



**Thermal Remediation  
Services, Inc.**

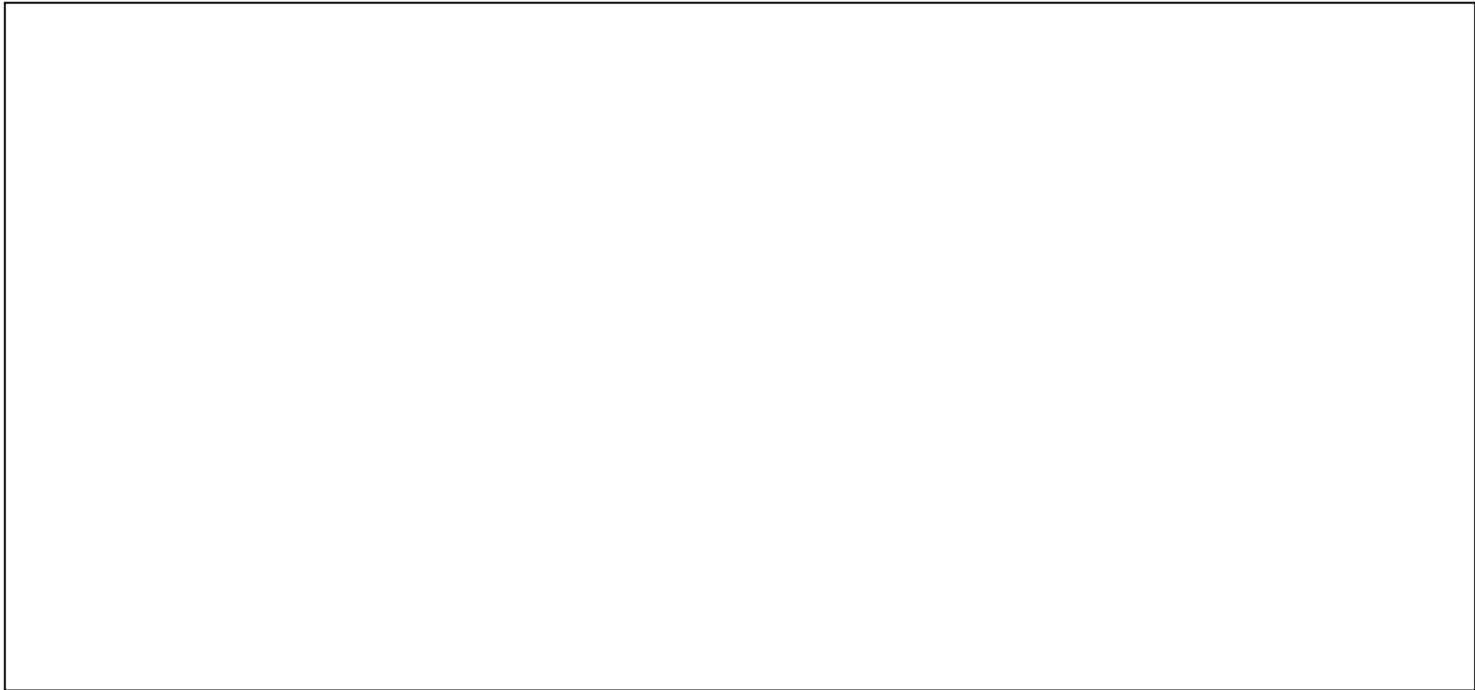
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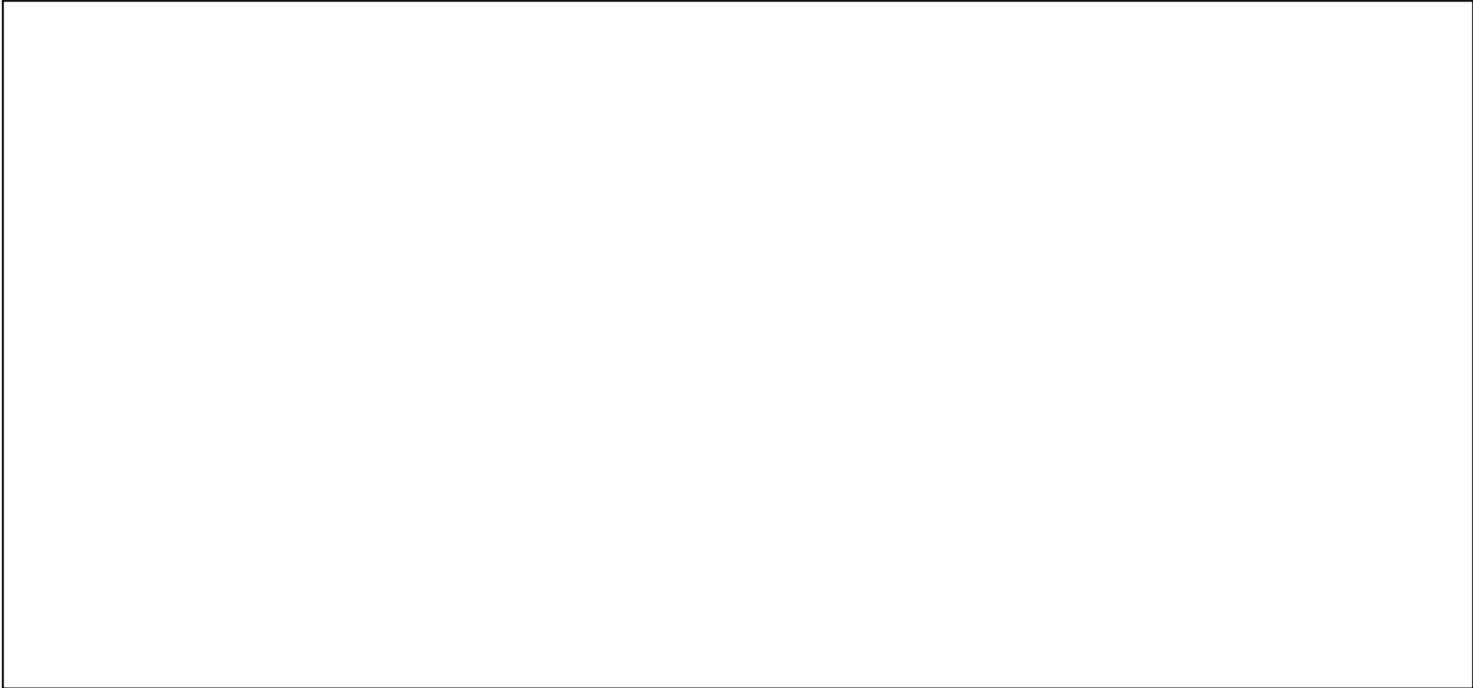
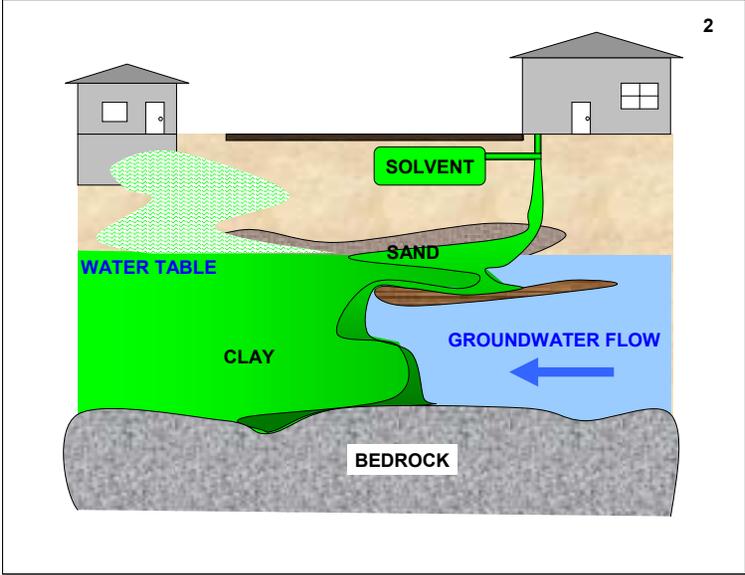
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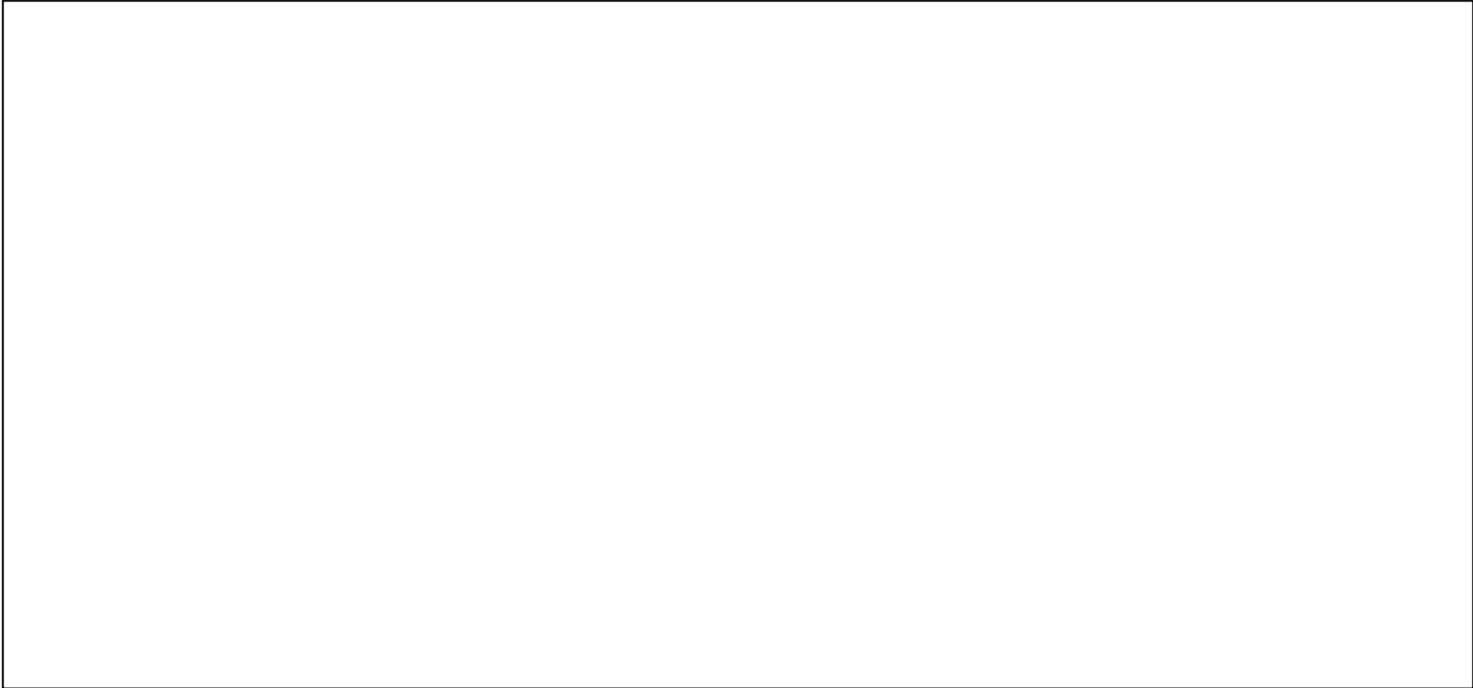
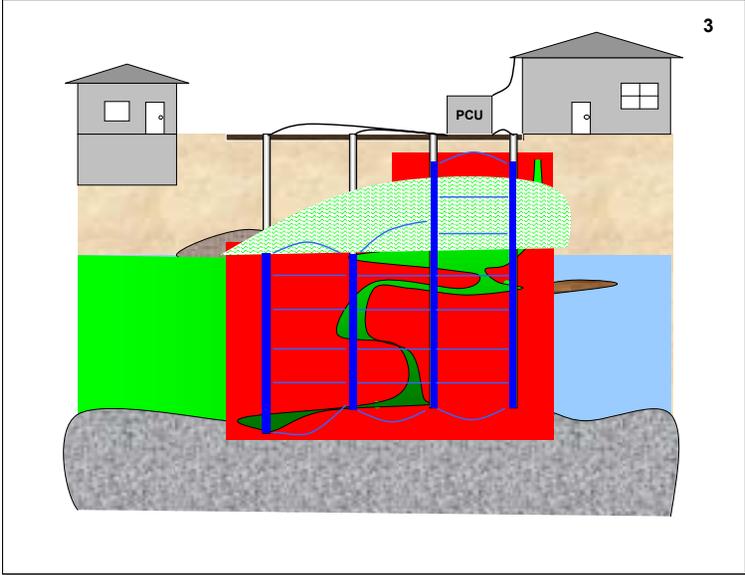
***Electrical Resistance Heating  
for  
In-Situ Remediation of Soil &  
Groundwater***

