

Update on MULTIBARRIER wall for acid mine drainage at curilo uranium mine



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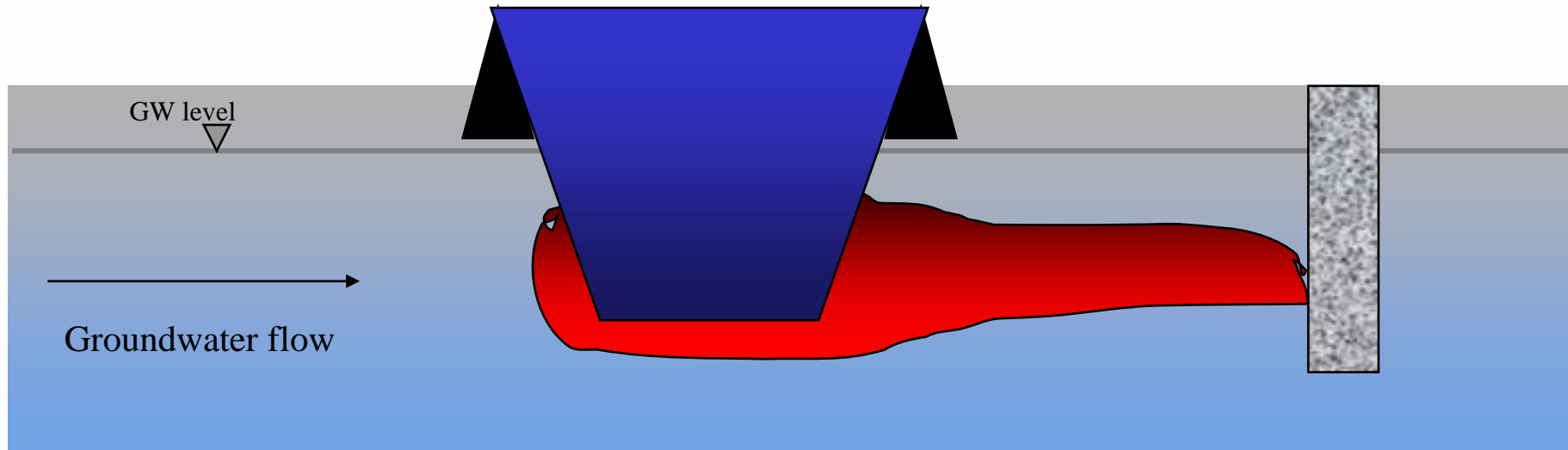


Update on Multibarrier Wall for Acid Mine Drainage at Curilo Uranium Mine

- MULTIBARRIER definition
- Sequential versus mixed MULTIBARRIER
- Column and Container tests
- Pilot study at Curilo uranium mine in Bulgaria
- Conclusions



Landfill leakage: Multifunctional treatment zone or Multibarrier for removal of mixed pollutants



Evaluation of several combinations

- Chemical transformation (Fe^0),
- Biotransformation (aerobic/anaerobic),
- Bioprecipitation
- Sorption

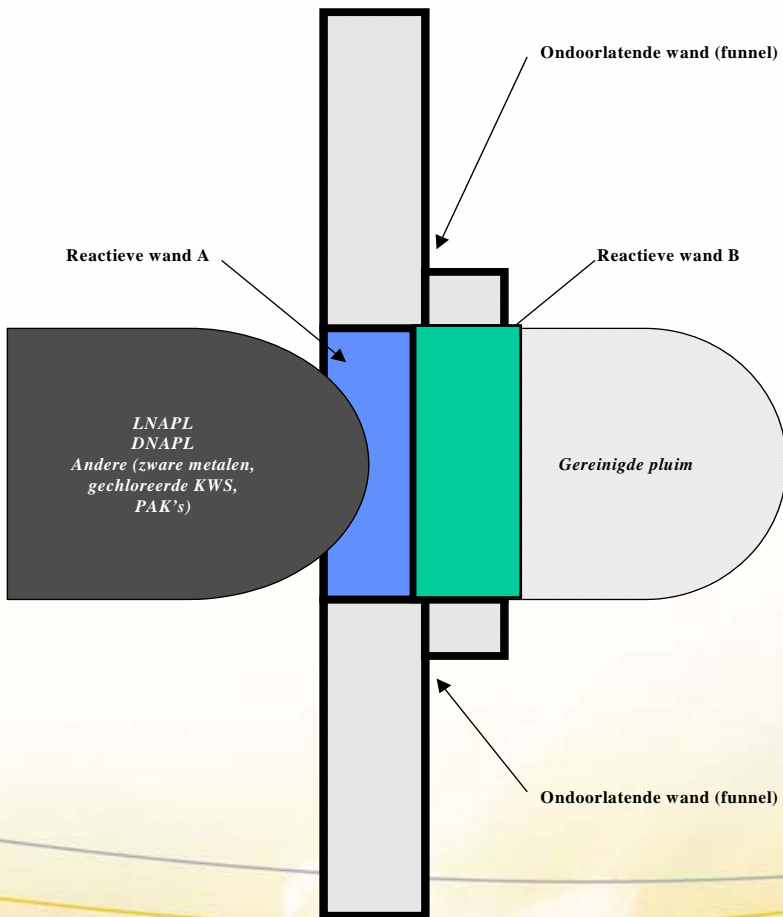
Two solutions:

- Installation of a new landfill (20 – 40 million EURO)
- Installation of a MULTIBARRIER (2 - 4 million EURO)

