

Environmental Technology

Refinery Redevelopment

A Rags to Riches Brownfields Story

“How to Build a Golf Course”

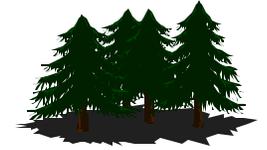
David Tsao, Ph.D.

BP Group Environmental Management

◆ **OVERVIEW**

- ➔ Site History
- ➔ Redevelopment Plans
- ➔ Phytotechnology Solutions
- ➔ Beneficial Outcomes
- ➔ Next Steps

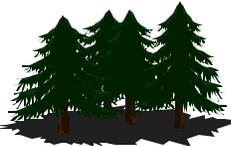
Site History



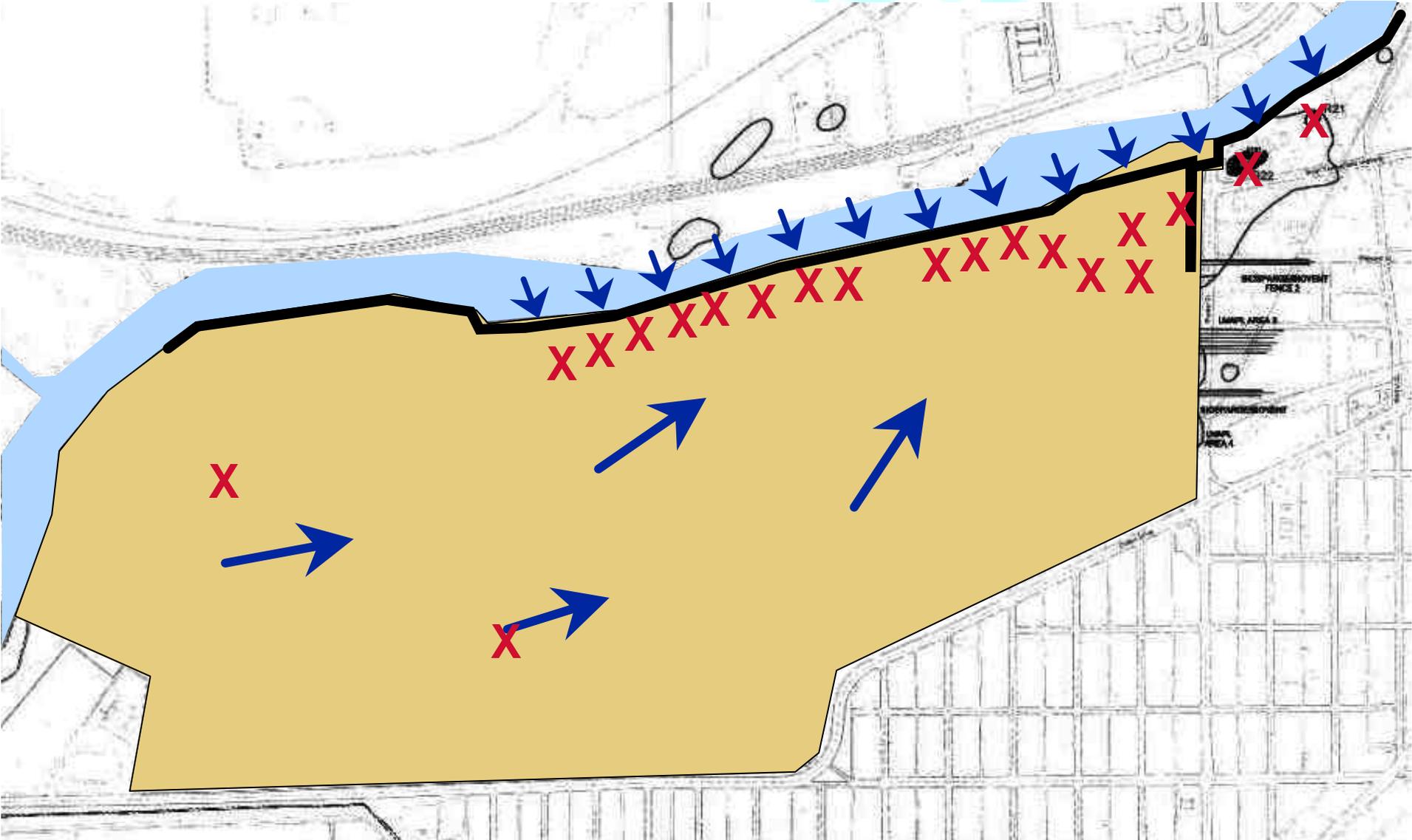
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- ◆ **Former Amoco Refinery**
 - Main process areas = 350 contiguous acres
 - Ceased operations in 1991 after 77 years of operation
 - Dismantled in 1993 (underground pipe removal later)
 - **Came under “new” management in 1998 (merger with BP)**
- ◆ **Environmental / Ecological Issues:**
 - **Groundwater and soils impacted with petroleum hydrocarbons**
 - “Light” to “heavy” hydrocarbons; relatively sandy geology
 - **Receptor: site adjacent to a major river**
- ◆ **Solutions:**
 - **Barrier Wall (length = 8,600 ft)** to eliminate pathway to the river
 - Groundwater extraction to maintain inward gradient (**600 to 900 gpm**)
 - Extracted groundwater processed through a oil / water separator
 - Aqueous stream treated with air strippers before being sent to POTW
 - **Permit discharge to POTW = 0.05 mg/L benzene**

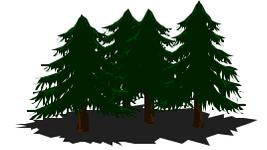
Site Map



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Other Issues



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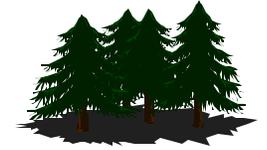
- ◆ **Other Environmental / Ecological Issues:**
 - Former process water settling pond (associated with natural lake nearby)
 - Serving as a **wildlife habitat** (250+ bird species)
 - Additional 600 to 1,300 gpm of water needed to maintain lake size
(**total capacity needed: 1,200 to 2,200 gpm**)

- ◆ **Social Issues:**
 - Un-used / under-utilized property needing revitalization
 - Environmental stigma, job loss, property values, **affected livelihoods**
 - Improve community relations

- ◆ **Financial Issues:**
 - High Water Treatment Costs (air stripping, POTW): **\$1.0 million per year**
 - Groundwater extraction for 99 years (**long-term O&M required**)
(words you don't like to hear in the remediation business)

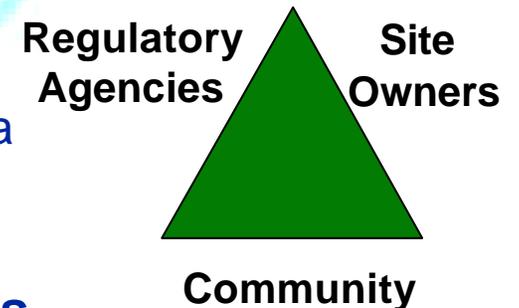
Defining a Beneficial End Use

Win, Win, Win Situation



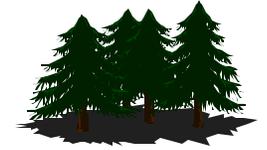
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- ◆ **First and foremost: Make human health and environmental risks acceptable**
 - **GOALS:** Containment vs. Remediation vs. Both
 - **Restrict direct interactions** with contaminated media
 - Understand plant-contaminant **fate and transport**
- ◆ **Financial, Social, and Environmental Bottomlines**
 - **FINANCIAL:** **Positive cash flow** for local community (tax revenues, property value, etc.)
 - **SOCIAL:** **Recreational**, educational, aesthetics
 - **ENVIRONMENTAL:** **Risk reduction**, ecological improvement, site restoration, enhanced biodiversity
- ◆ **What options for end uses if considering phytotechnologies?**
 - **Small Properties:** Ornamental Gardens
 - **Large Properties:** Golf Courses, Sports Complexes, Bike/Exercise Trails, Wildlife Observatories, Seed Farms, Bio-Fuel Farms