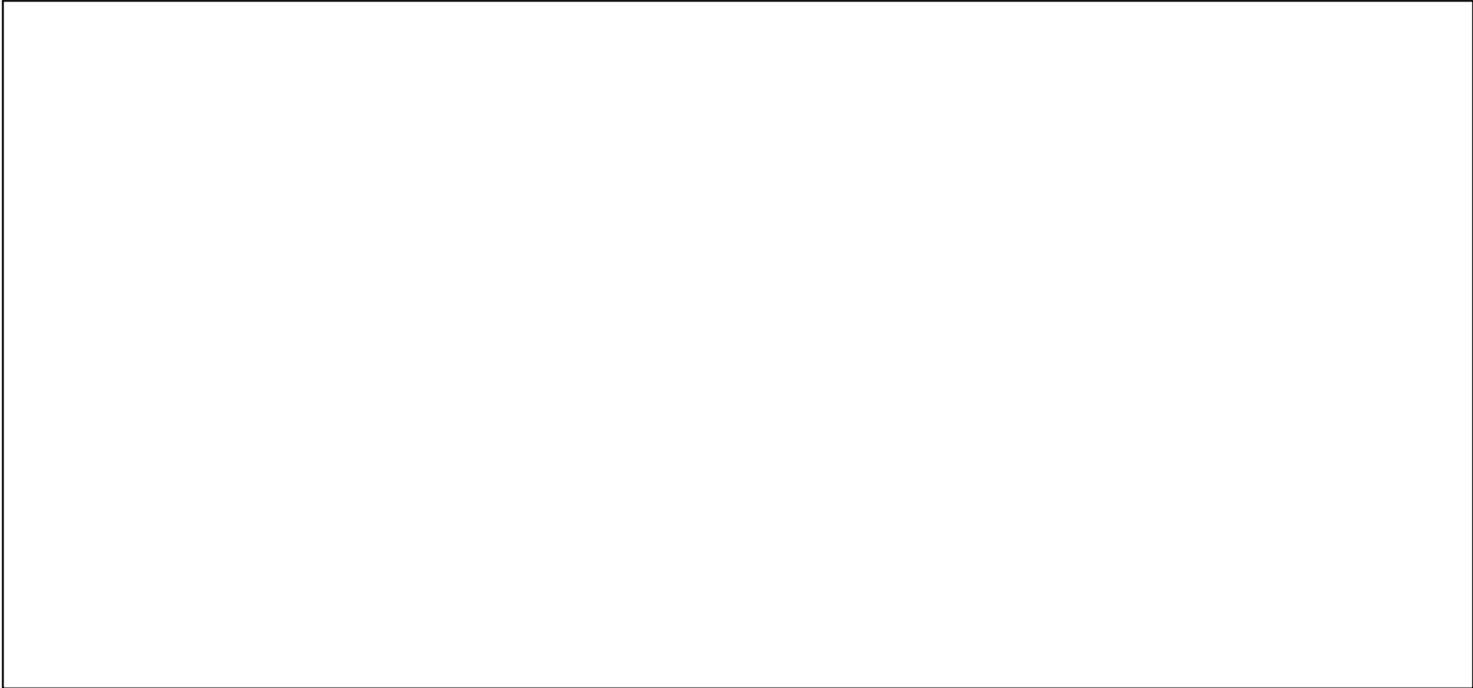
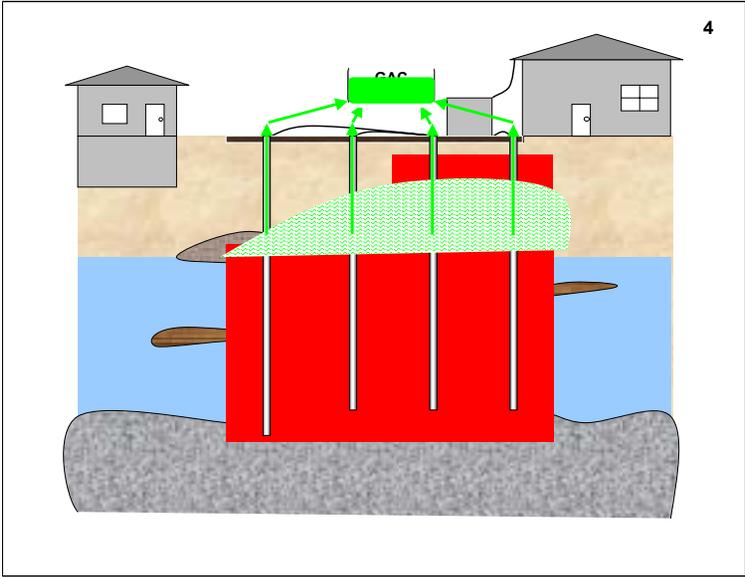
December 10, 2002

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www.thermalrs.com











## Why Electrical Resistance Heating?

5

- Heating is uniform with no bypassed regions
- Heating is rapid – months vs. years
- Steam is produced *in-situ*
- Preferentially heats tight soil lenses and DNAPL hot spots
- Cost effective: most commercial, full-scale sites range from \$40-\$100 per yds<sup>3</sup>