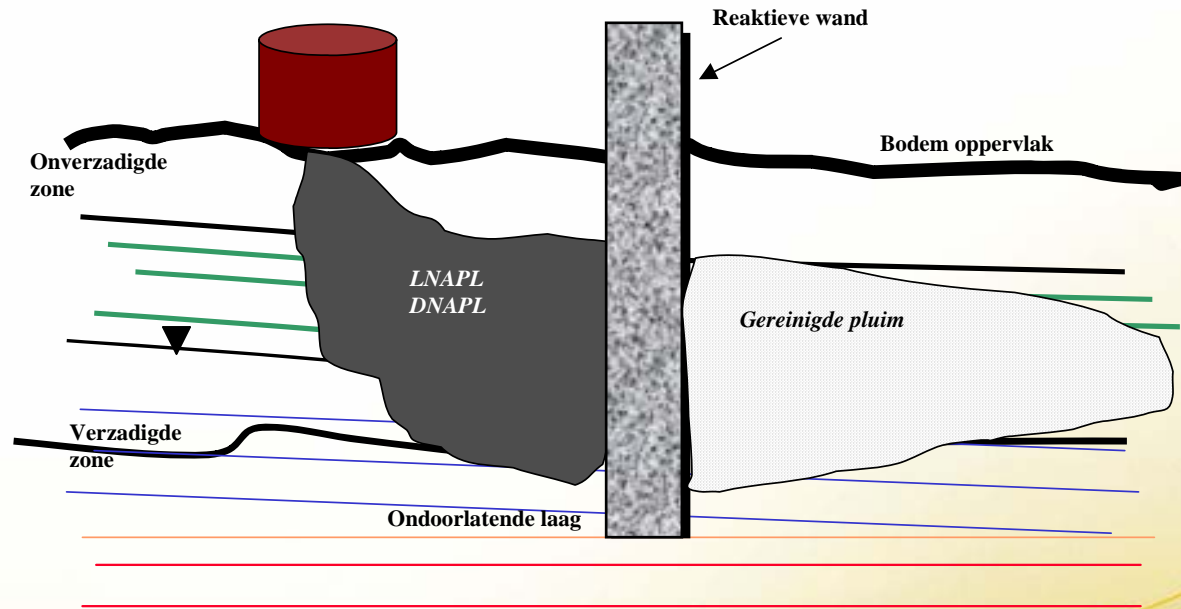


Sequential barrier vs mixed barrier

Sequential barrier

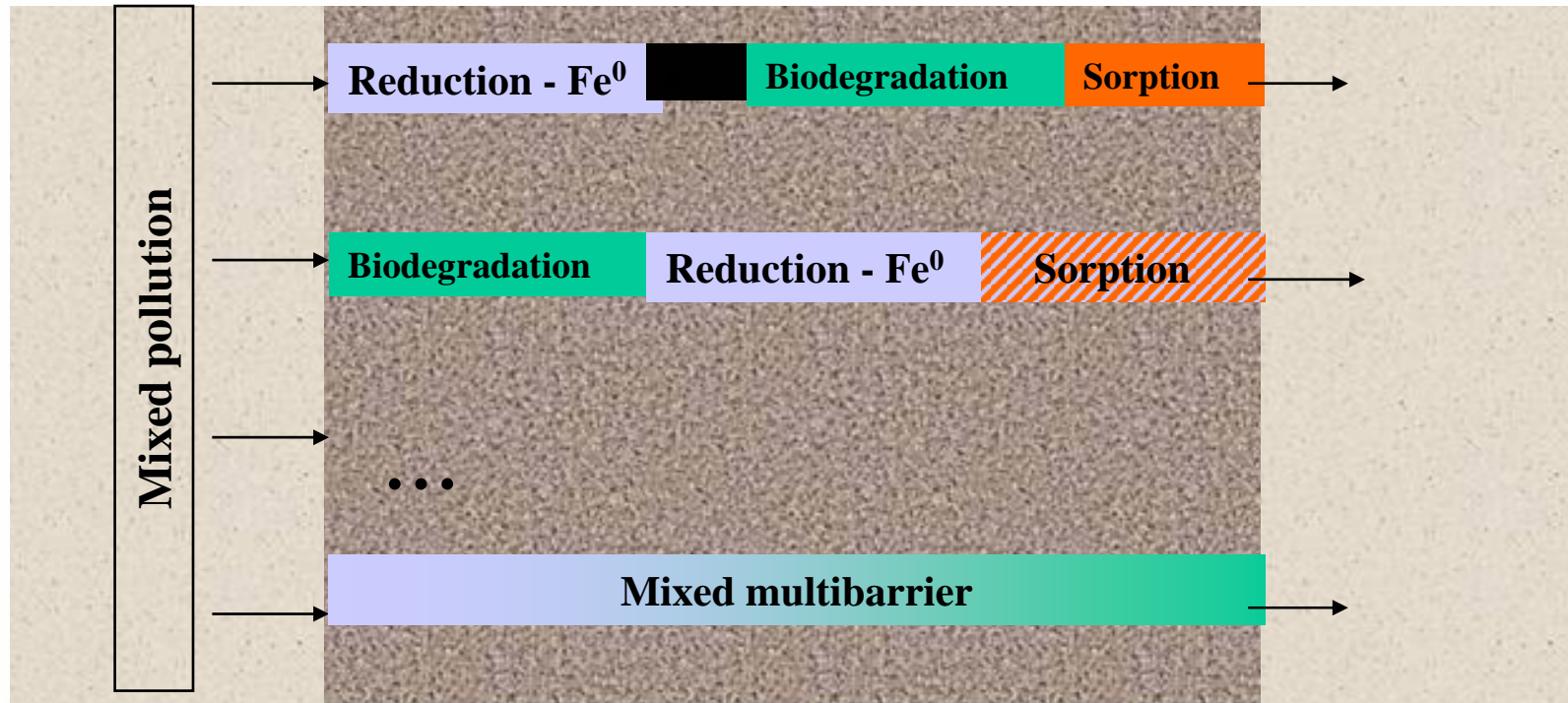


Mixed barrier



Design of multibarriers for mixed pollution

- Different multibarrier concepts:

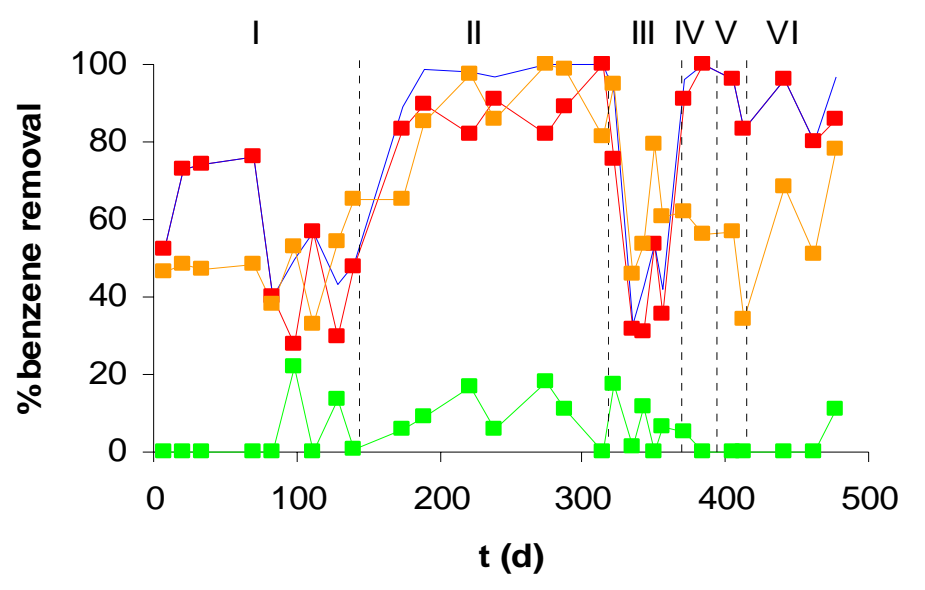
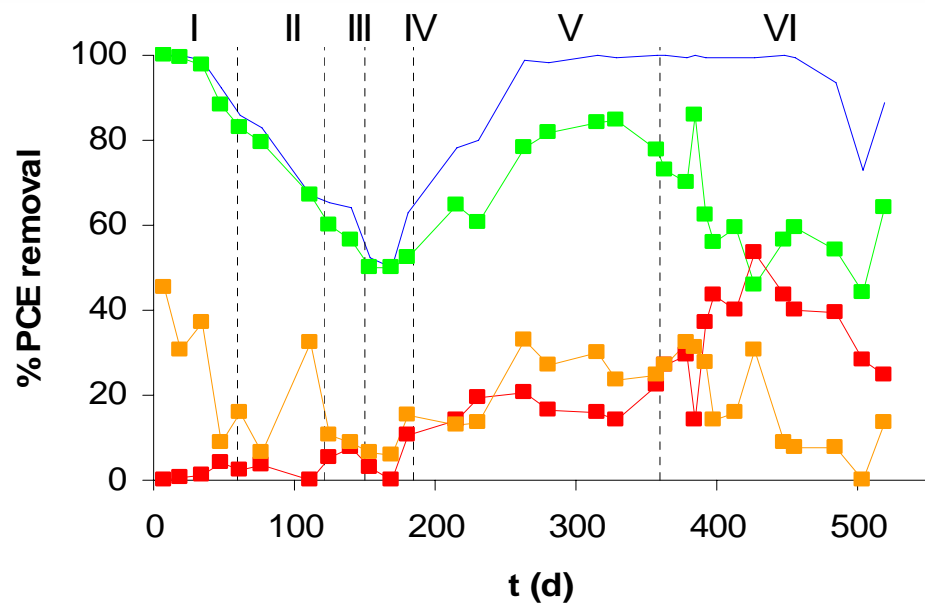
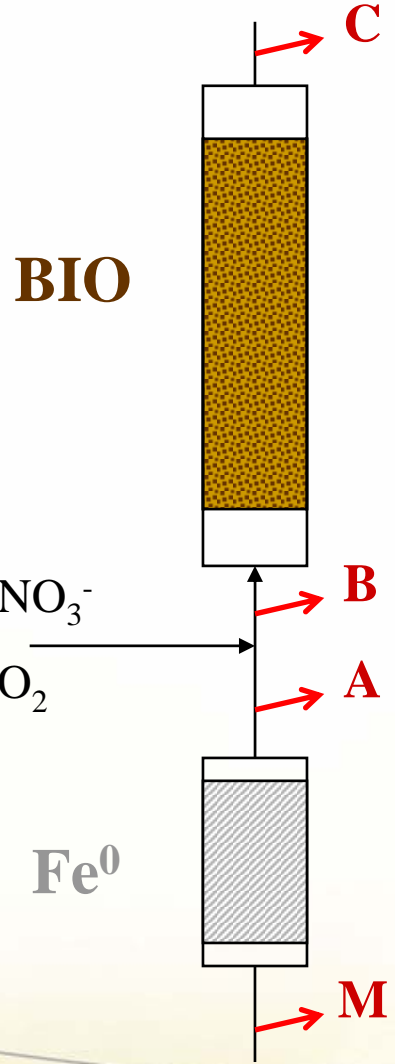


