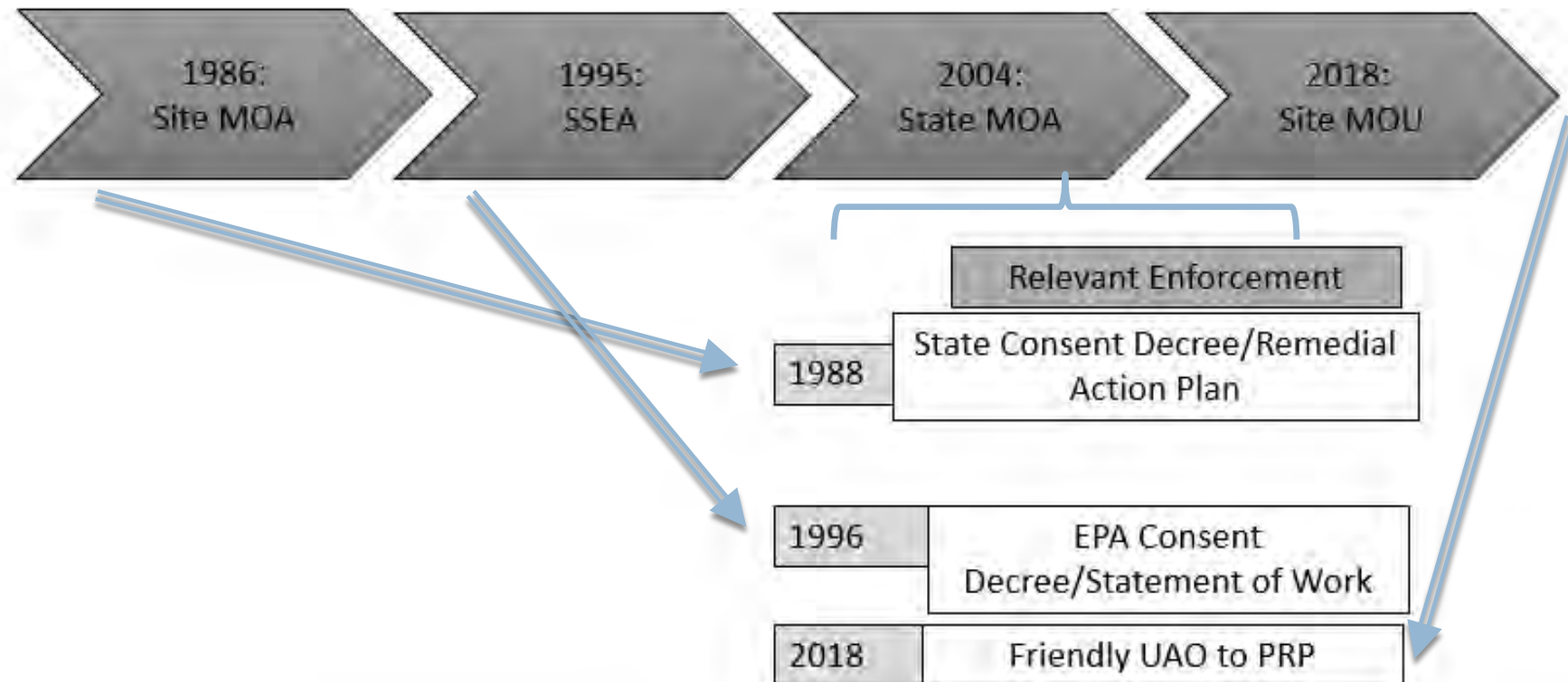
2018

Friendly UAO to PRP



# Where are we now? The obstacles.

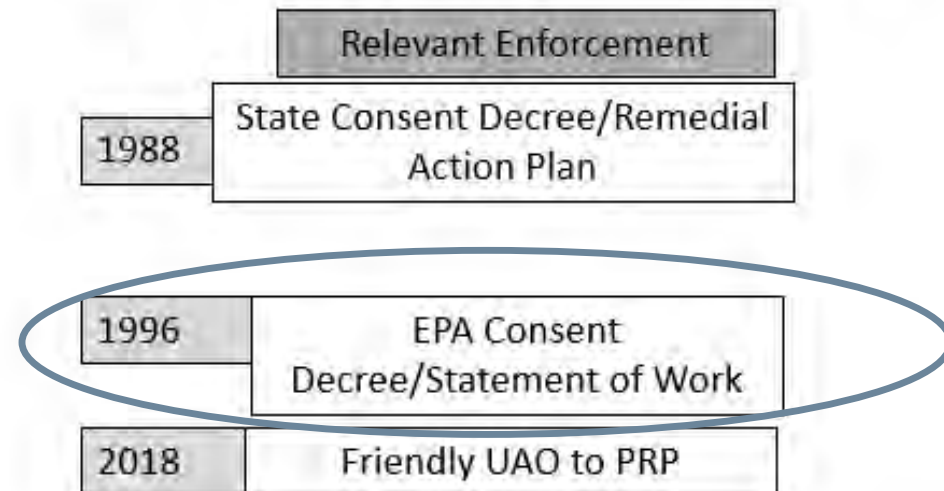
- Patchwork enforcement strategy for OUI
  - Confusing to everyone