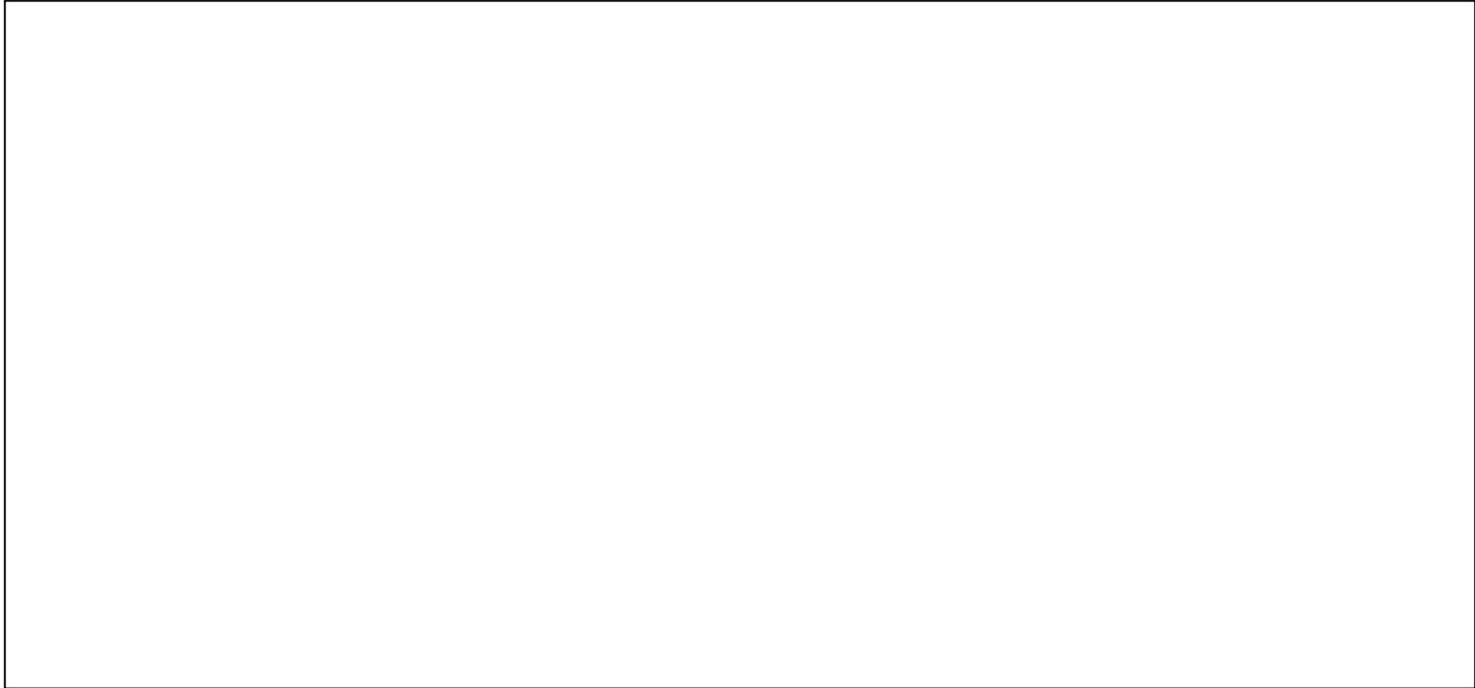
## Applications

**Low permeability & heterogeneous lithologies  
DNAPL & LNAPL cleanups by aquifer and  
smear zone heating**

**Heavy hydrocarbon mobilization**

**Degradation enhancement (hydrolysis, bio)**

**Remediation underneath operating facilities, in  
the presence of buried utilities and hazardous  
waste drums**



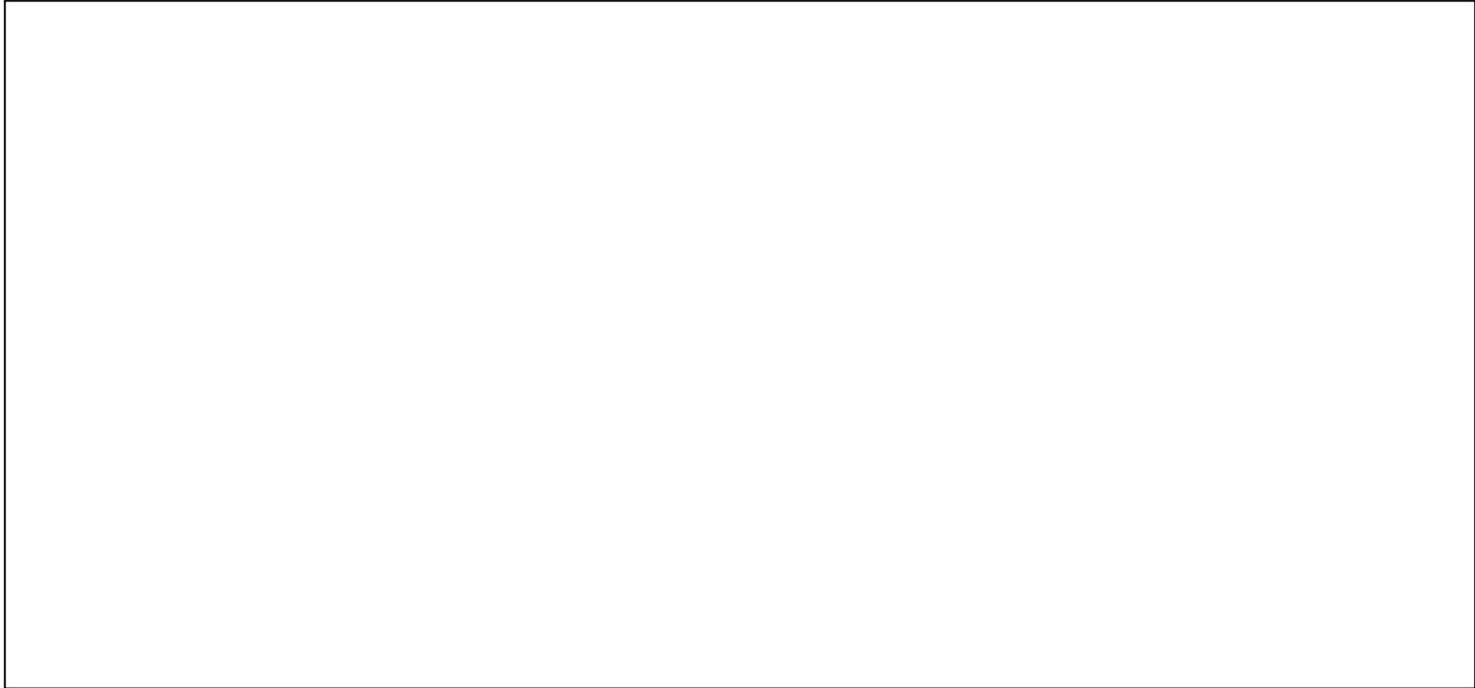
**T R S THERMAL REMEDIATION SERVICES, INC.**

## In-Situ Steam Generation

7

The diagram illustrates the In-Situ Steam Generation process. It shows a cross-section of the ground with a worker standing on the surface. Three electrodes are inserted into the soil: two labeled 'ELECTRODE' and one labeled 'NEUTRAL'. A voltage of '<15 V' is indicated between the electrodes. A red shaded area below the electrodes is labeled 'HEATED ZONE'. The voltage applied to this zone is '150 V to 600 V'. A red gradient bar is at the top of the diagram.

1. Soil grains act as electrical resistors
2. Steam generation is uniform through the heated zone
3. Discrete intervals can be heated