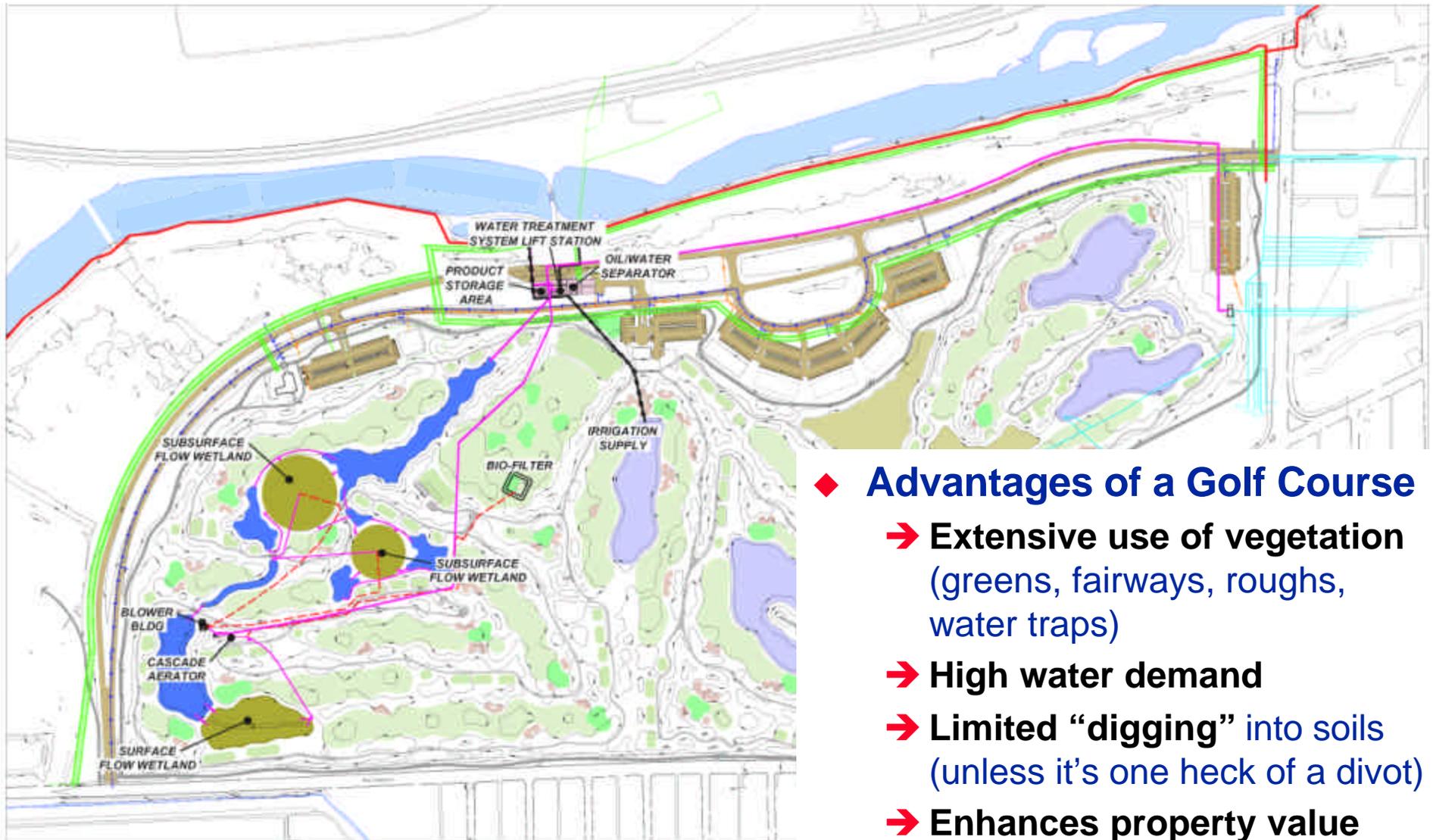


Reuse Plan

Golf Course (of course)



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- ◆ **Advantages of a Golf Course**
 - ➔ **Extensive use of vegetation** (greens, fairways, roughs, water traps)
 - ➔ **High water demand**
 - ➔ **Limited “digging” into soils** (unless it’s one heck of a divot)
 - ➔ **Enhances property value**

Types of Phytotechnology Systems to Consider



◆ Treatment Wetlands

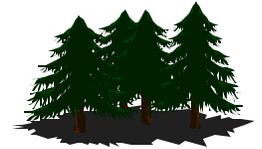
→ Ex-situ groundwater remediation, non-point source pollution control

◆ Hydraulic Barriers

→ Reduce groundwater pumping and physical / chemical processing

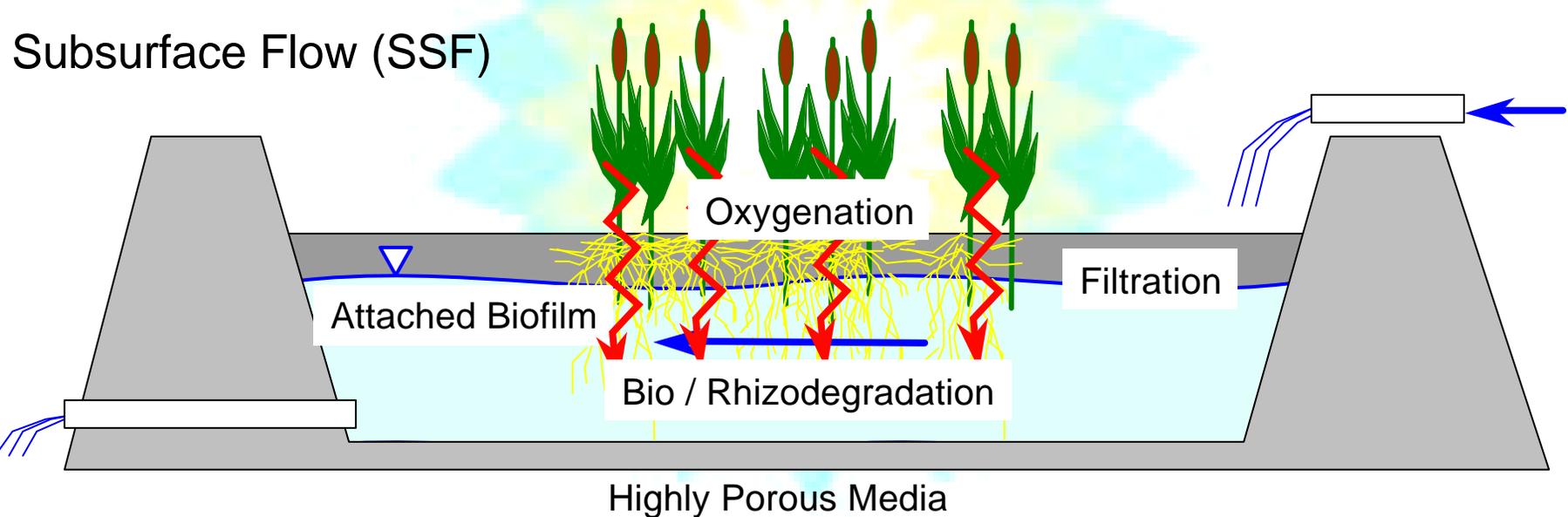
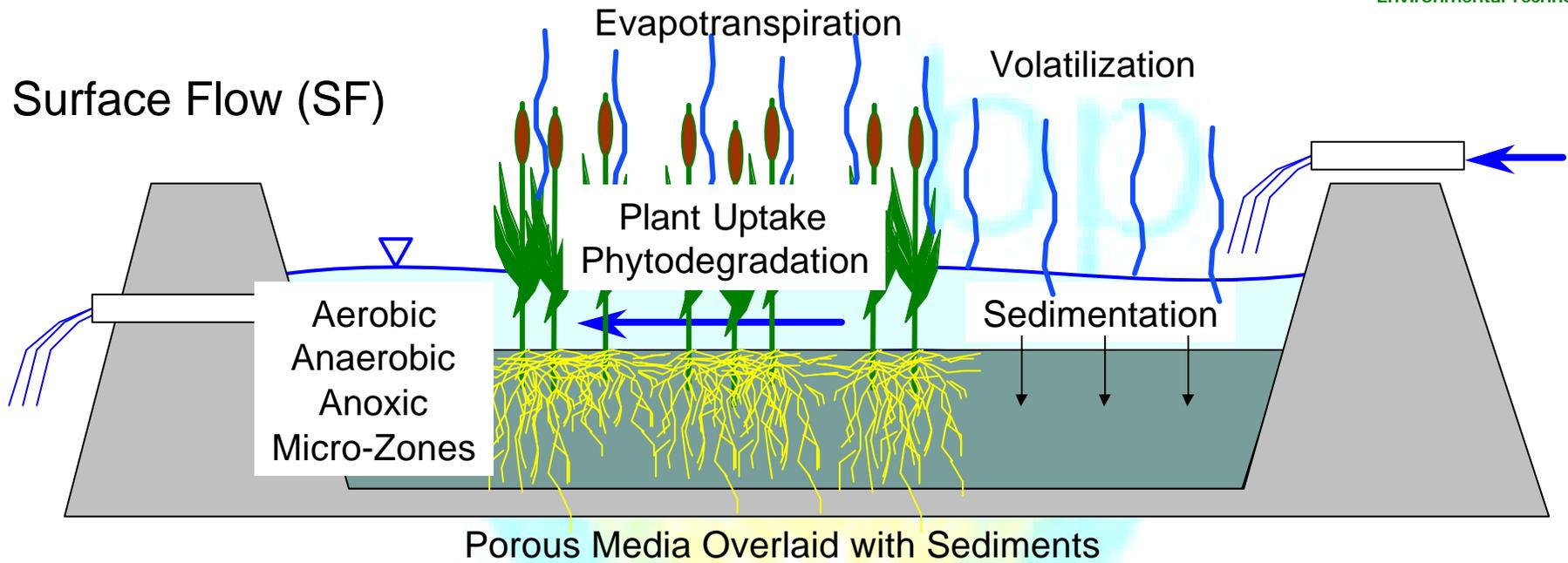
◆ Vegetative Covers