# Where are we now? The obstacles.

- Sunsetted provisions from 1996 CD/SOW
  - Critical remedial components including water treatment plant
  - Narrow provisions



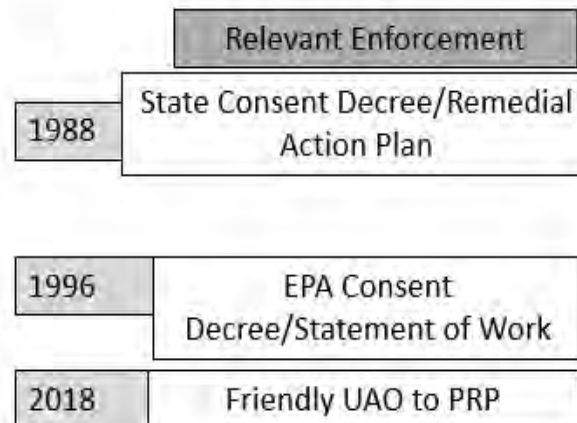
# Where are we now? The obstacles.

- Regulatory Issues
  - Two State-issued discharge permits
    - Water treatment plant
    - Liberty Well
  - When CERCLA & CWA don't agree
    - TI waiver for arsenic
  - 303(d) listing
    - Segment change



# Solution.

- New Consent Decree for OU1
  - Goals:
    - Consolidate all enforcement documents for OU1
    - Adopt permit equivalent documents
    - Broader and more flexible modification and additional work provisions