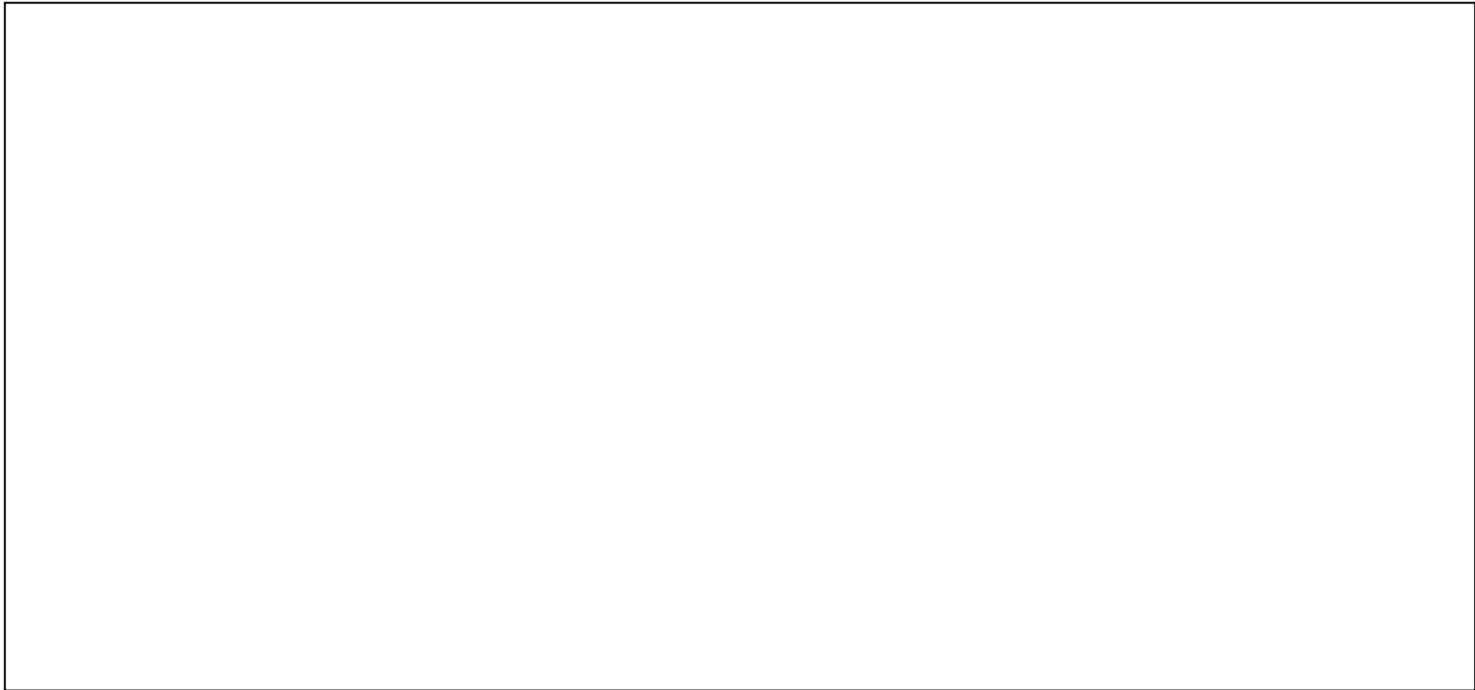


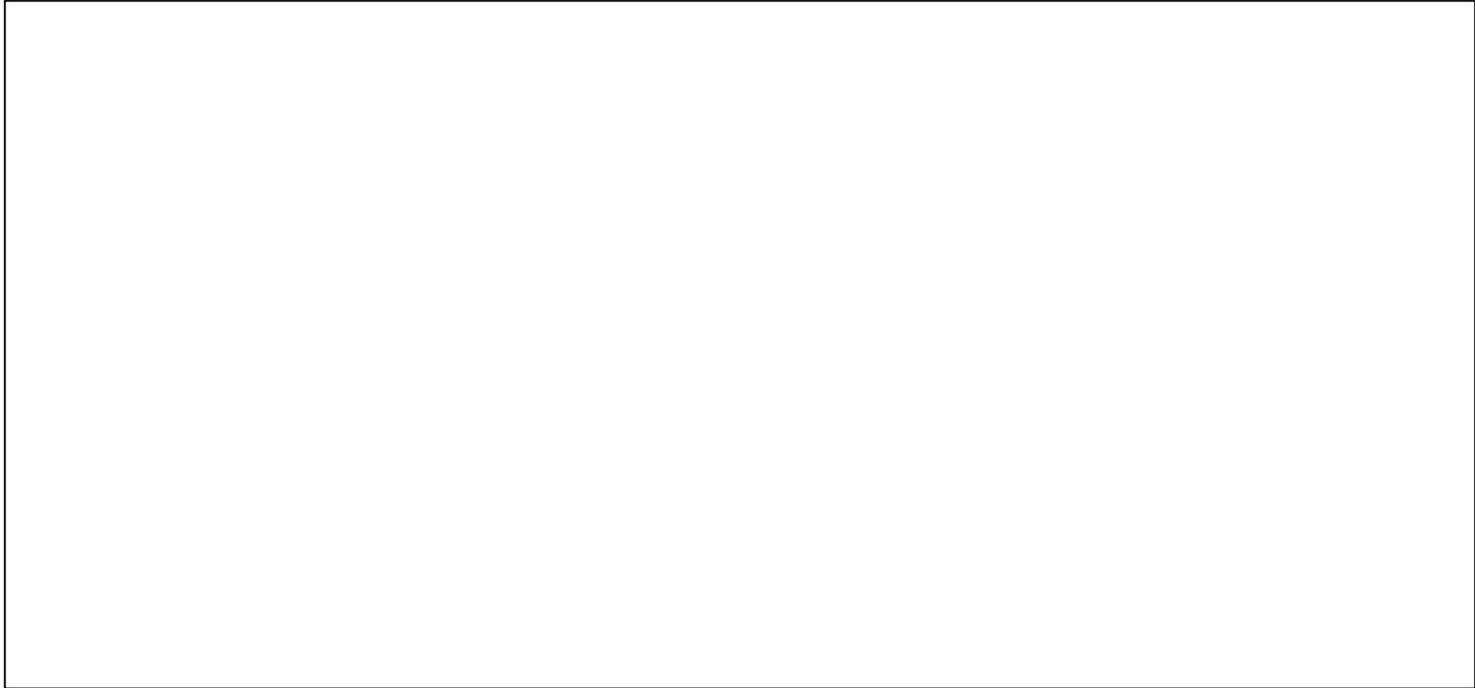
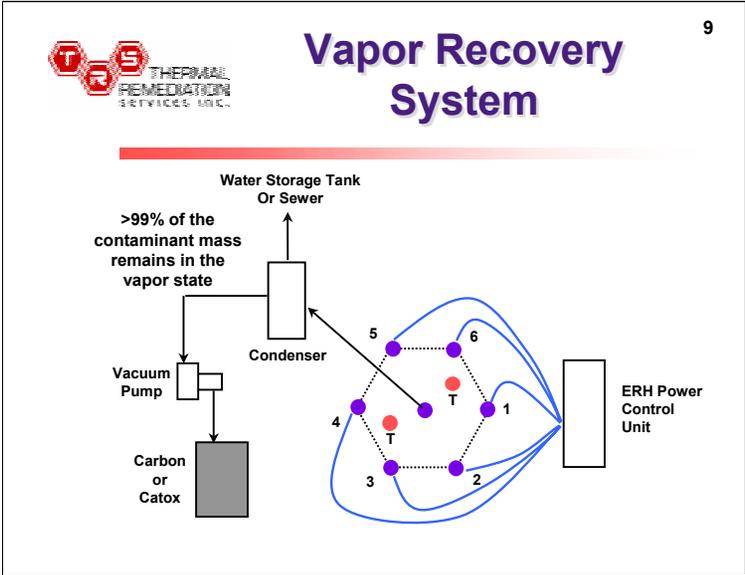
## Surface Equipment

8



Photo  
Courtesy of  
Brown and  
Caldwell

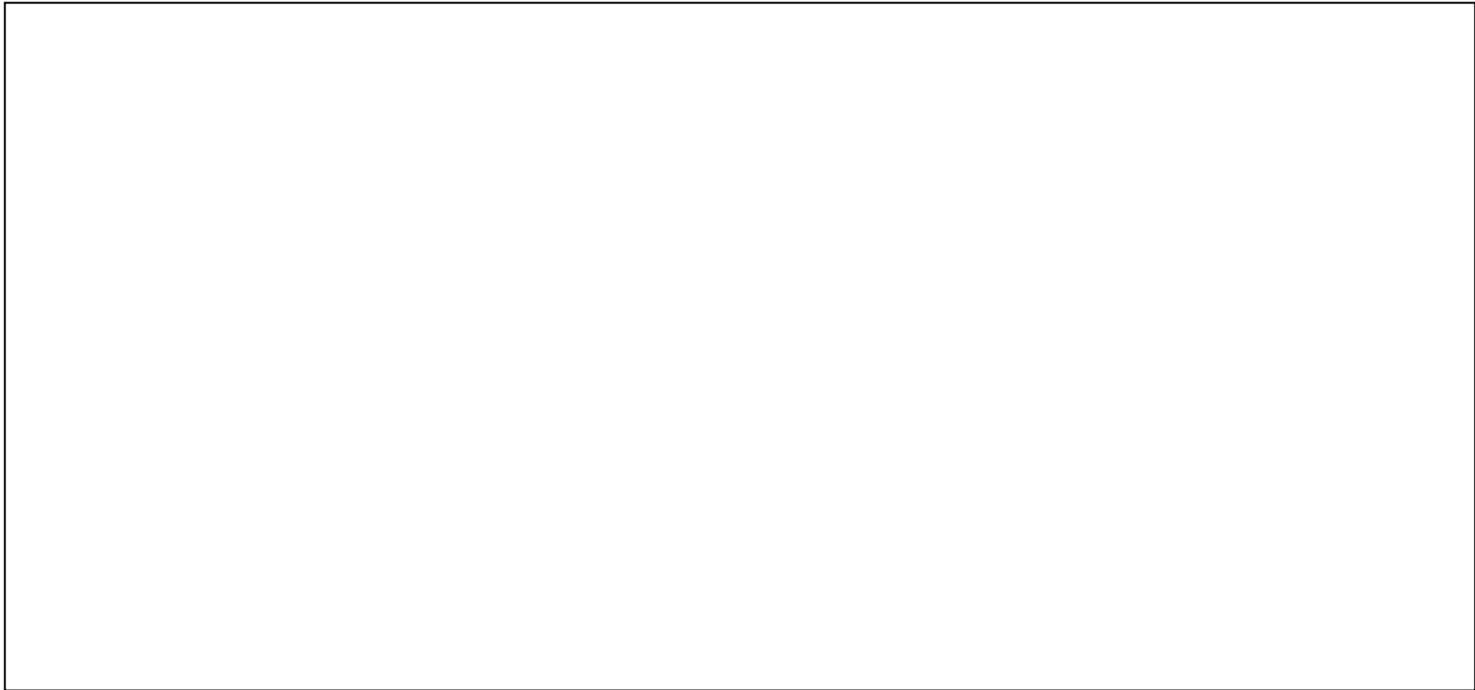
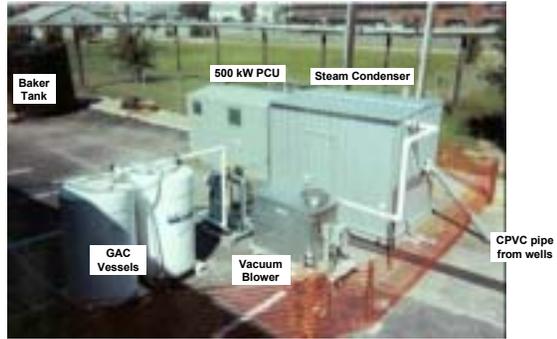