- Concept = Site specific and depending on the pollutants present

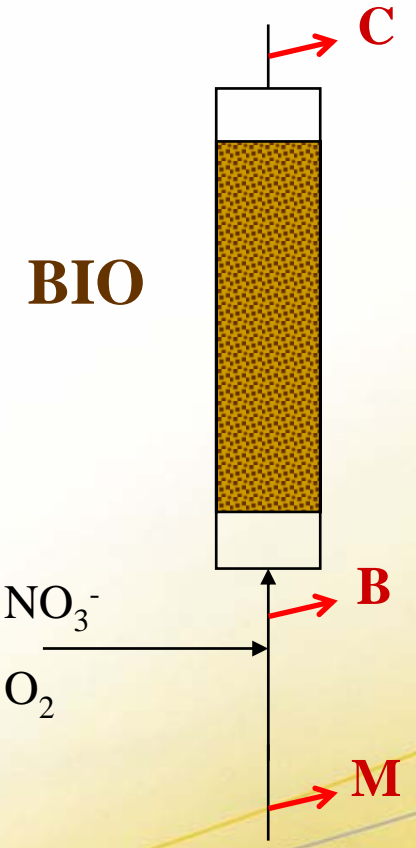


PCE removal in aerobic MB and benzene degradation in denitrifying MB

MB = Fe + Bio



Bio alone



Mixed MULTIBARRIER system



Columns ($L = 50$ cm)

K1: test column

K2: abiotic control

Layers:

L1: FS/Aq = 78/22 (W)

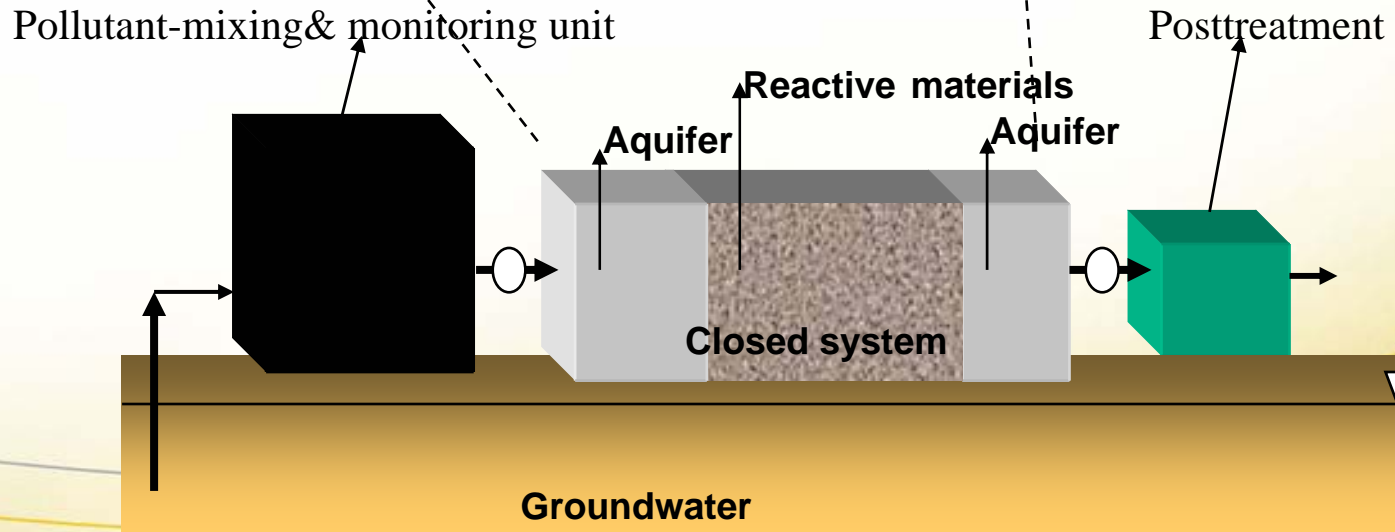
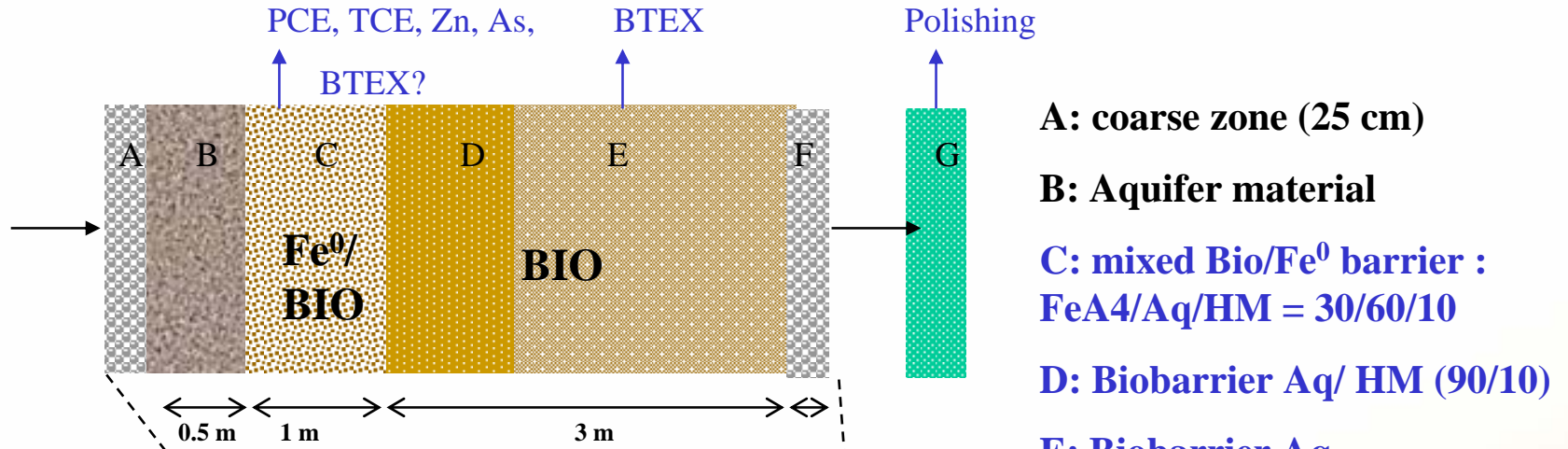
L2: FS/Aq/Fe⁰ = 20/20/20 (W)

Removal of:

- PCE, TCE
- Benzene, Toluene
- Zn, As



Upscaling promising multibarrier concept



Set-up of MB at pilot-scale

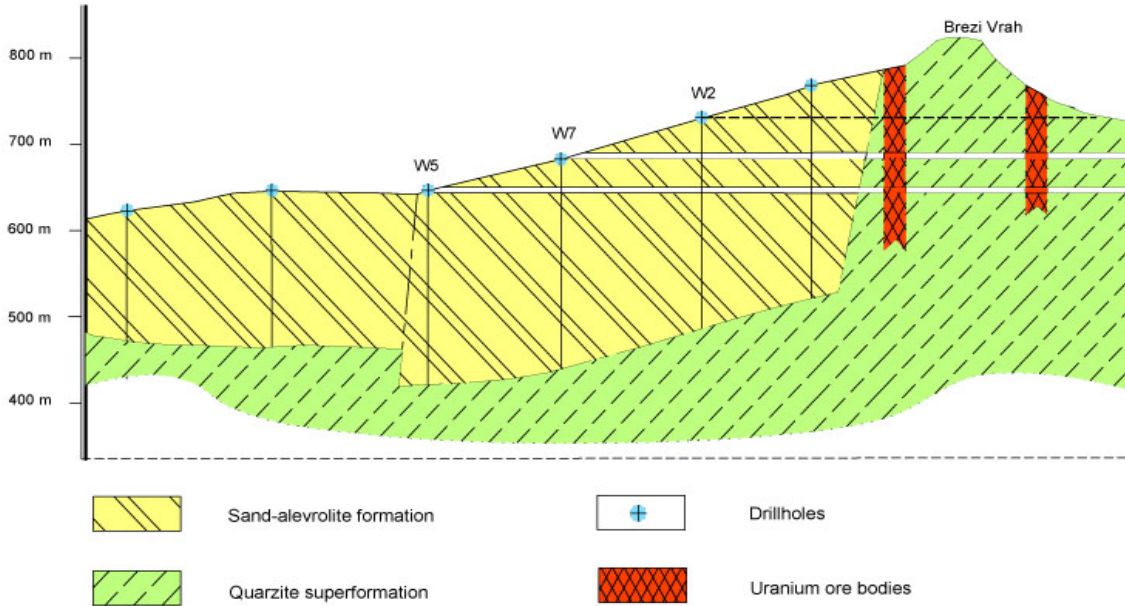


MULTIBARRIER systems

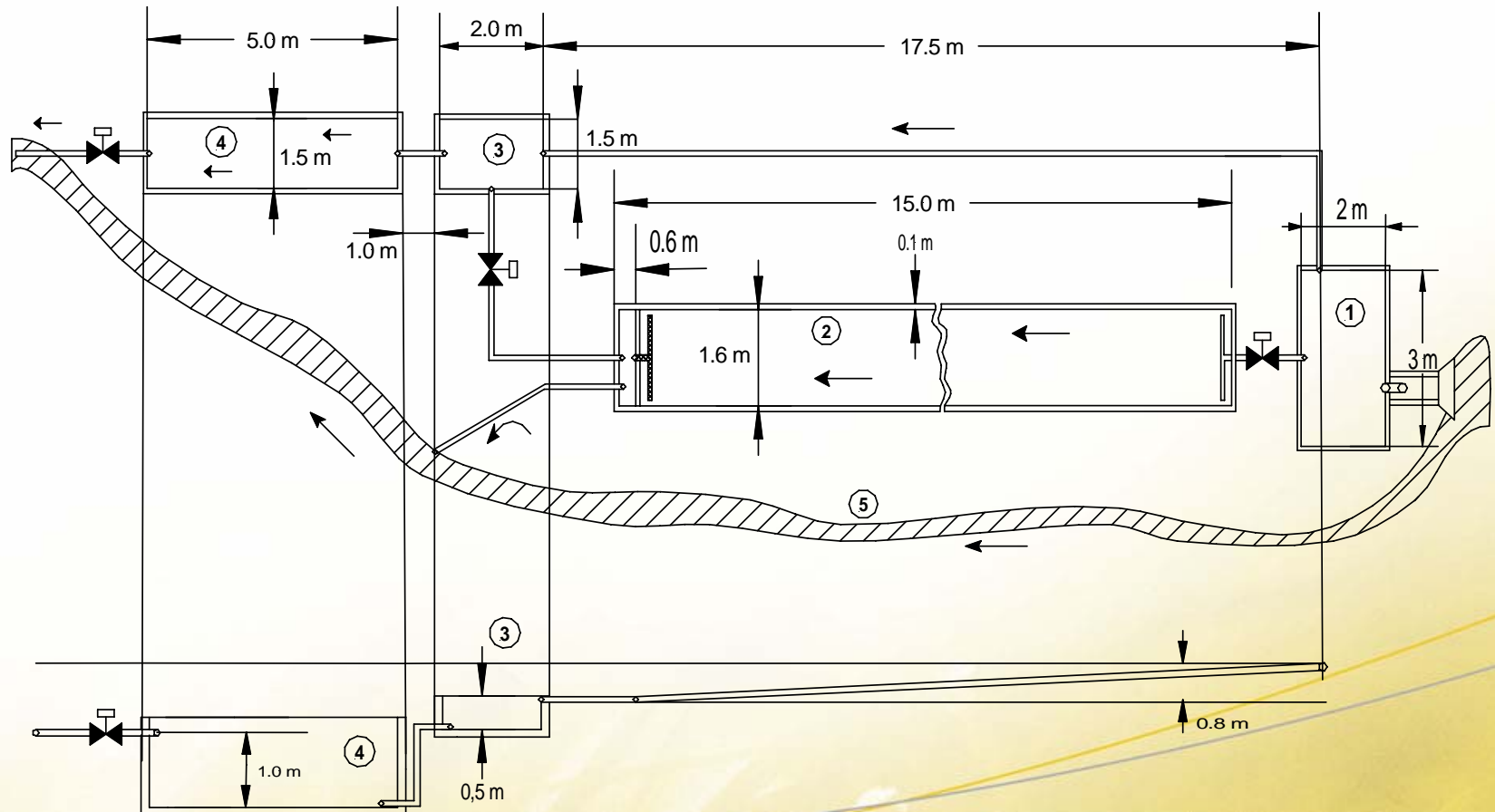
- Mixed pollution: PCE, TCE, B, T, mX, Zn, As
- Sequential Multibarrier: **ZVI + Micro-aerofilic biobarrier**
 - PCE, TCE dehalogenation in ZVI
 - Zn, As removal in ZVI
 - BTX degradation in biobarrier
 - No degradation of cDCE
- Sequential Multibarrier: **ZVI + Anaerobic biobarrier (denitrifying)**
 - PCE, TCE dehalogenation in ZVI
 - Zn, As removal in ZVI
 - T, X degradation in biobarrier
 - B partially degraded in biobarrier
 - No degradation of cDCE
- Mixed Multibarrier: **filtersand, aquifer materiaal, ZVI + Anaerobic biobarrier in aquifer**
 - PCE, TCE dehalogenation
 - Zn, As removal in ZVI
 - BTX degradation in mixed zone
 - No formation of cDCE or VC