→ Soil remediation, soil stabilization, infiltration control



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Wetlands Basics



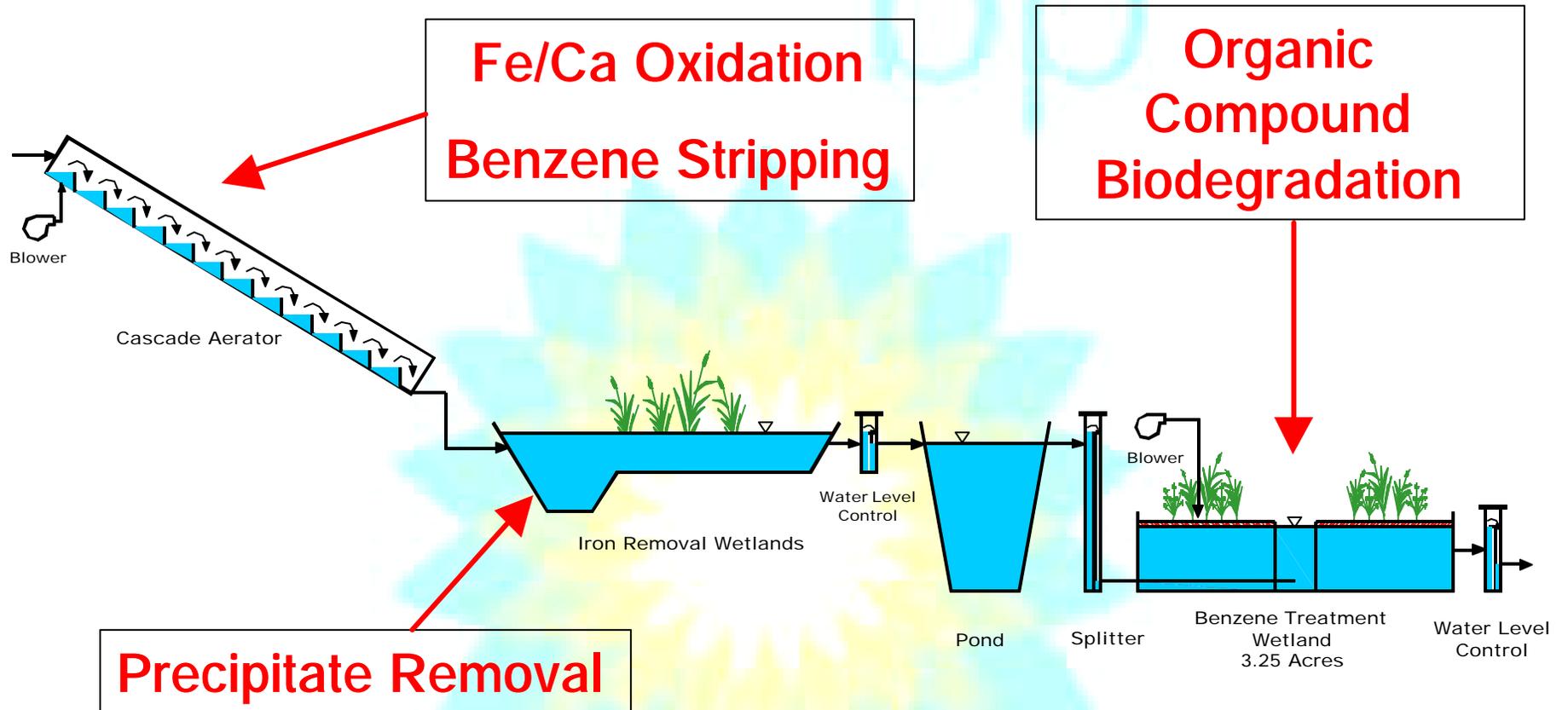
Pilot Wetland Study

Phytokinetics, NAWE, RETEC



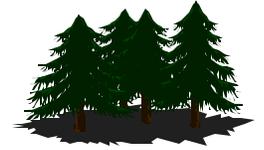
- ◆ **Constituent of Concern = Benzene**
 - 1.5 mg/L inlet; <0.05 mg/L target outlet
 - Utilize SSF design to reduce risks from exposure pathways
- ◆ **Issue 1: Preliminary sizing w/o aeration – too large (25+ ac SSF only)**
 - Utilize passive air stripping ?
 - Design forced aeration into the SSF system ?
- ◆ **Issue 2: High Fe and Ca content (92.5 mg precipitate per L)**
 - Precipitate out first or else **extensive fouling** of SSF system
- ◆ **12 Wetland Species Examined:**
 - *Cornus, Juncus, Phragmites, Salix, Scirpus, Typha*
- ◆ **Pilot Study Results Used for Final Design:**
 1. Enclosed cascade aerator (w/ bio-filter): 1.5 mg/L → 0.5 mg/L
 2. Sedimentation ponds and SF wetland: Fe/Ca precipitation
 3. Forced aeration SSF wetland: >95% benzene removal
(0.5 mg/L → <0.05 mg/L)