## ERH Equipment Staging

10





## Full-Scale DNAPL Cleanup the Problem\*

11

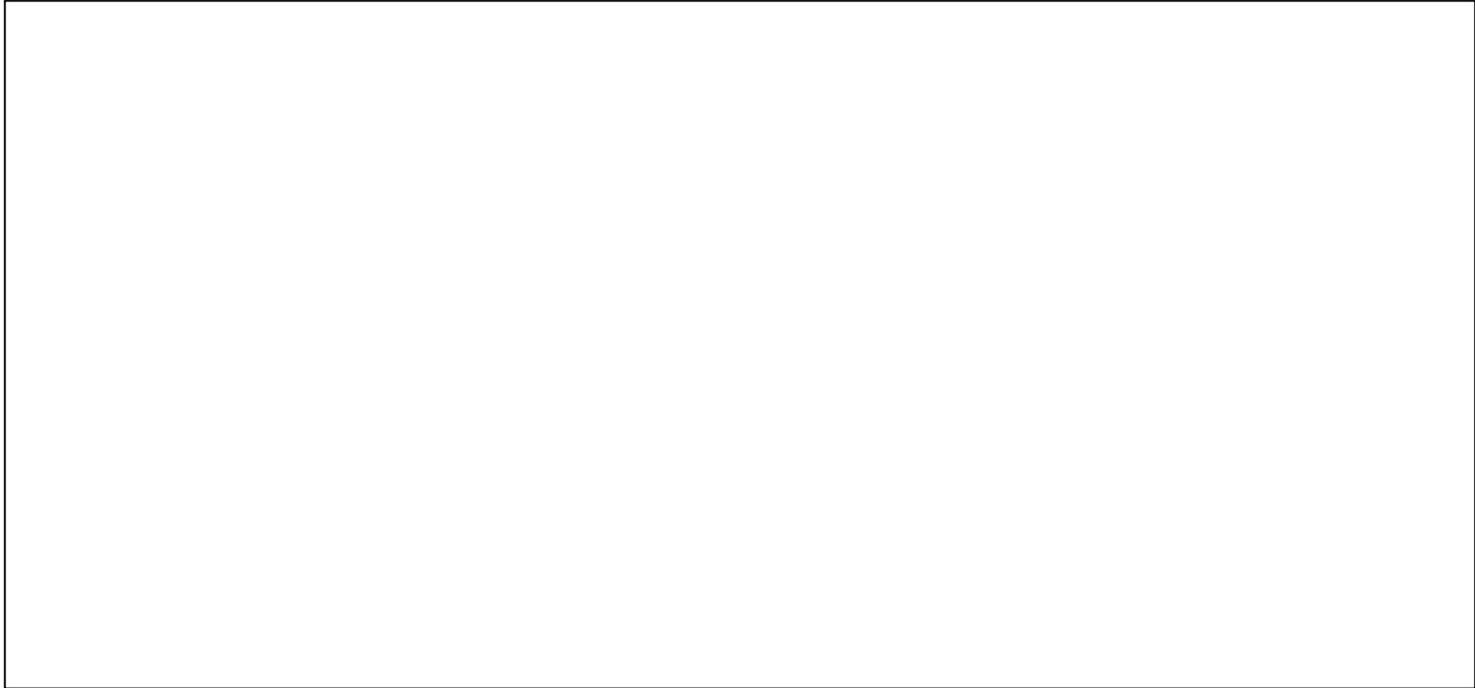
**DNAPL (TCE & TCA) covering about 1 acre of an industrial site**

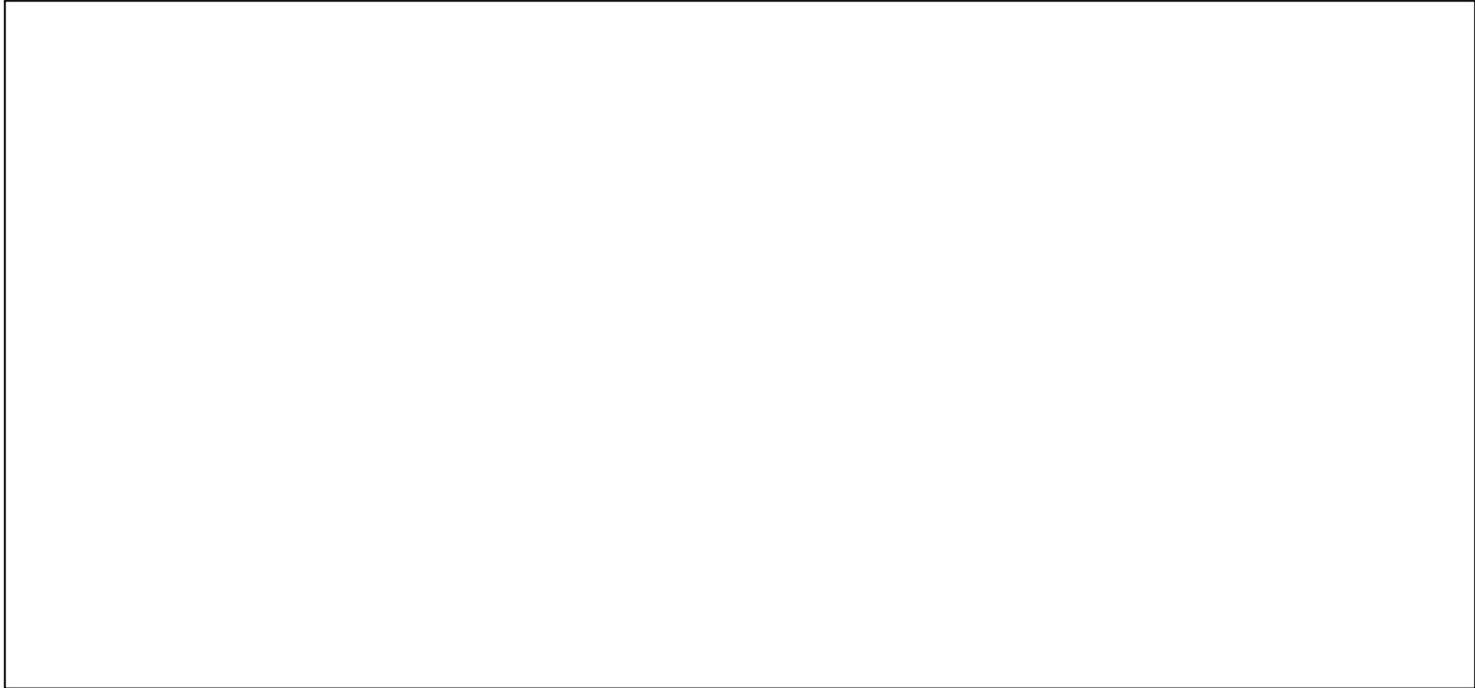
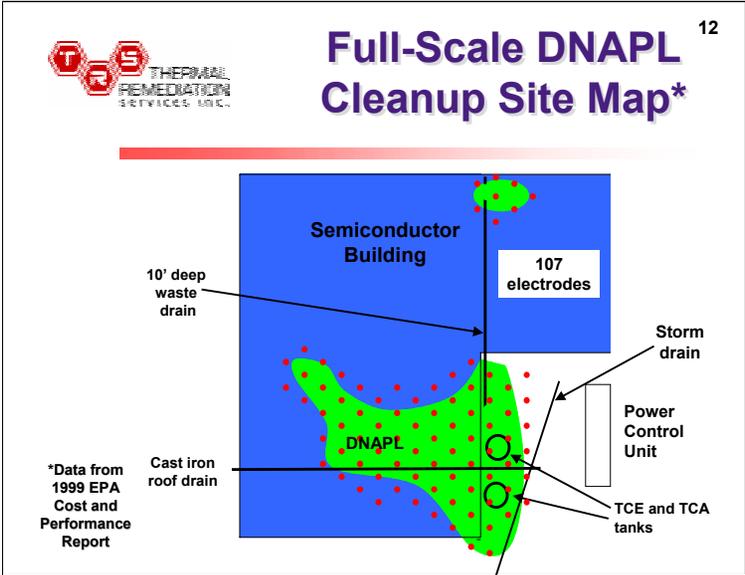
**ENSR performed remediation for about 5 years and removed 30,000 pounds of TCE & TCA**