Curilo deposit



Installation at Curilo deposit



Curilo deposit: constructed wetland + sequential Multibarrier



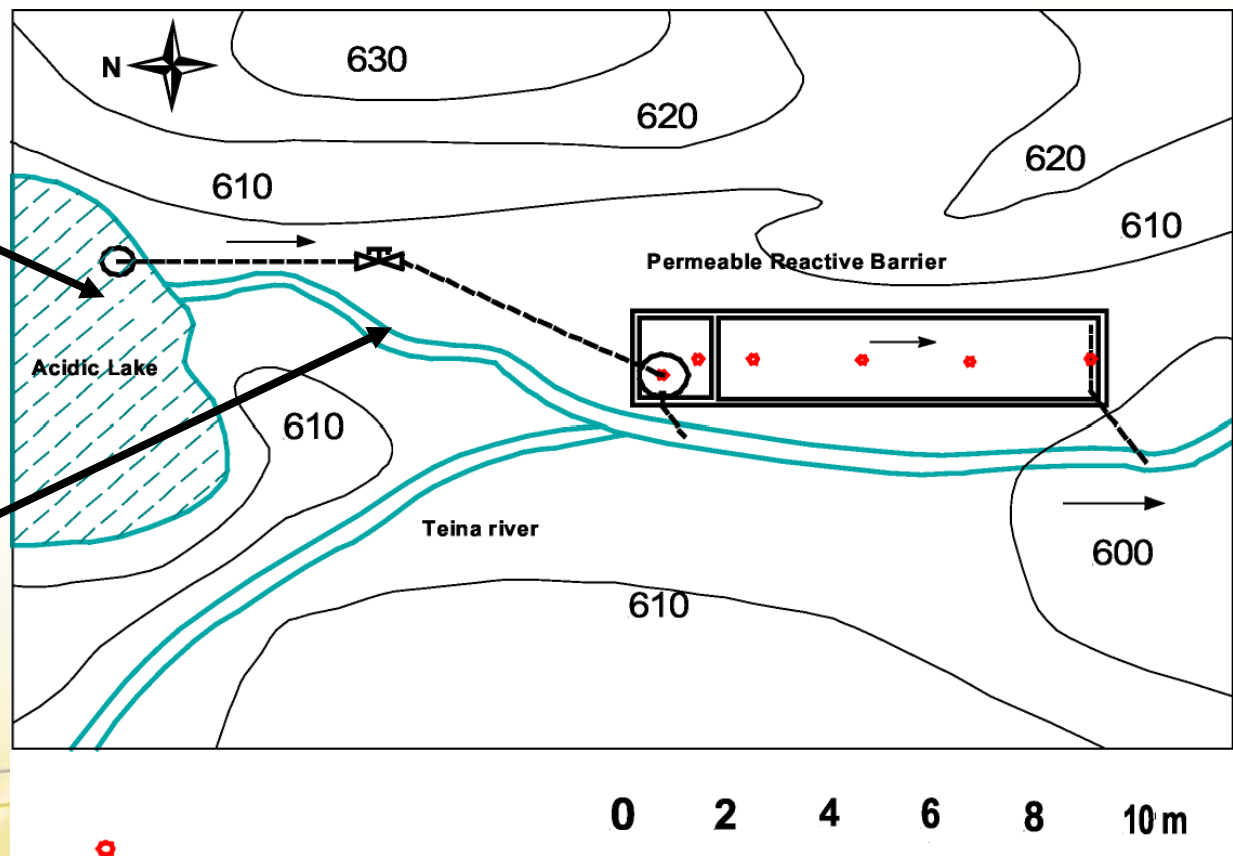
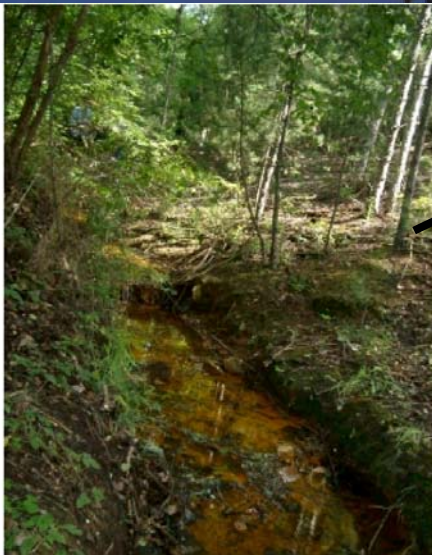
Effluent composition after sequential barrier system