Final Design Schematic

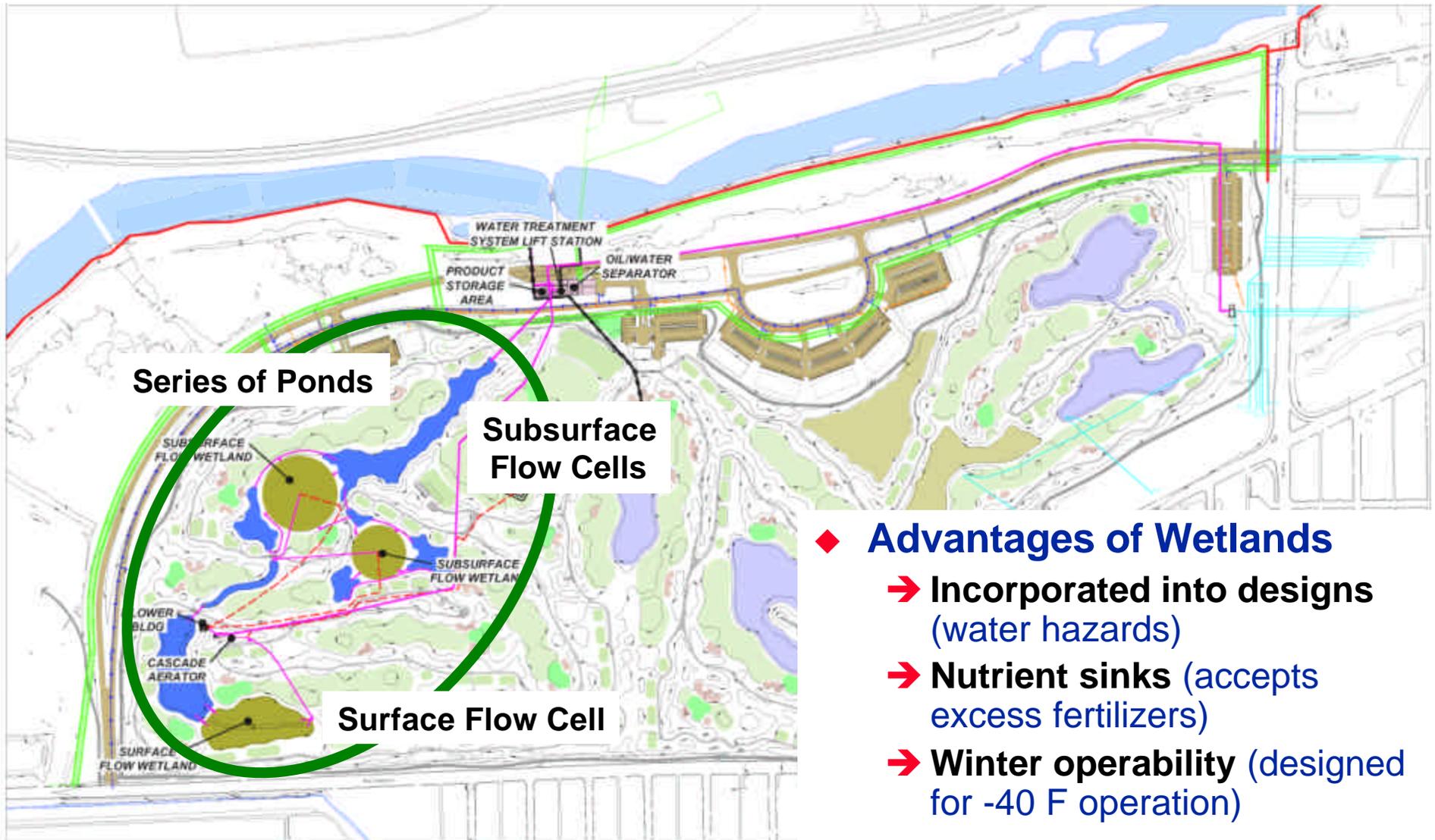


Reuse Plan

Incorporating Wetlands (into the Back 9)



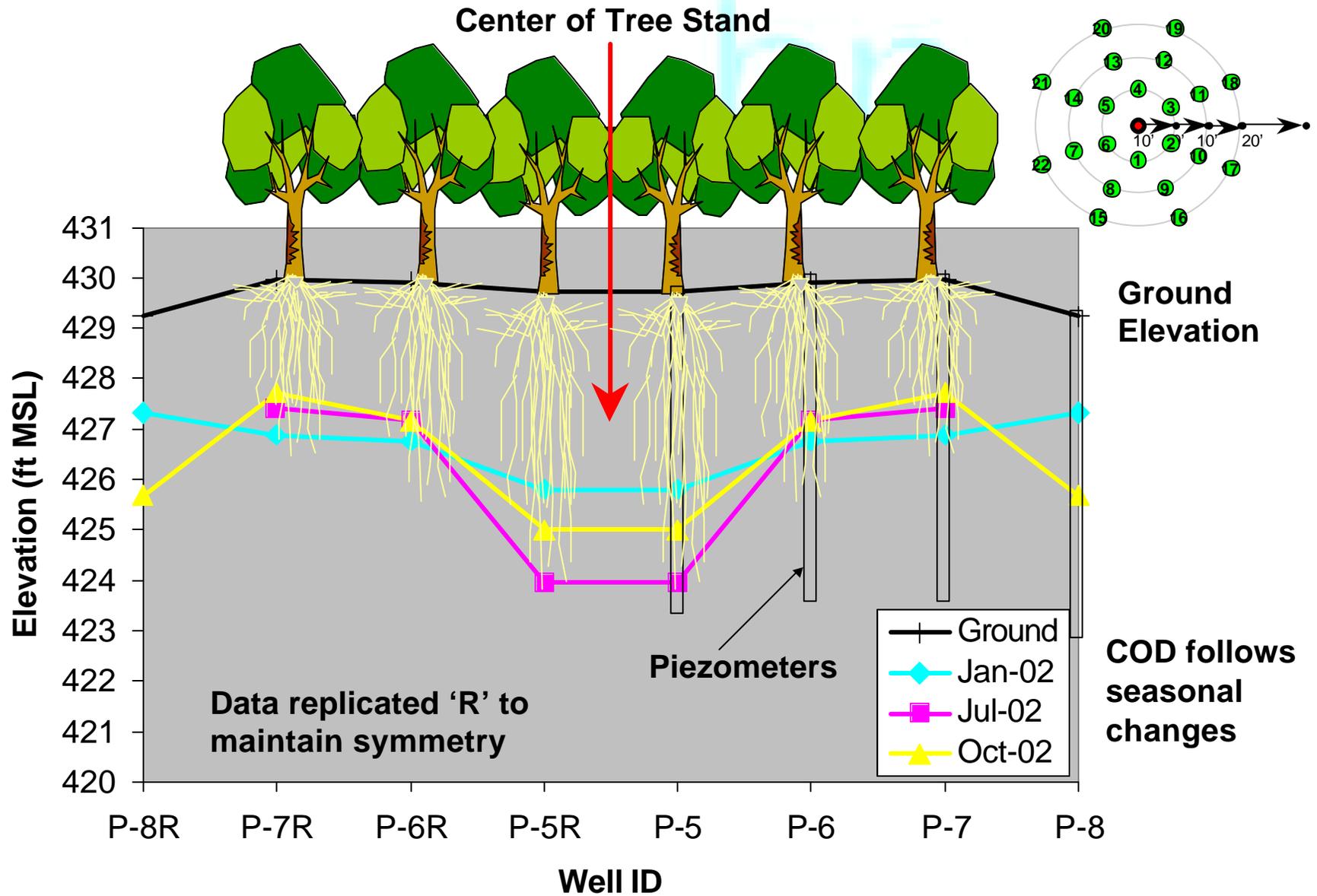
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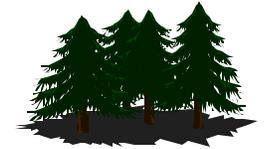
- ◆ **Advantages of Wetlands**
 - ➔ **Incorporated into designs** (water hazards)
 - ➔ **Nutrient sinks** (accepts excess fertilizers)
 - ➔ **Winter operability** (designed for -40 F operation)