**DNAPL remained in four areas, mostly under a large warehouse building**

**Goal: Reach Tier III RBCA Cleanup Levels over entire site**

\*Data from the 1999 EPA Cost and Performance Report







## ERH Remediation Beneath a Building

13

Limited  
overhead  
access

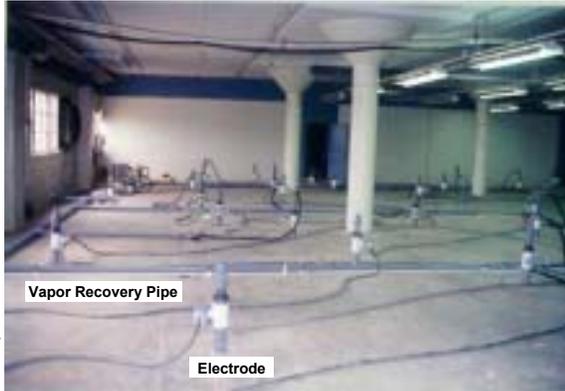
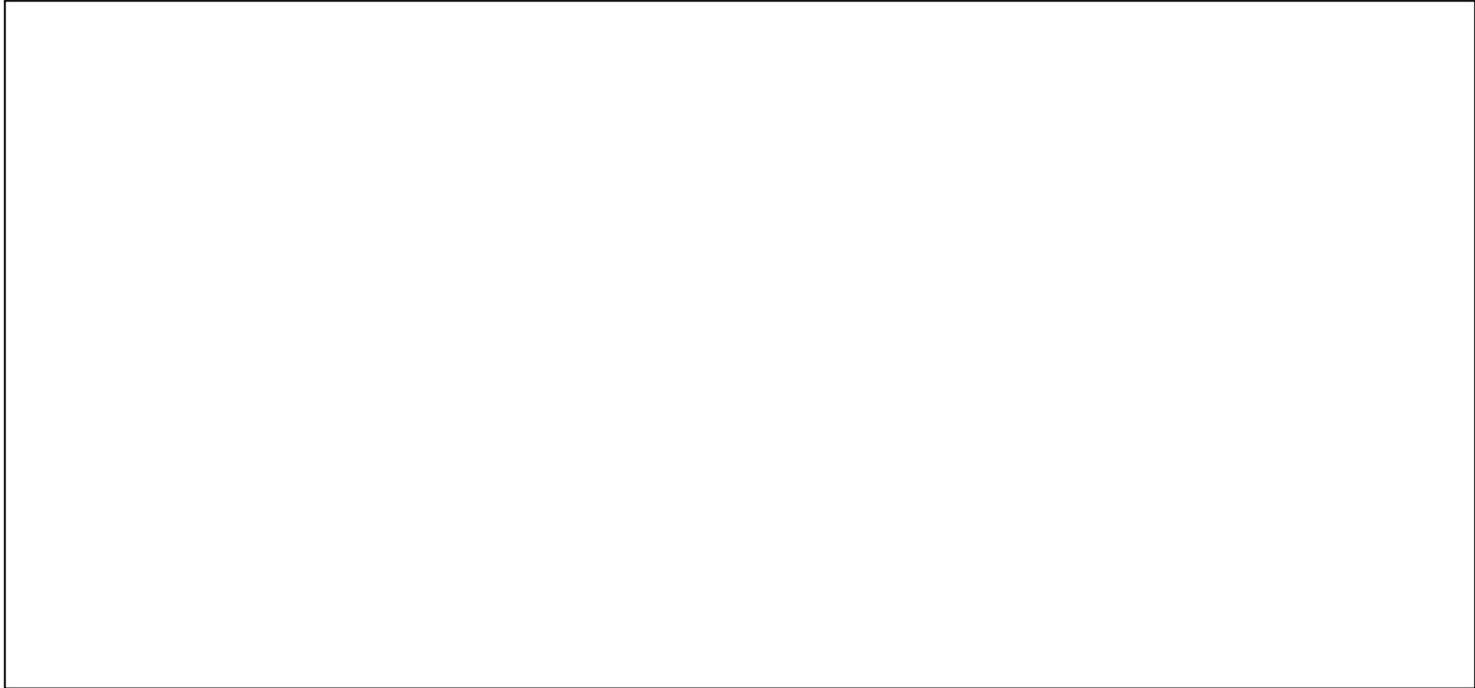
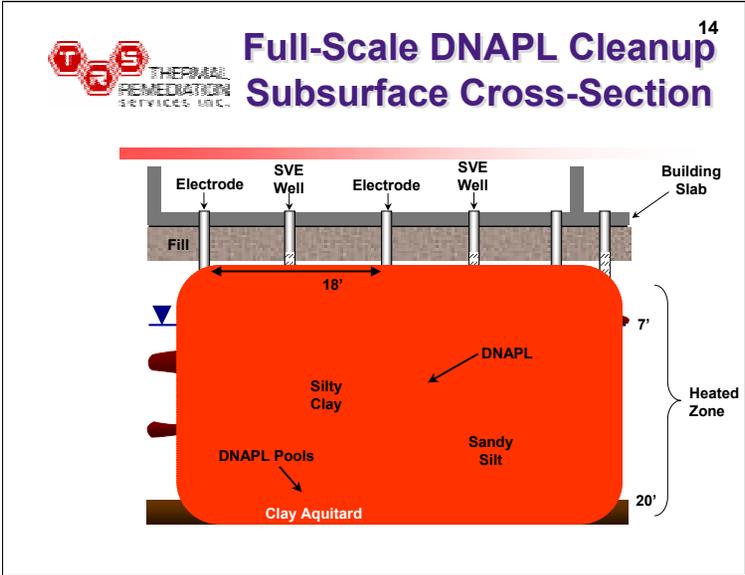


Photo Courtesy  
of Brown and  
Caldwell





## Full-Scale DNAPL Cleanup<sup>15</sup> Operations & Results\*

### Operations

Heating (107 electrodes) started June 4, 1998

Aquifer reached boiling in 60 days

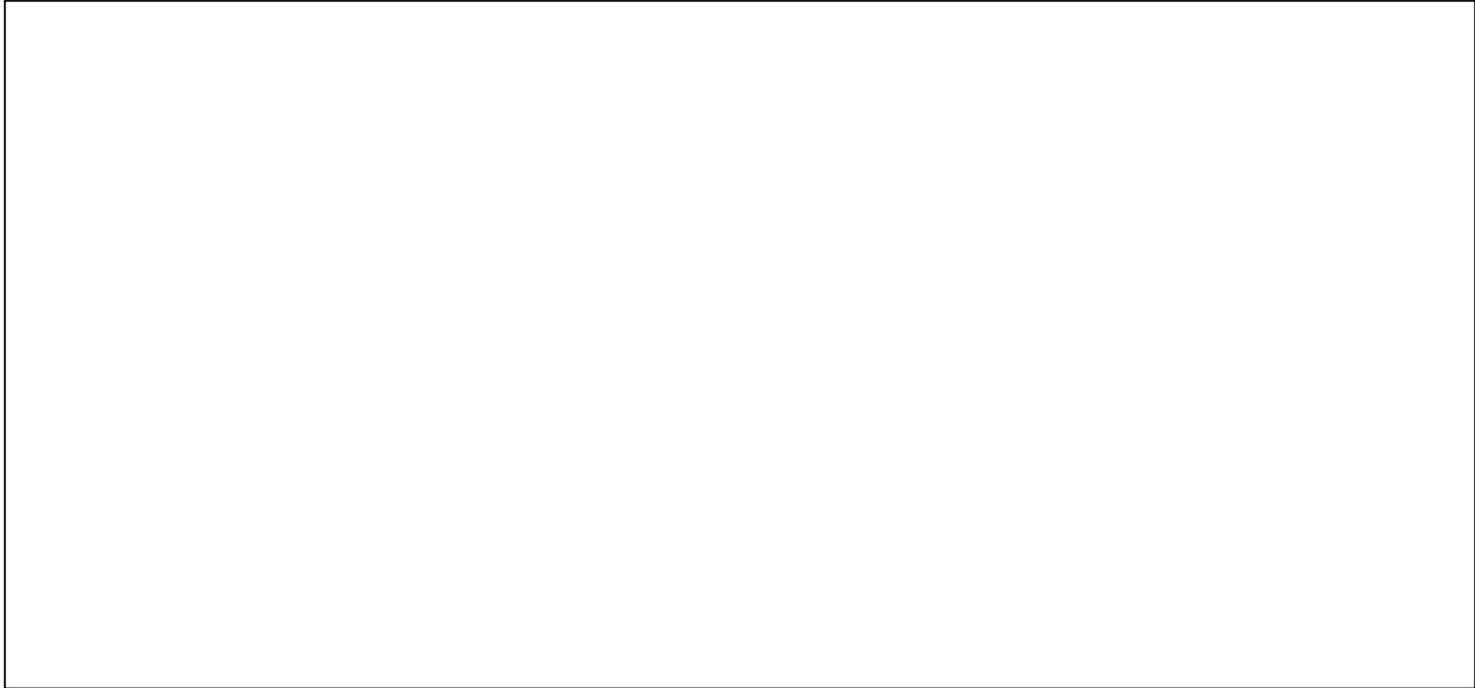
Maintained above the boiling point of TCE (73°C) for the next 3 months