Parameter	Content in the water			
	Before treatment	After barrier 1	After barrier 2	After barrier 3
pH	2.77 - 2.80	2.8 - 2.1	4.5 - 6.5	6.7 - 7.2
Eh, mV	(+460) - (+480)	(+510) - (+590)	(+252) - (+83)	(-206) - (-396)
TDS, mg/l	4250 - 4560	4200 - 3250	4100 - 3750	4300 - 2340
Acidity, mmol/l	23.0	19.00	4.1 - 1.0	-
Alkalinity, mmol/ l	-	-	0.2 - 2.1	9.6 - 22.1
Fe, mg/l	560	147.7	25.15	4.2
SO ₄ ²⁻ , mg/l	3195	2610	2300	1780
Zn, mg/l	3.12	3.10	0.2	0.04
Cu, mg/l	11.5	6.76	1.59	0.003
Ni, mg/l	3.0	2.67	1.60	0.045
Co, mg/l	2.0	1.83	0.78	0.007
Mn, mg/l	30.0	29.55	26.1	6.85
Al, mg/l	121	118.60	71.30	0.52

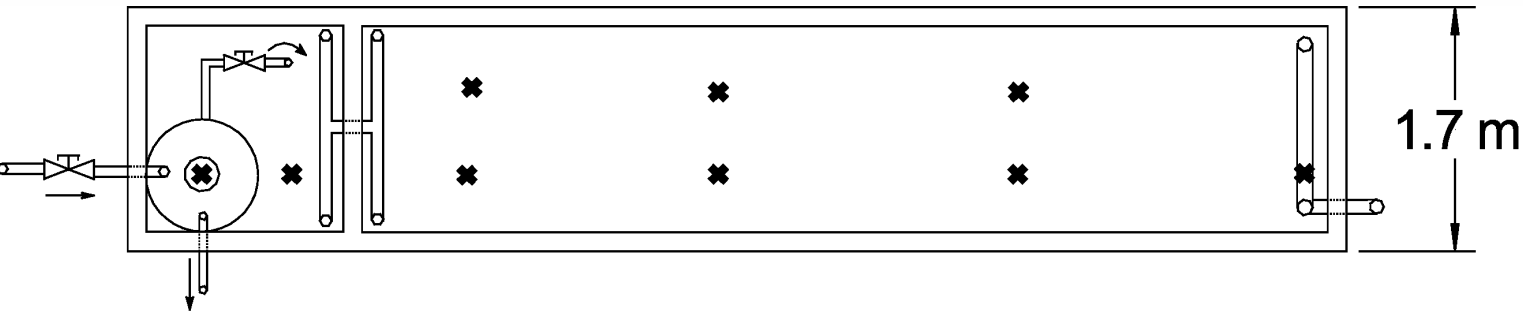
- B-1 – oxidation of ferrous ions by acidophilic chemolithotrophic bacteria,**
- B-2 – chemical neutralization to about neutral pH without organic substrates,**
- B-3 – microbial sulphate reduction.**



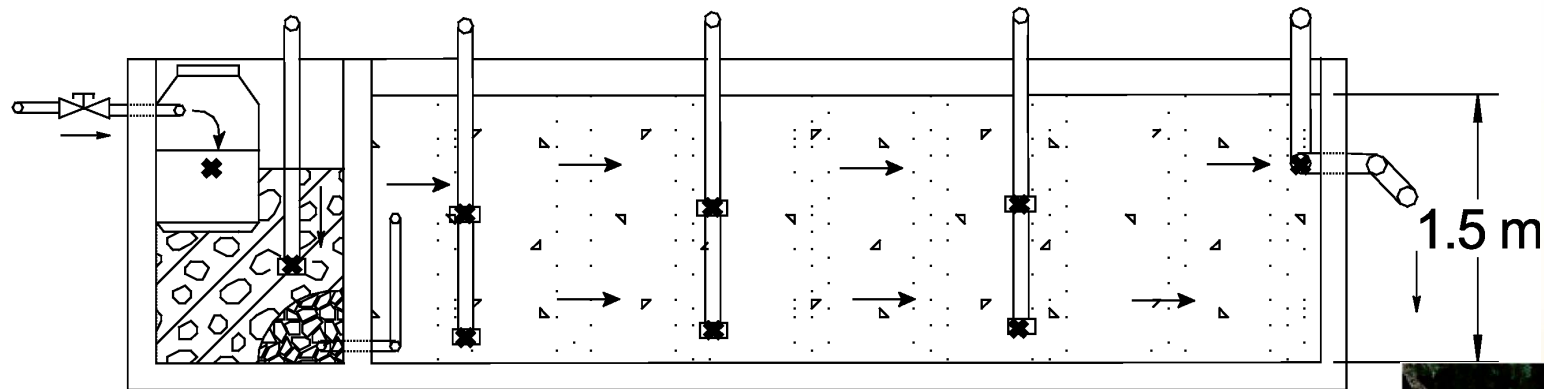
Mixed MULTIBARRIER on acid lake drainage



Mixed MULTIBARRIER on acid lake drainage



* - Sampling points



1 - Alkalizing Drain

**Limestone
Gravel**

2 - Permeable Reactive Barrier

**Cow manure, hay, straw,
Limestone, Zeolite-ammonium phosphate**



Composition of the Mixed MULTIBARRIER

Component in the:	Dry weight, kg
<i>Alkalizing Drain</i>	800
Limestone	
Gravel	1700
<i>Barrier for Microbial Dissimilatory Sulphate Reduction</i>	
Cow Manure	6400
Hay	180
Straw	160
Limestone	2500
Zeolite saturated with ammonium phosphate	40