Hydraulic Control Basics

Cone of Depression



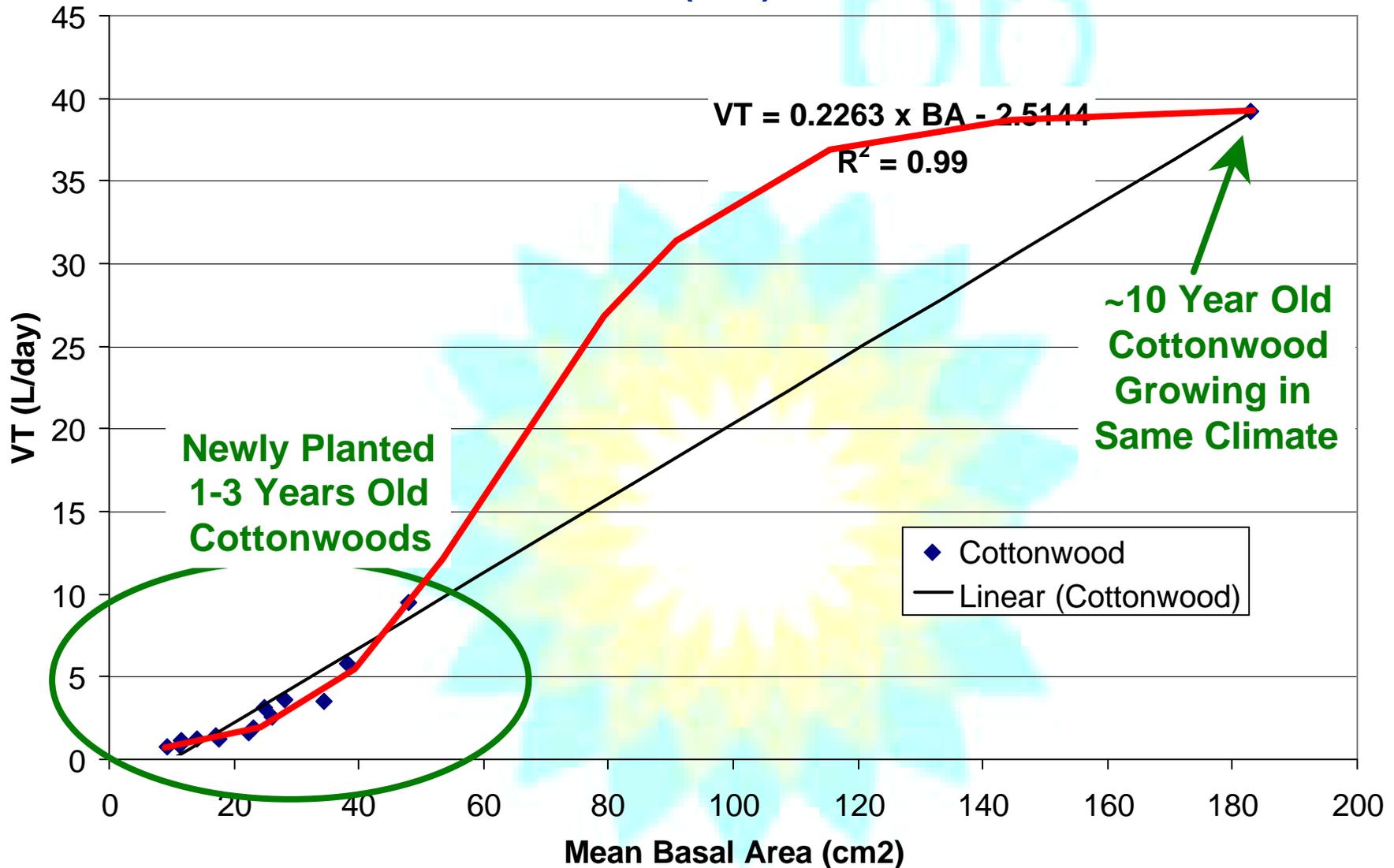
Projecting Water Usage



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VT = Water Usage (L/day)

BA = Basal Area of Trunk (cm²)



Reduce Physical GW Extraction



◆ Net Water Loss

- Pan Evaporation = **minus** 40 – 60 inches/year
- Precipitation = **plus** 10 – 15 inches/year
- **Overall loss = net 75% of pan evaporation**
- **Good indicator** of the applicability of tree hydraulic barriers

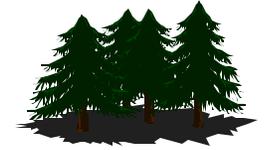
◆ Incorporate nature trails / park area next to river

- 20 acres planted at 800 trees/ac: 16,000 trees
- At 10 years old (canopy closure): 10 gal/day per tree
- 120 day growing season: 19.2 million gal/yr
- Account for precipitation: **14.4 million gal/yr**