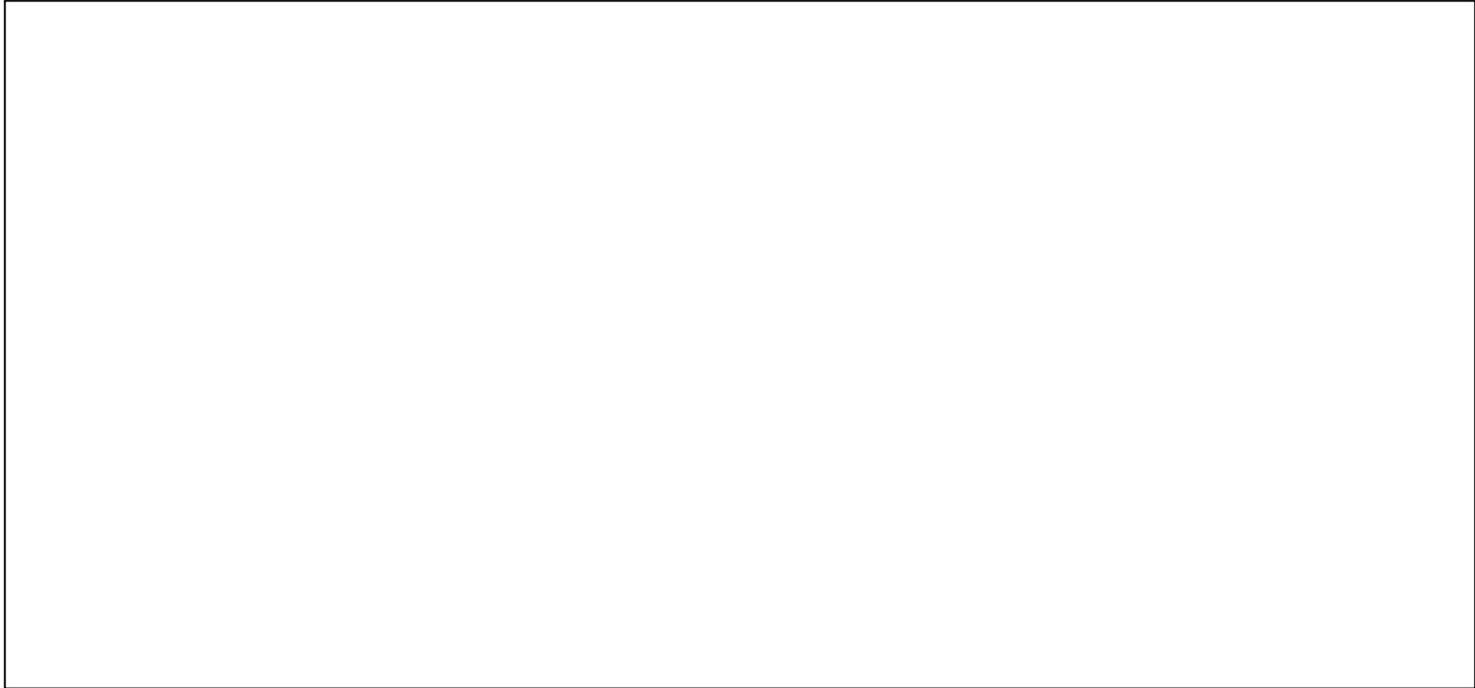
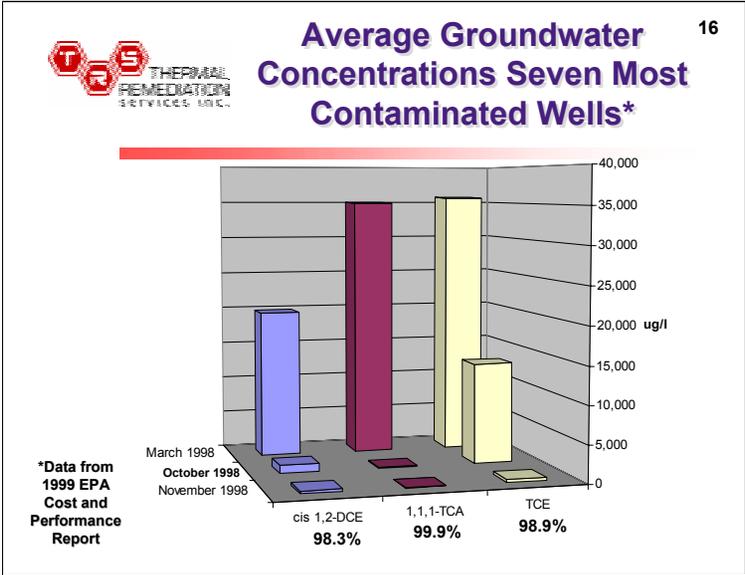
### Results

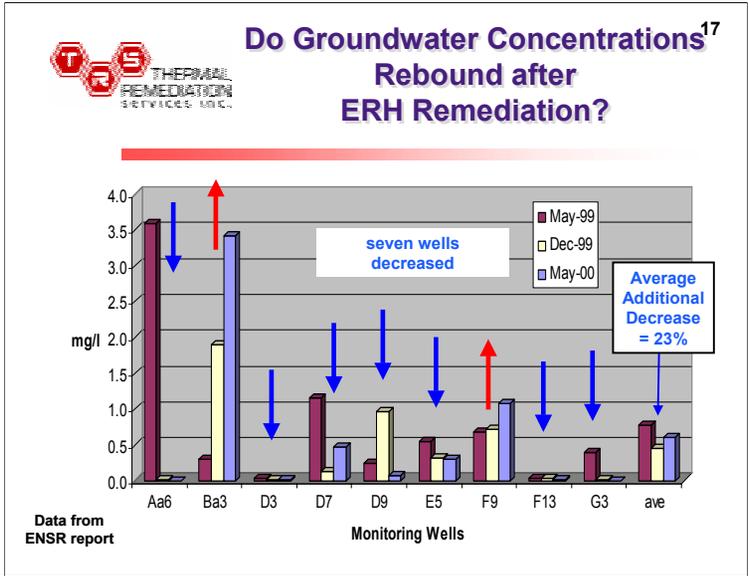
Tier III levels by late November 1998;  
the site is now closed

>15,000 pounds of VOCs removed

\*Data from 1999 EPA Cost and Performance Report









## Polishing Mechanisms

18

### Hydrolysis of Halogenated Alkanes

Compounds such as TCA have a hydrolysis half-life of less than one day at steam temperatures.

### Iron Reductive Dehalogenation

Steel shot used as electrode backfill provides an iron source for reductive dehalogenation (iron filing wall)

### Temperature Accelerates Reactions

The above reaction rates are increased by factor of thousands at 100°C (Arrhenius Equation)

### Bioremediation by Thermophiles

Thermophilic bacteria are the most effective solvent dehalogenators and prefer 40-70°C



<sup>19</sup>  
**Full Scale DNAPL Cleanup  
Cost & Performance Data\***

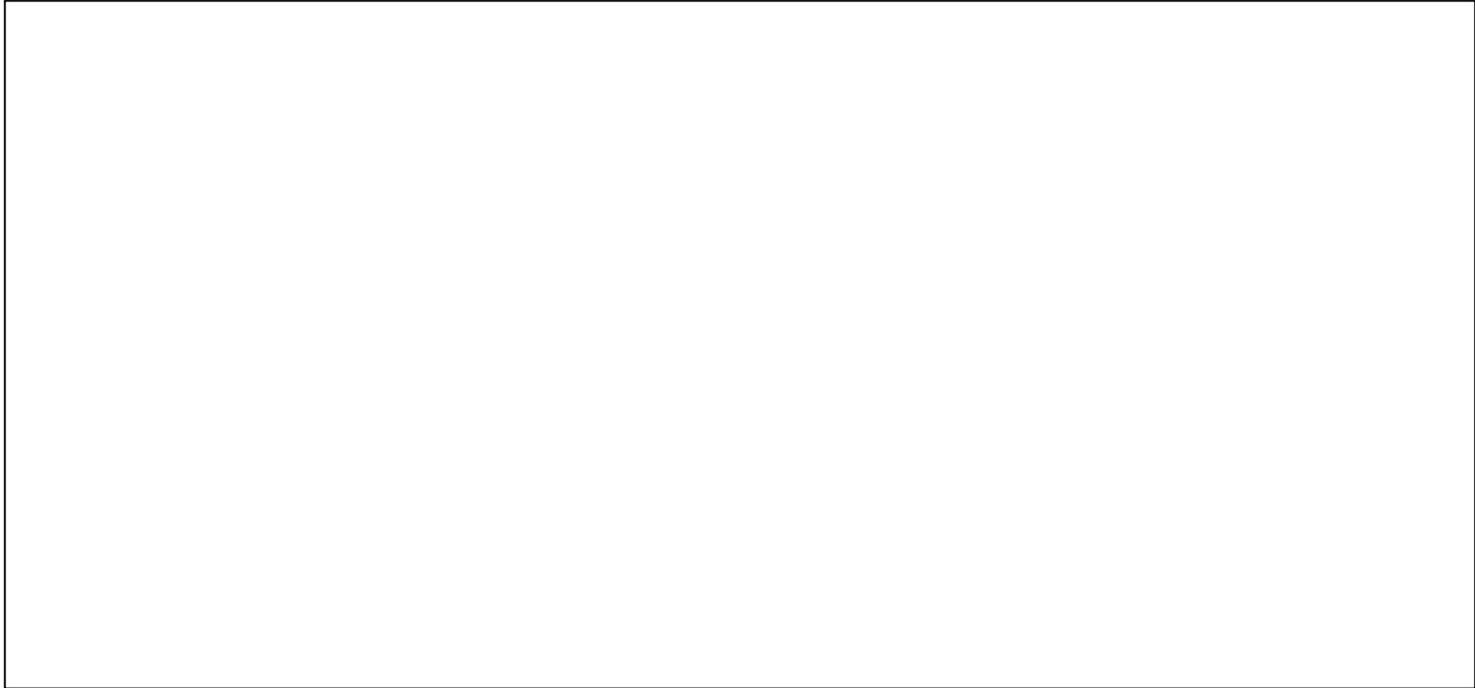
**Effectiveness**

Total operations took 18 weeks, five days  
Treated approximately 30,000 cubic yards  
Since completing, average groundwater VOC concentrations have continued to decrease

**Costs**

Total project costs were \$32/cubic yard  
The total includes electrical costs of \$6.50/cubic yard  
Vapor treatment was not required. If vapor treatment had been required, the cost would have been about \$41 per cubic yard.