Results of MULTIBARRIER at Curilo site

Parameter	Acid mine drainage (inlet)	Alkalizing drain	Outlet
t°, C	1.4 - 2.6	1.1 - 2.3	3.8 - 4.0
pH	3.9 - 4.3	5.5 - 5.7	6.5
Eh, mV	(233) - (340)	(148) - (190)	(- 120) - (-140)
TDS, mg/ l	930 - 1970	915 - 1350	515 - 1950
Acidity, mmol/l	0.4 - 0.9	-	-
Alkalinity, mmol/l	0.1 - 0.3	2.1 - 2.8	8.4 - 15.3
DOC, mg/ l	-	-	82 - 186
Fe, mg/ l	4.9 - 6.2	1.1 - 1.9	0.09
Cu, mg/ l	0.82 - 1.2	0.1 - 0.7	0.05 - 0.08
Zn, mg/ l	0.68 - 1.25	0.12 - 0.24	0.04 - 0.09
Pb, mg/ l	0.10 - 0.25	0.11 - 0.20	< 0.04 - 0.06
Ni, mg/ l	0.17 - 0.23	0.06 - 0.13	0.02 - 0.06
Co, mg/ l	0.08 - 0.15	0.02 - 0.07	0.04 - 0.07
Cd, mg/ l	0.04 - 0.09	<0.004	<0.004
U, mg/ l	0.12 - 0.27	0.05 - 0.08	< 0.03
Al, mg/ l	4.2 - 5.6	0.9 - 1.4	<0.04 - 0.1
Mn, mg/ l	3.3 - 4.6	2.1 - 2.7	2.9 - 4.1
SO ₄ ²⁻ , mg/ l	572 - 1240	624 - 856	260 - 980
HS, mg/l	-	-	0.5 - 0.8

July – December 2004



Total Mass deposited in the MULTIBARRIER at Curilo site

	Alkaline	MB-1	MB-2	MB-3	MB-4
H ⁺	377.4	146.1	-	-	-
Fe	2320.2	338.7	93.3	65.3	104.6
Cu	152.1	369.5	7.6	17.8	2.7
Zn	48.7	50.3	26.9	29.9	5.3
Pb	2.1	12.2	8.7	4.7	0.2
Ni	21.8	51.3	11.5	7.4	3.2
Co	15.0	21.1	-	3.8	3.5
Cd	6.3	1.5	-	-	-
U	11.2	0.9	6.8	13.4	9.1
Al	4217.8	490.4	60	30.3	48.7
Mn	245.6	314.5	62.1	26	-
SO ₄ ²⁻	24328	40858	8726	23750	40383

Total sum of the treated waters for the relevant periods – 297 800 l



Bacteria in AMD and MULTIBARRIER effluent

Microorganisms	In AMD	In barrier effluents
	CFU/ml	CFU/ml
Fe²⁺-oxidizing chemolithotrophs (at pH 2.5)	10⁵ - 10⁸	0 - 10¹
Aerobic heterotrophs (at pH 2.5)	10² - 10⁵	0 - 10¹
S₂O₃²⁻-oxidizing chemolithotrophs (at pH 7)	0 - 10²	10² - 10⁴
Aerobic heterotrophs (at pH 7)	0 - 10²	10¹ - 10⁴
Anaerobic heterotrophs (at pH 7)	0 - 10¹	10⁴ - 10⁷
Sulphate-reducing bacteria	0 - 10¹	10⁵ - 10⁸
Cellulose-degrading microorganisms	0 - 10¹	10³ - 10⁷
Bacteria fermenting sugars with gas production	ND	10⁴ - 10⁷
Ammonifying bacteria	ND	10² - 10⁵
Denitrifying bacteria	ND	10² - 10⁵
Fe³⁺-reducing bacteria	ND	10³ - 10⁶
Methane-producing bacteria	ND	10¹ - 10⁴

Note: ND = not detected



Sulphate Reducing Bacteria in Multibarrier effluent

Sulphate-reducing bacteria	CFU/ml	
<i>Desulfovibrio</i> (mainly <i>D. desulfuricans</i> and <i>D. vulgaris</i>)	10 ⁴	- 10 ⁷
<i>Desulfobulbus</i> (mainly <i>D. elongatus</i>)	10 ³	- 10 ⁷
<i>Desulfococcus</i> (<i>D. postgatei</i>)	10 ²	- 10 ⁵
<i>Desulfobacter</i> (<i>D. multivorans</i>)	10 ³	- 10 ⁷
<i>Desulfobacterium</i> (<i>D. autotrophicum</i> and some non-identified)	10 ¹	- 10 ⁴
<i>Desulfotomaculum</i> (mainly <i>D. nigrificans</i>)	10 ¹	- 10 ⁴
<i>Desulfosarcina</i> (<i>D. variabilis</i>)	10 ²	- 10 ⁵
<i>Desulfomonas</i> (non-identified species)	10 ¹	- 10 ⁴



Metals on different fractions in MULTIBARRIER

Pollutants	Portions of pollutants in different mobility fractions, %			
	Exchangeable	Carbonate	Oxidizable	Reducible
U	8 – 32	2 – 6	68 - 87	2 – 5
Ra	71 – 84	5 - 12	1 - 5	5 – 14
Cu	10 – 25	8 – 14	64 - 80	3 – 7
Mn	7 – 16	4 -10	1- 4	73 – 87
Fe	5 - 15	3 - 10	68 - 84	3 - 9



Conclusions

- Sulphate Reduction process is most important for metal removal
- Addition of limestone, Fe^0 or zeolites-ammonium phosphate improves the process
- Mn removal can be obtained only after an aerobic second step barrier (removes also DOC)
- AMD at pH >2, better pretreatment with Limestone
- Pretreatment with limestone is efficient in Fe^{2+} removal, and more efficient than bacterial oxidation of Fe^{2+} to Fe^{3+}
- Final process is alkalizing drain + Sulphate Reducing Barrier improved with Fe^0 and zeolites-ammonium phosphate
- Still limited sulphate removal
- Radioactivity reduced from 4 Bq/l to < 0.05 Bq/l
- ISBP-process is an alternative