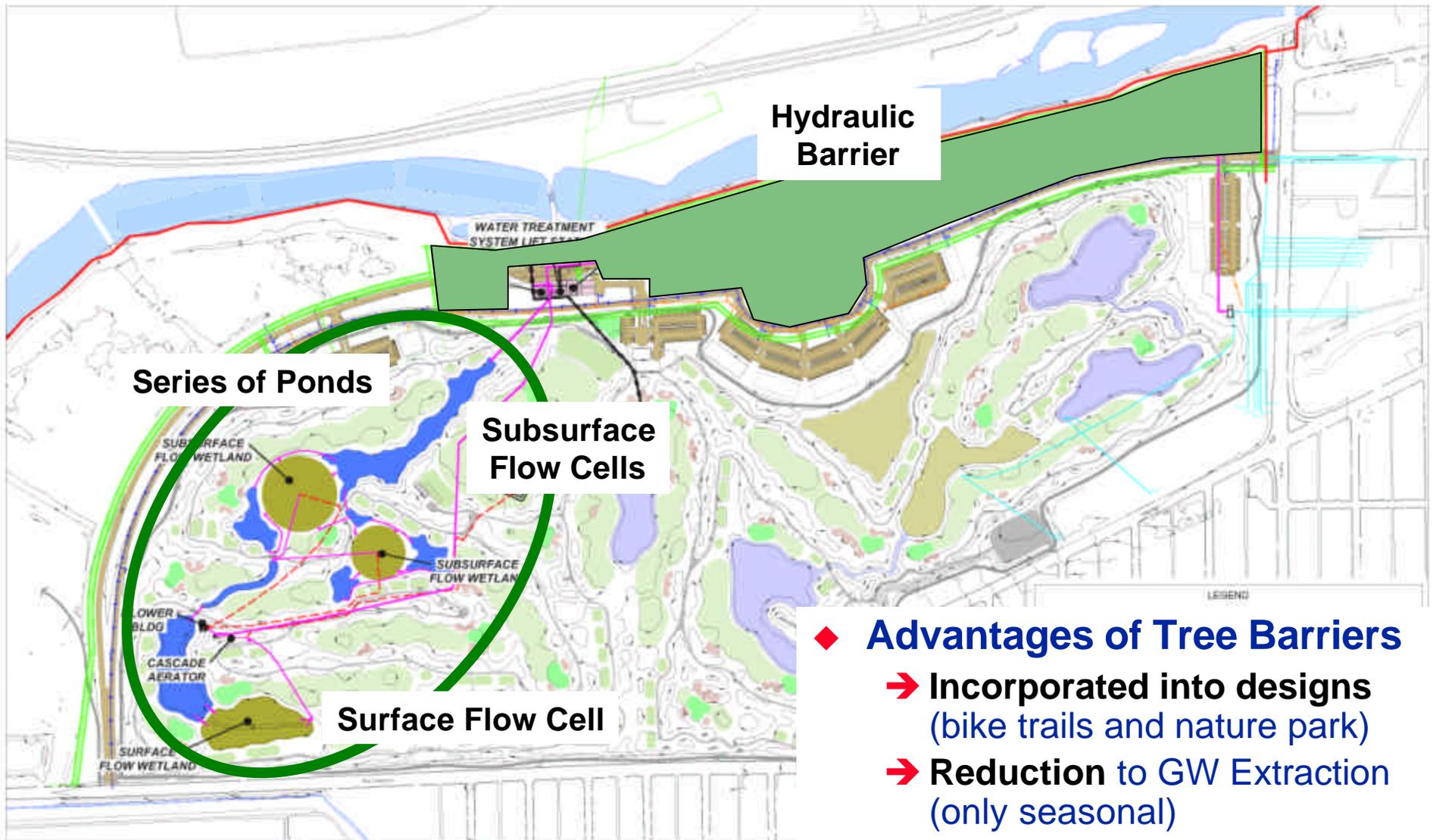
◆ Natural groundwater reduction

Reuse Plan

Incorporating Tree Barriers



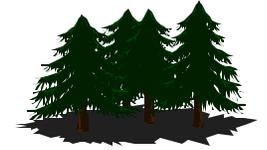
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- ◆ **Advantages of Tree Barriers**
 - Incorporated into designs (bike trails and nature park)
 - Reduction to GW Extraction (only seasonal)

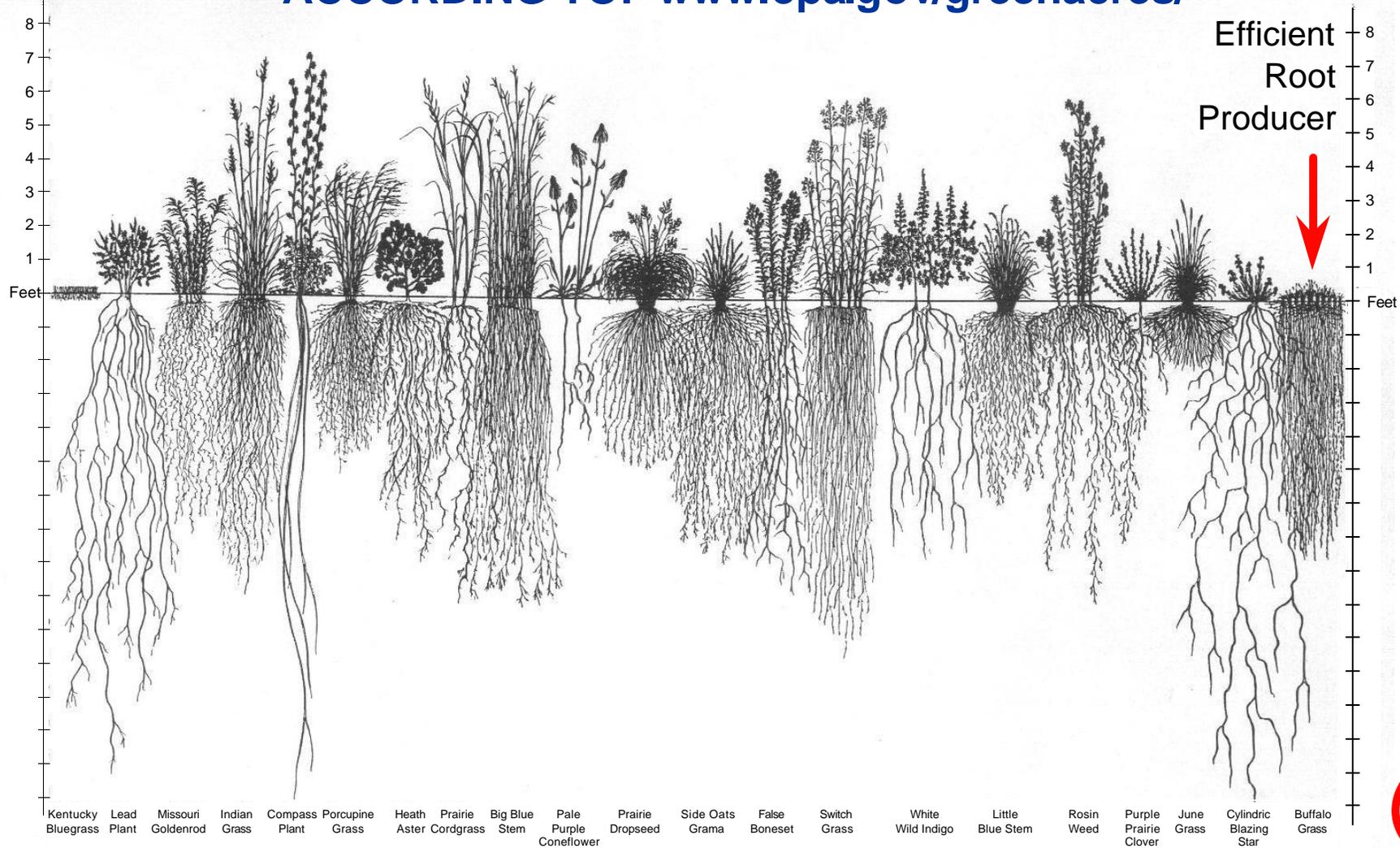
Vegetative Covers

Deep-Rooted Species



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ACCORDING TO: www.epa.gov/greenacres/



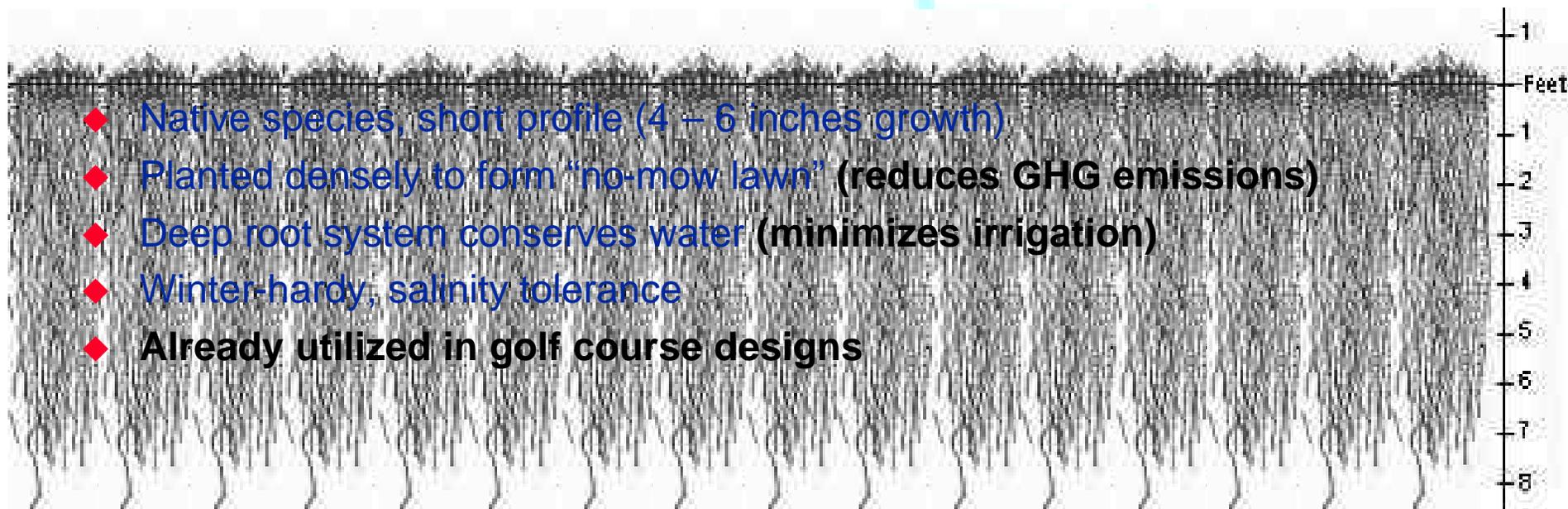
15 ft

Root Systems of Prairie Plants - From the U.S. EPA Handbook on Natural Landscapes