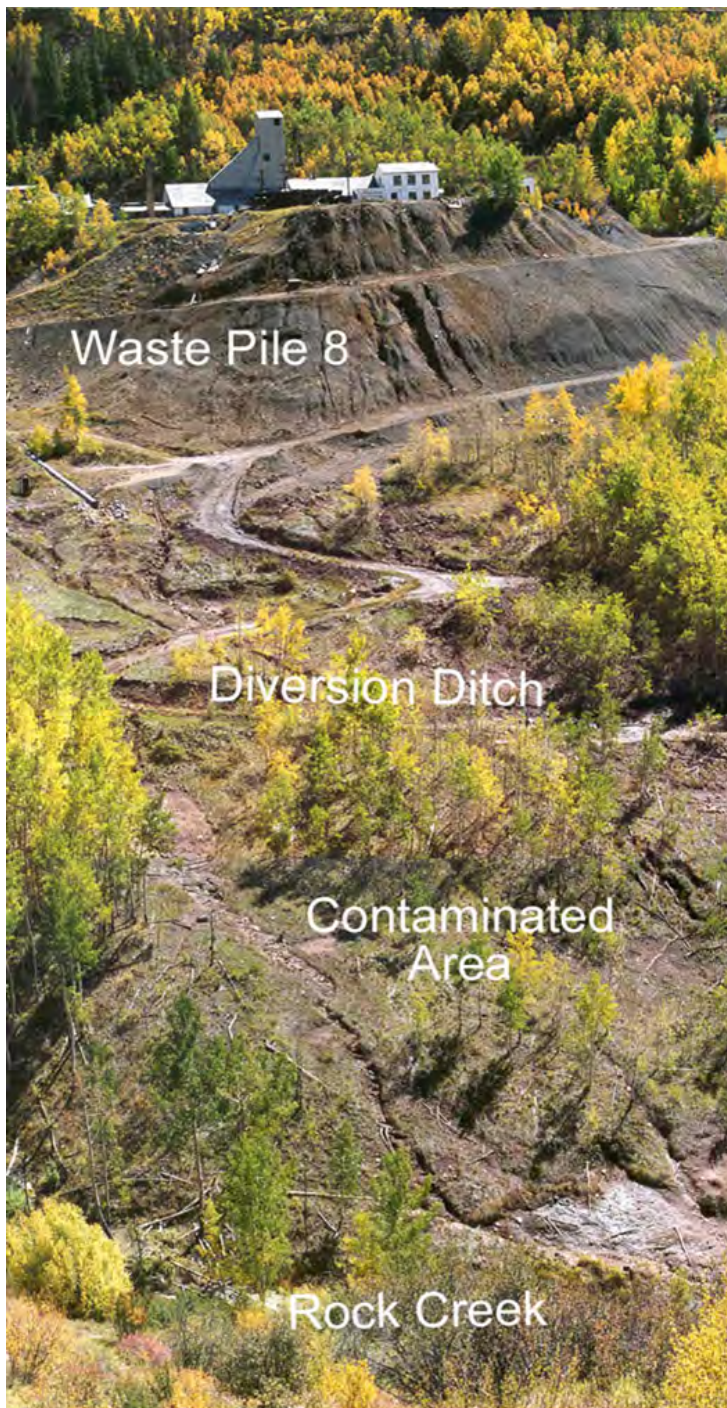
# Robust Remedy

- 1988 State and PRP Consent Decree/Remedial Action Plan:
- Flood workings by bulkheads and grouting
- Removal of roaster pile wastes and tailings throughout the Site
- Consolidation of roaster pile wastes and tailings into CTP
- CTP Capping
- Setting compliance objectives and long term monitoring for site

Adit Bulkhead Construction Information

<u>Bulkhead Location</u>	<u>Date Constructed</u>	<u>Bulkhead Thickness (ft)</u>	<u>Bulkhead Height (ft)</u>	<u>Bulkhead Width (ft)</u>	<u>Bulkhead Gauge Elevation (ft. MSL)</u>	<u>Hydrostatic Head Design (ft)</u>	<u>Design Mine Water Elevation (ft MSL)</u>
Adit No. 5	October 1986	6'-9"	8'-8"	7'-6"	8434	327	8761
Adit No. 6	October 1986	8'-4"	8'-0"	8'-0"	8300	500	8800
Adit No. 7	October 1988	5'-0"	varies 7' to 8'	5'±	8524	152 <sup>(A)</sup>	8676 <sup>(A)</sup>
Adit No. 140	October 1988	6'-9"	varies 7' to 8'	9'±	8496	208 <sup>(A)</sup>	8704 <sup>(A)</sup>
Ben Butler	September 1990	8'-0"	5'-10"	5'±	8426	348 <sup>(A)</sup>	8774 <sup>(A)</sup>
Tip Top #1	September 1990	7'-6"	6'-2"	7'±	8420	360 <sup>(A)</sup>	8780 <sup>(A)</sup>
Tip Top #2	September 1990	9'-2"	7'-6"	7'±	8420	360 <sup>(A)</sup>	8780 <sup>(A)</sup>
Tip Top #3	September 1990	3'-8"	6'-10"	7'±	8420	360 <sup>(A)</sup>	8780 <sup>(A)</sup>





# Robust Remedy

1988 State and PRP

Consent Decree/Remedial  
Action Plan:

- Waste rock pile diversion ditches
- CTP groundwater extraction trenches
- Up gradient diversion trench at CTP
- Diversion of lower Rock Creek around contamination
- Construction of lined surge pond at CTP