\*Data from the 1999 EPA Cost and Performance Report



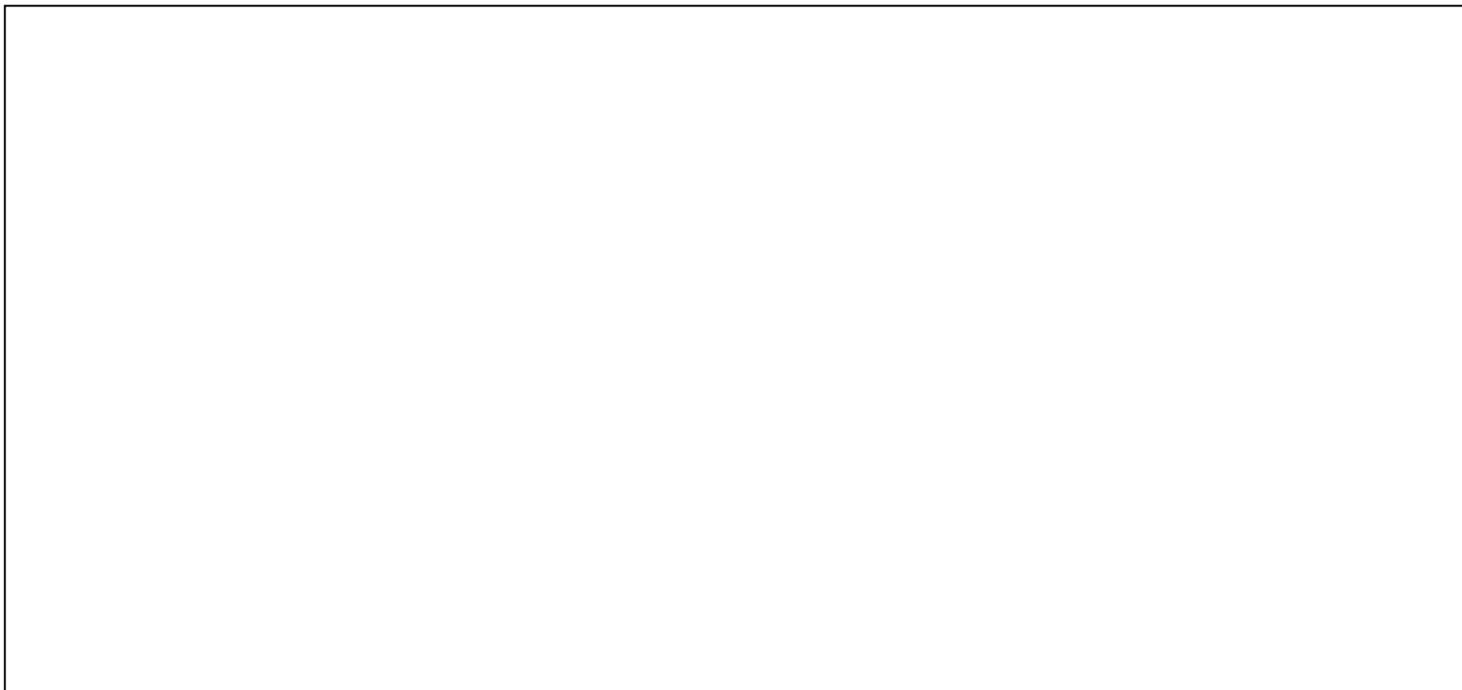


## TCE DNAPL Remediation Air Force Plant Four Fort Worth, Texas

20



Photo  
Courtesy of  
URS





# ERH Remediation Beneath Air Force Plant Four <sup>21</sup>

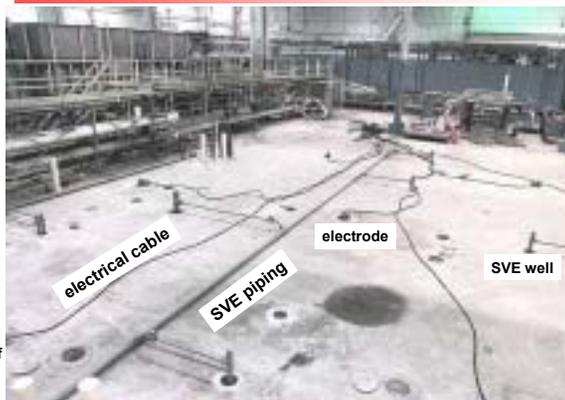
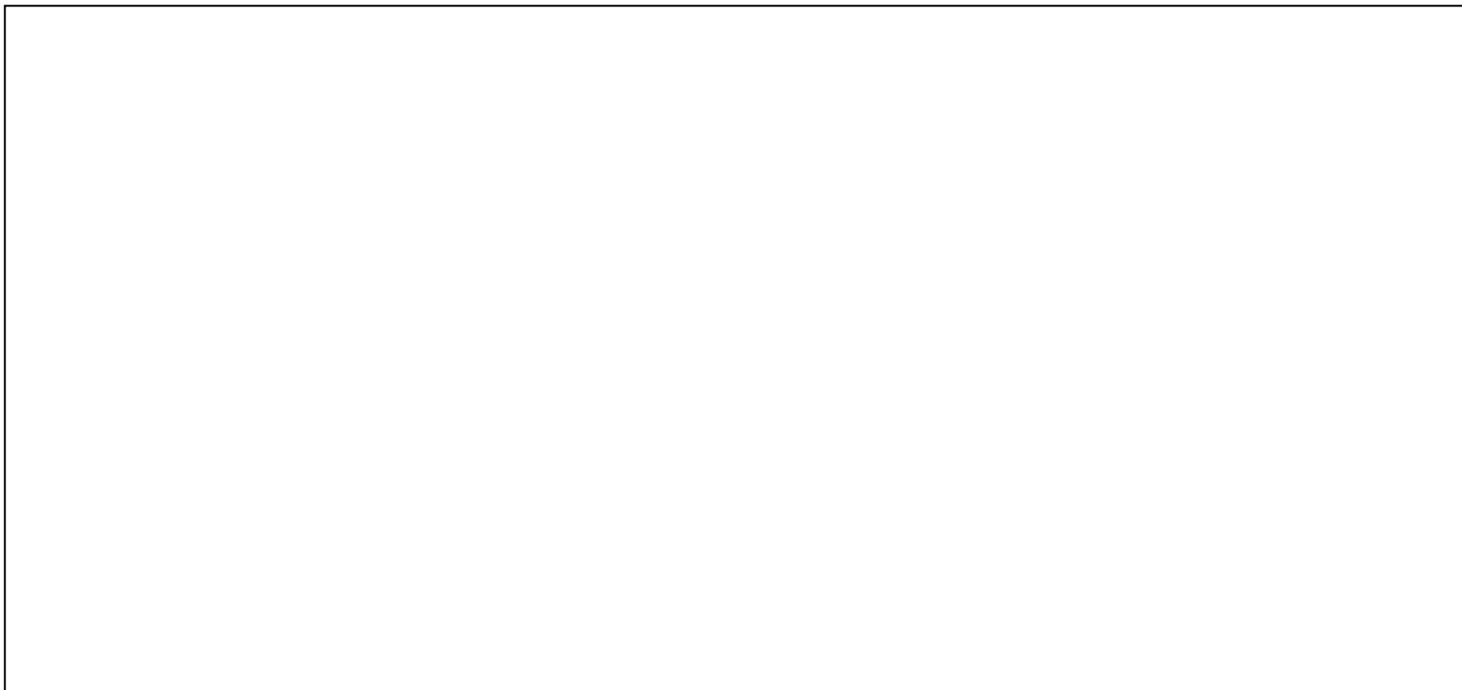


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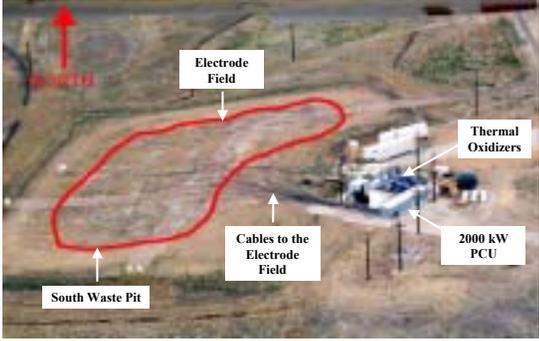


22



# Lowry Landfill System Layout

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Electrode  
Field

Thermal  
Oxidizers

2000 kW  
PCU

Cables to the  
Electrode  
Field

South Waste Pit

SOUTH