Remedial Capabilities of Buffalo Grass



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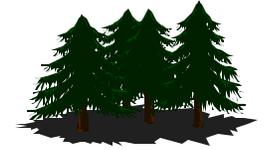


- ◆ Native species, short profile (4 – 6 inches growth)
- ◆ Planted densely to form “no-mow lawn” (reduces GHG emissions)
- ◆ Deep root system conserves water (minimizes irrigation)
- ◆ Winter-hardy, salinity tolerance
- ◆ **Already utilized in golf course designs**

- ◆ **Potential for Rhizodegradation**
- ◆ **Screening Experiments (gasoline dissolved in irrigation):**
 - Tested increasing concentrations: up to saturation
 - Max concentration in irrigation: **60.3 mg/L BTEX, 2,400 mg/L MTBE**
 - **RESULTS:** **Buffalo Grass remained healthy**

Phase 2 - Gasoline Injections

+/- 10% MTBE



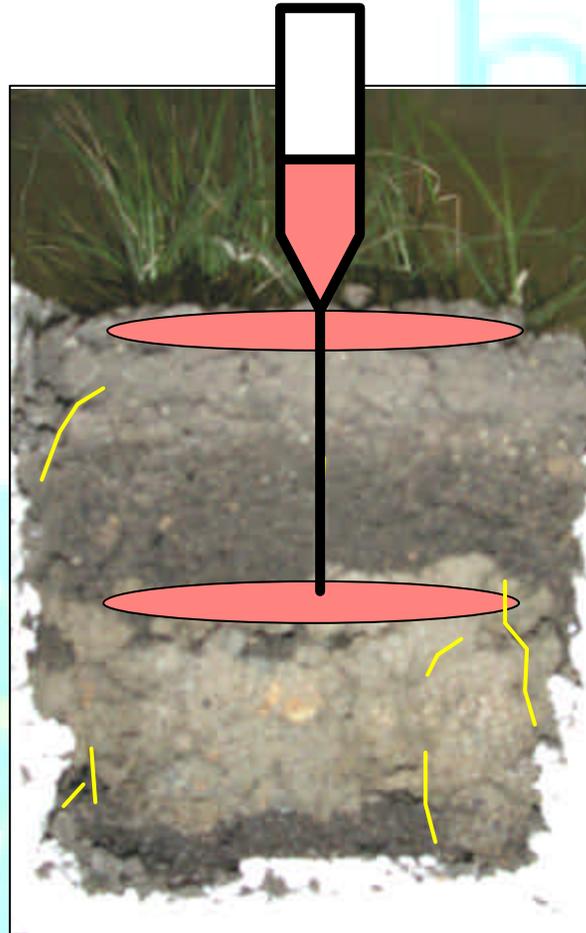
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WEEK 1: Injected
5 ml gasoline

WEEK 2: Injected
10 ml gasoline

WEEK 3-5: Surface
applied 10 ml gasoline
per week

WEEK 6: Harvested
and sampled soils



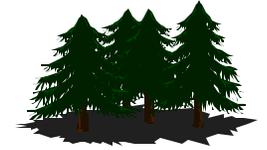
Cut open pots to
confirm roots were
growing throughout
soil
(yellow highlights)

1 L total soil volume

Some signs of stress, NO mortality

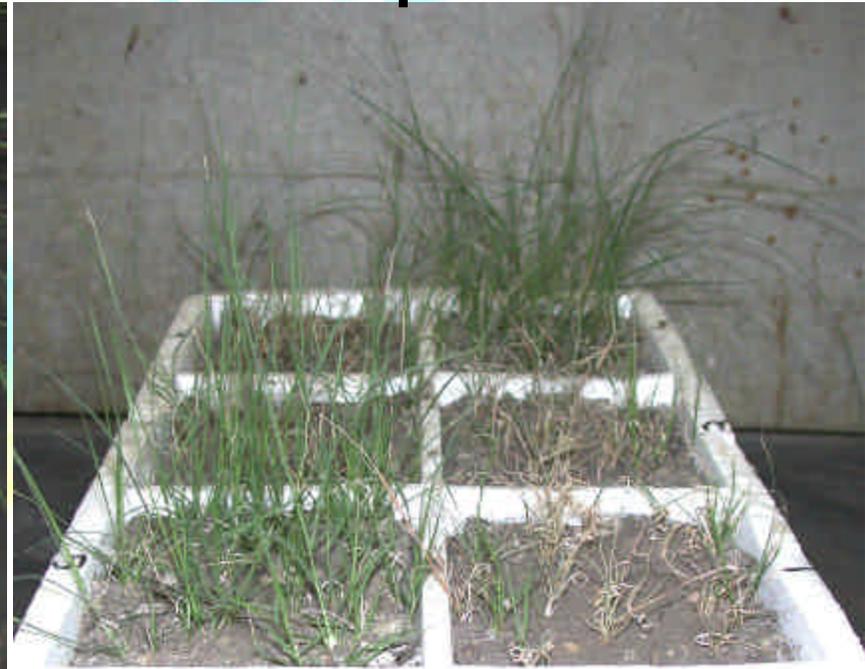
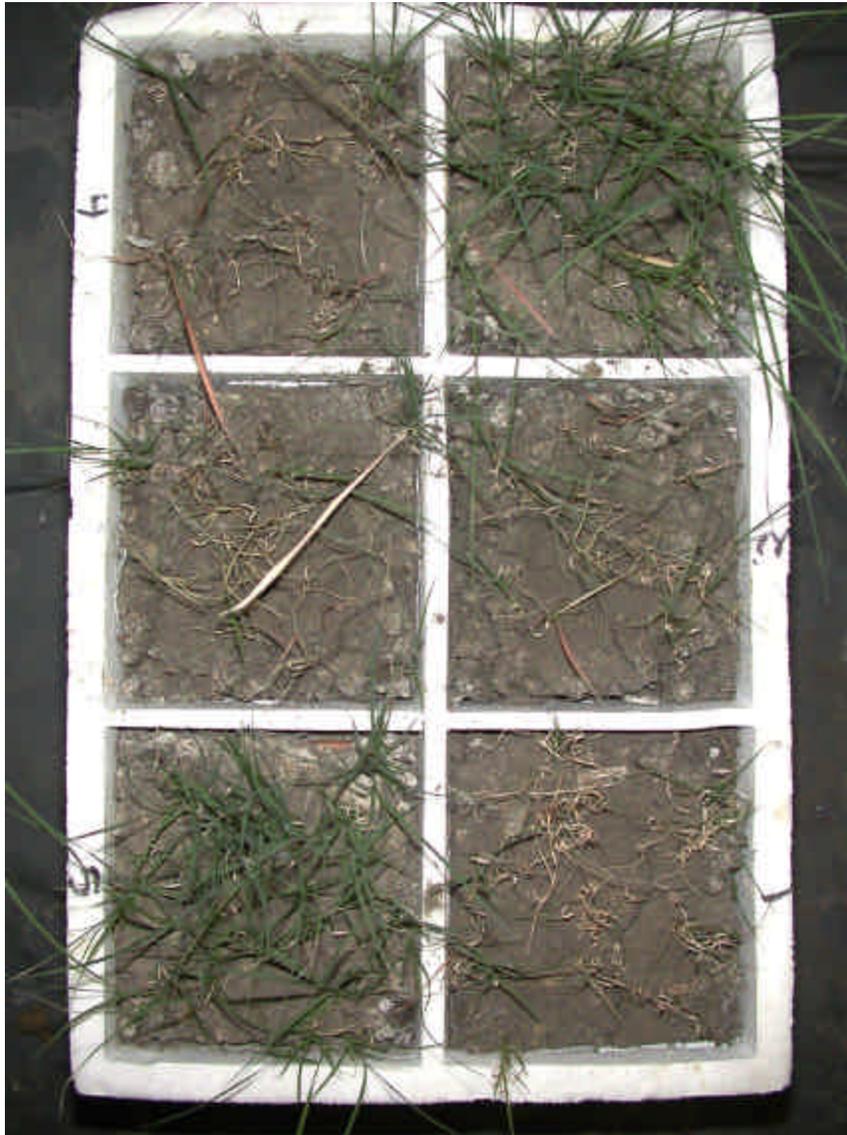
Buffalo Grass