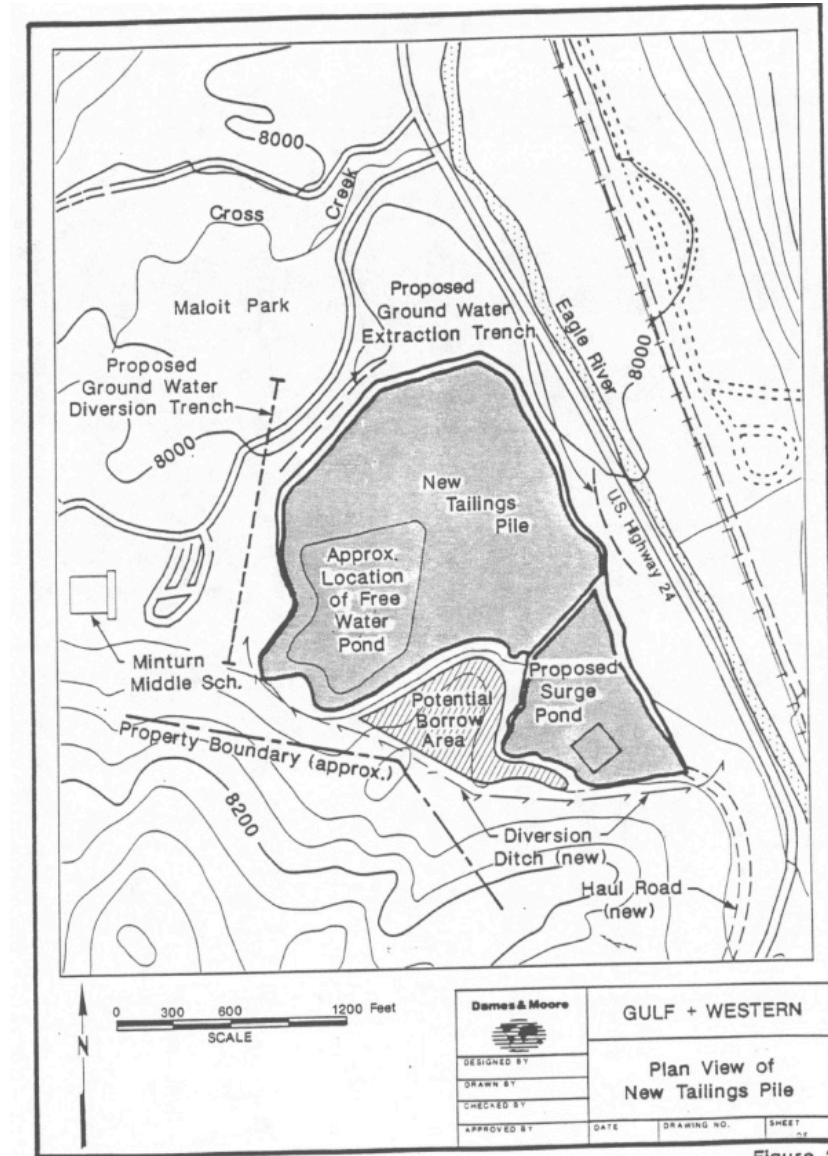


Figure 3

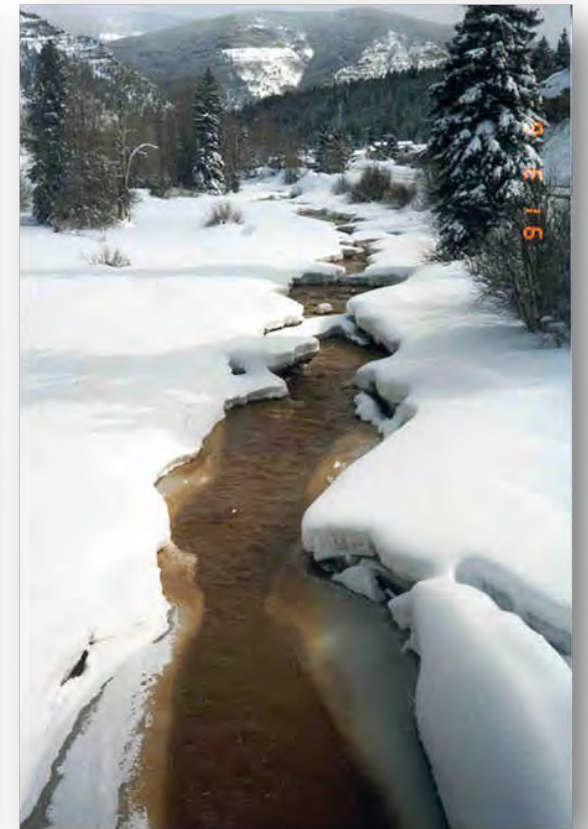


# Robust Remedy

- 1990 Amendment to State and PRP Consent Decree/Remedial Action Plan:
  - Construction of WTP
  - Second lined surge pond
  - Mine seepage collection system
  - Expanded gw/sw monitoring
  - Temporary sludge disposal at CTP



Acid Mine Drainage  
from the Eagle Mine  
workings in 1991



Eagle River in 1991



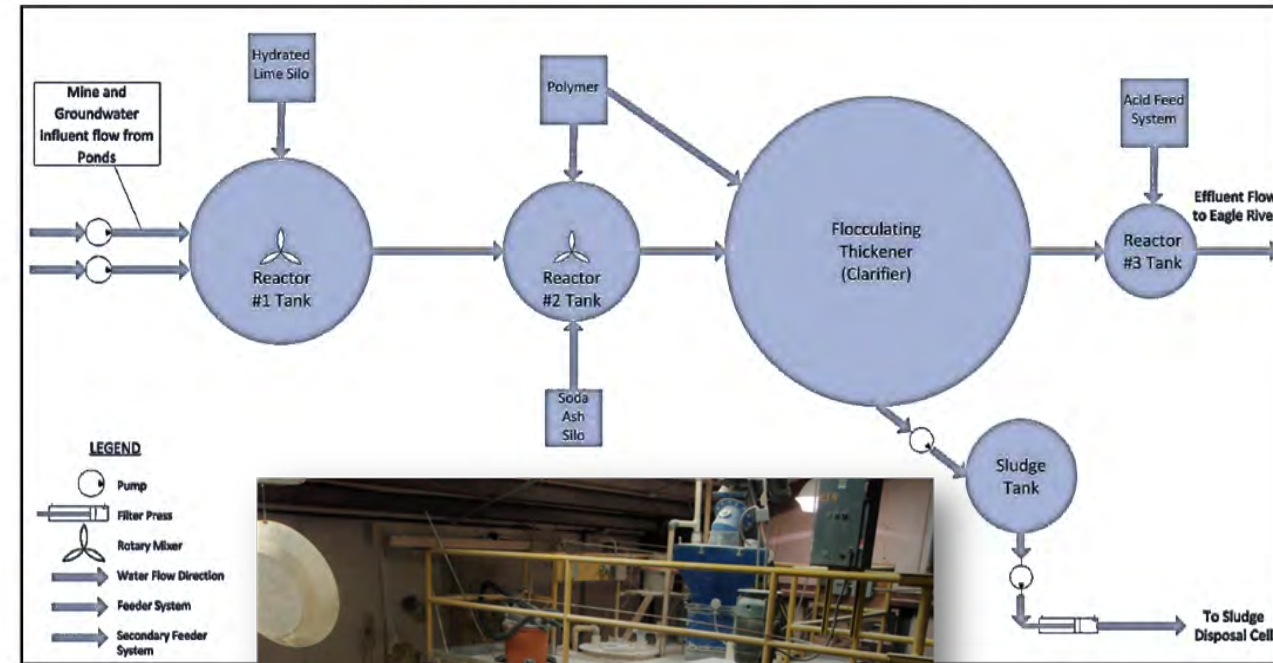
# Water Treatment

## WTP Influent/Effluent Concentrations

	Average Influent Concentration ( $\mu\text{g/l}$ )	Average Effluent Concentration ( $\mu\text{g/l}$ )
Arsenic	31.63	1.04
Cadmium	76.25	0.65
Copper	167.56	4.0
Zinc	33,080	48.58

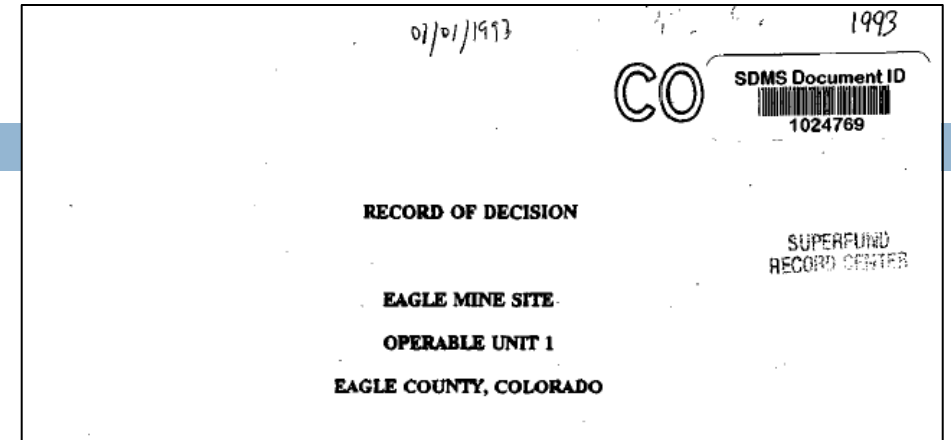
Note: Arsenic data reported from Ramboll-Environ, 2010 through 8/2014. All other contaminants based on 2014 data only. PQL for Arsenic is 1  $\mu\text{g/l}$  and detection limit for copper is 4  $\mu\text{g/l}$ .