Screening Results



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45 mls per 1 L cell



Final Soil Concentrations:

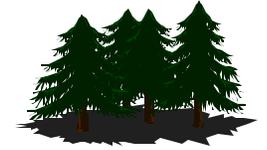
Top Layer: above injection

- BTEX All Non-Detect *
- MTBE 13 ug/kg

Bottom Layer: below injection

- BTEX 46 ug/kg (ND, 11, ND, 35)
- MTBE 46 ug/kg

Potential Fates of Gasoline and MTBE

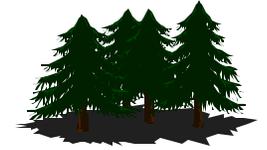


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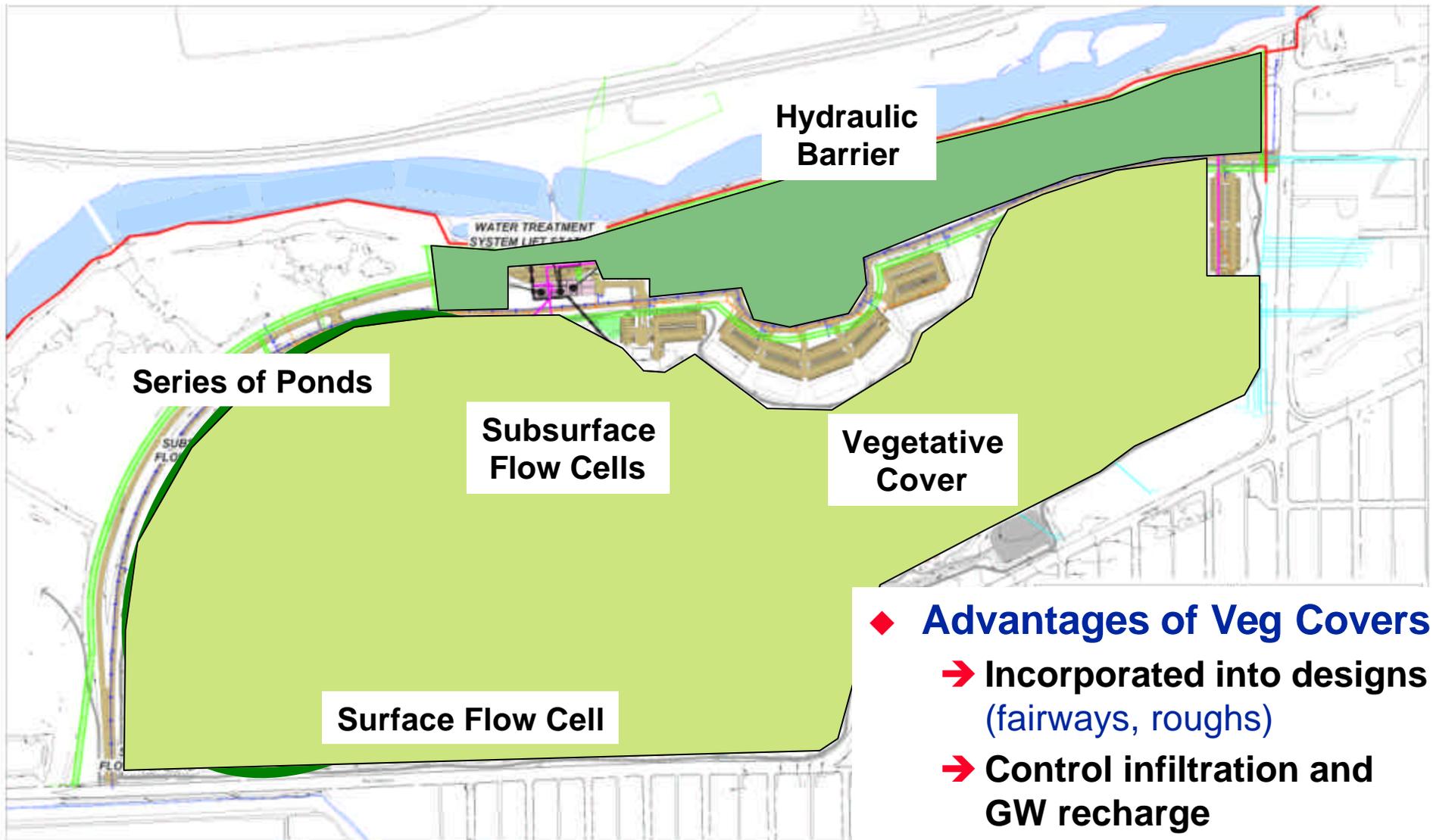
- ◆ 45 ml total volume of gasoline introduced
- ◆ **Known Fate and Transport Mechanisms:**
 - Some loss through **(phyto)volatilization** (noticeable odor)
 - **Sorbed** onto soils (visible NAPL while sampling)
 - **NONE leached** down (all water samples throughout were ND)
- ◆ **Other Suspected Mechanisms:**
 - **Rhizodegradation:** plant rhizosphere built under slowly increasing gasoline (MTBE) concentrations
 - **Phytodegradation:** plant photosynthesis produces very strong oxidants (oxidize water)
 - i.e. Advanced Oxidation Process

Reuse Plan

Incorporating Vegetative Covers



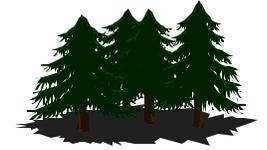
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◆ Advantages of Veg Covers

- ➔ Incorporated into designs (fairways, roughs)
- ➔ Control infiltration and GW recharge

Conclusions



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◆ ENVIRONMENTAL WIN:

- Contaminant reduction:
- River protection:
- Mitigate soil/GW pathways:
- Air emissions pathway:

Treatment Wetlands

Barrier Wall, Extraction Wells, **Tree**

Hydraulic Barrier

Vegetative Cover

Bio-Filter

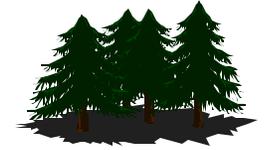
◆ SOCIAL WIN:

- Increased revenue, tax base, property value, **livelihoods**
- Enhanced community relations (**working together**)
- Golf course **construction commencing in 2003**
- Golf course opens 2004 (**Fore for '04**)

◆ FINANCIAL WIN:

- Capital Costs \$16 million reduced to **\$3.5 million**
- **Total Life Cycle Costs** \$40+ million reduced to **\$16 million**

Phytotechnology Resources



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- ◆ **US EPA Citizen's Guide to Phytoremediation**
 - ➔ <http://www.epa.gov/swertio1/products/citguide/phyto.htm>
- ◆ **US EPA Remediation Technology Development Forum**
 - ➔ <http://www.rtdf.org/public/phyto/default.htm>
- ◆ **US EPA Use of Natural Landscapes**
 - ➔ <http://www.epa.gov/greenacres/>
- ◆ **US Interstate Technology and Regulatory Cooperation**
 - ➔ <http://www.itrcweb.org/reports/phyto>
 - ➔ **Phyto Decision Tree, Tech & Reg Guidance Document**
- ◆ **International Phytoremediation Electronic Network**
 - ➔ <http://www.dsa.unipr.it/phytonet/>
- ◆ **USDA PLANTS National Database**
 - ➔ <http://plants.usda.gov/>
- ◆ **AEHS - International Journal on Phytoremediation**