Figure 5 - Eagle Mine Water Treatment Plant Schematic



# Robust Remedy

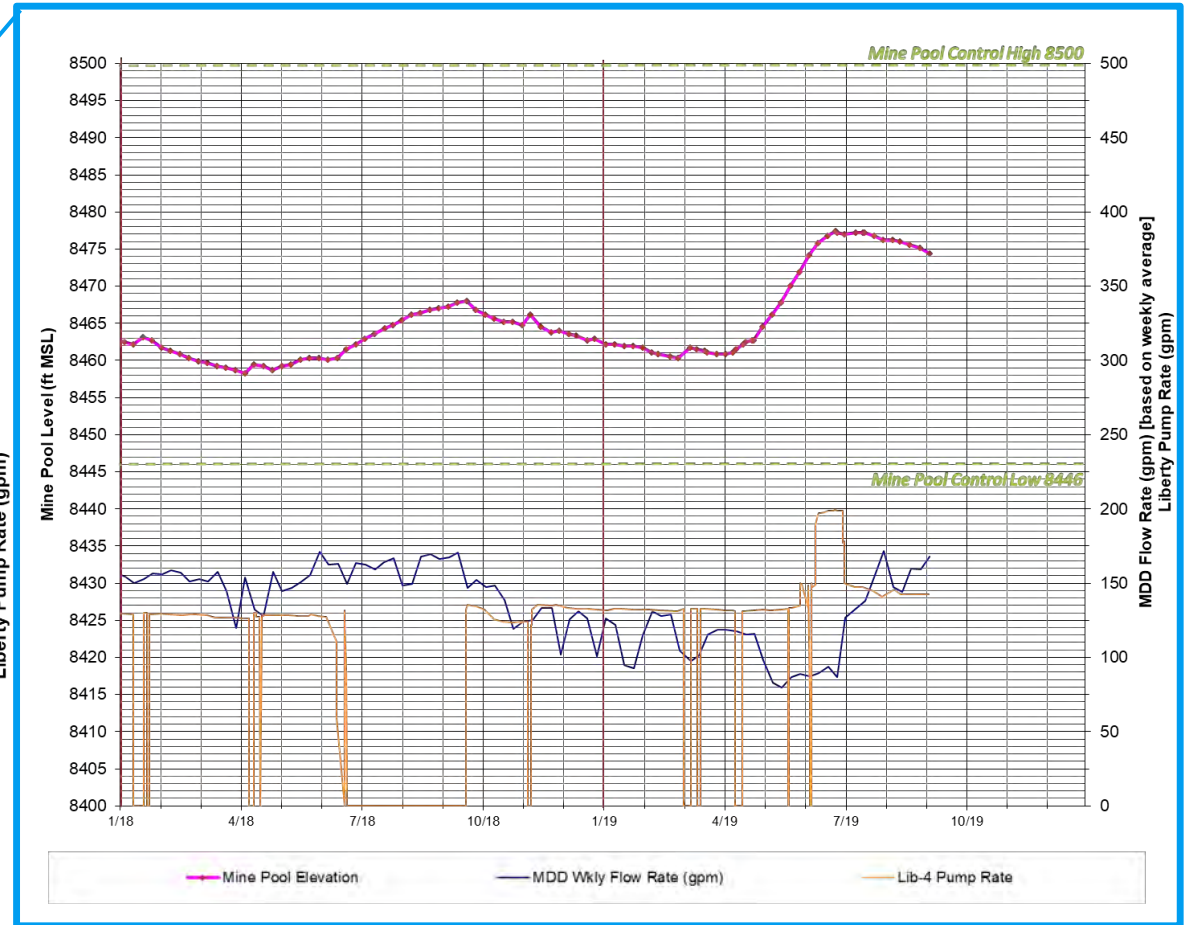
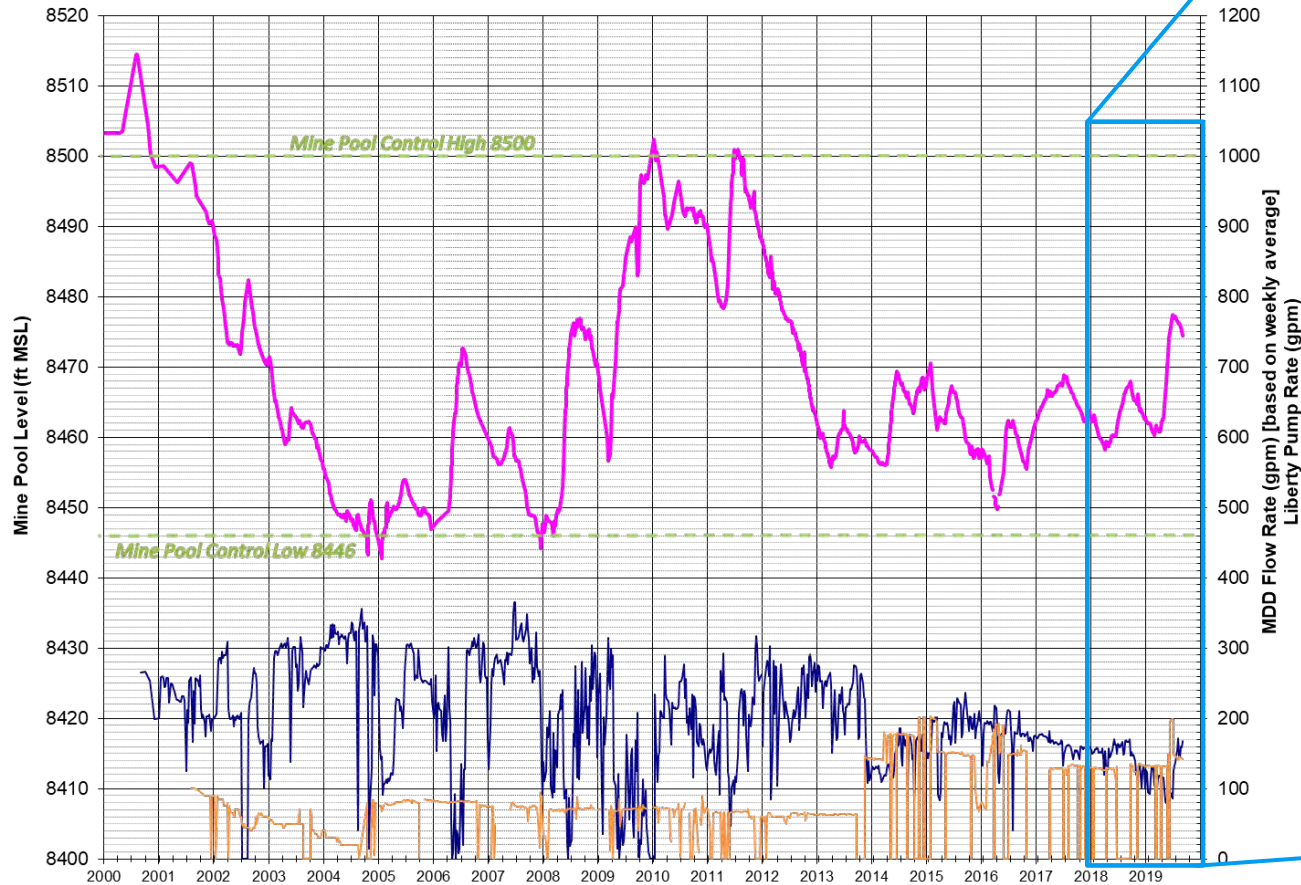
- 1996 EPA and PRP Consent Decree:
  - Culvert system to divert clean Rock Creek surface flow
  - Mine draw down to maintain mine pool level
  - Waste rock pile leachability study
  - Completion of CTP cap within 2 construction seasons
  - Addition of sludge dewatering and disposal at WTP



Mine draw down system at Adit 5

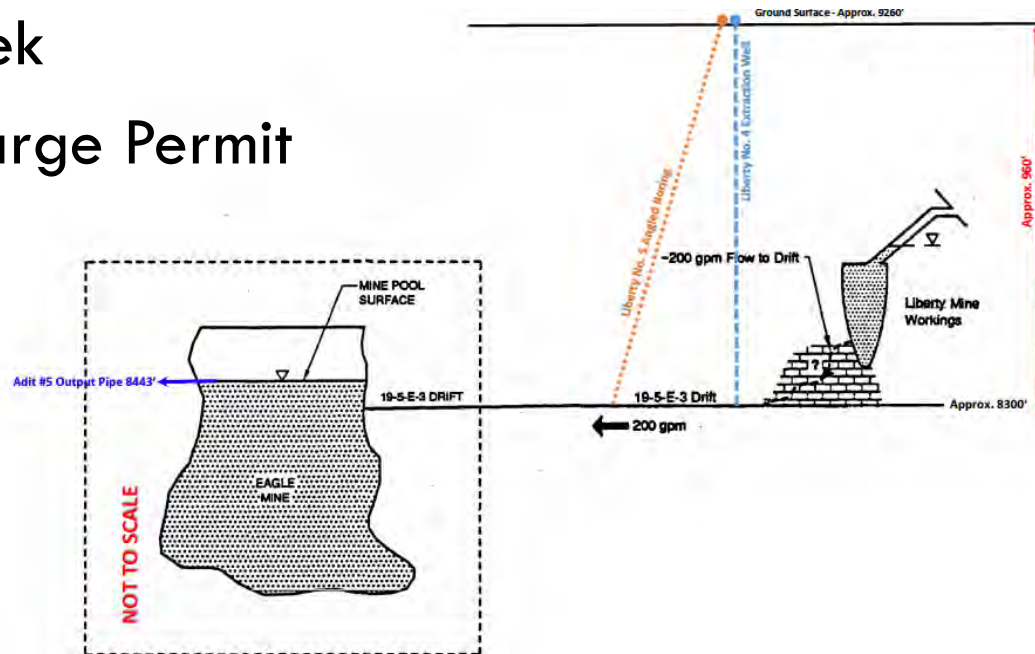


# Mine Pool Elevation



# Robust Remedy

- 1998 ESD
  - Liberty Well
  - 980-foot well
  - 150 gpm direct discharge into Willow Creek
  - State Discharge Permit



Pump replacement in Liberty Well in September 2018



# Robust Remedy

- 2018 Unilateral Administrative Order
  - Expansion of existing remedy
  - Collection of groundwater at Belden, at the base of Rock Creek and from the Mill Level of the mine
  - Conveyance of collected water to WTP for treatment



Iron precipitate forming in an area where groundwater enters Eagle River in Belden

# Before and After. . . . .

## Roaster Pile Remediation



**Roaster Pile #1  
Prior to Removal  
1988**



**Roaster Pile #1  
After Restoration  
1994**



# Before and After. . . . .

## Roaster Pile Remediation



**Roaster Pile #3  
Before Removal  
Circa 1988**



**Roaster Pile #3  
After Remediation  
1994**

66,300 cubic yards of Roaster material were removed from 5 Roaster Piles in 1988 and 1989 and placed in the CTP.



# Roaster Pile #3 Remediation





# Before and After. . . .

## Old Tailings Pile Reclamation



**The Old Tailings Pile  
in 1989**



**The Old Tailings Pile  
After Reclamation in 1999**

Nearly 1 million cubic yards of tailings were removed from the OTP, Rex Flats and Maloit Park and placed in the CTP between 1988 and 1996.



# Before and After. . .

## Consolidated Tailings Pile Reclamation



**The Consolidated Tailings Pile  
In 1989**



**The Consolidated Tailings Pile  
After Reclamation  
1999**



# Before and After. . .

## Consolidated Tailings Pile Reclamation



**The Consolidated Tailings Pile  
Prior to 1989**



**The Consolidated Tailings Pile  
After Reclamation  
1999**



# Before and After. . . .

## Maloit Park Wetlands



**Maloit Park Wetlands  
In 1993**

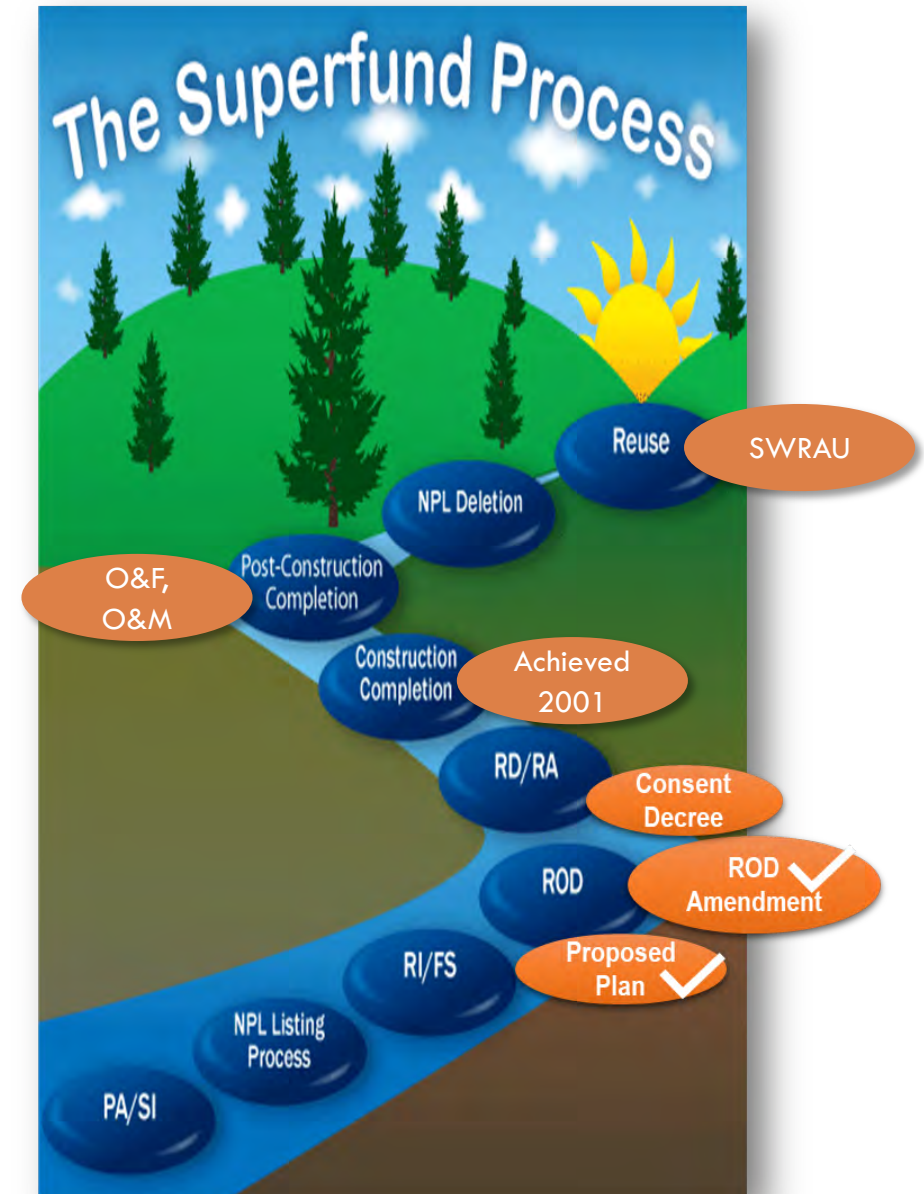


**Maloit Park Wetlands  
After Remediation  
1999**



# Getting to Site Completion

- Lodge CD
- Permits > PEDs
- GW determination
- SWRAU
- Site deletion





# Questions?

