

# **Surfactant Flushing of LNAPL Contaminant**

## **Full-Scale Source and Plume Remediation of Golden UST Site: Treatment-Train Approach**

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## Acknowledgements

Jeff Brammer, Tommy Jones, Glenn Ulrich,  
Michiya Susuki, Barry Freeman (Surbec-ART)

Drs. David Sabatini, Jeff Harwell, Robert  
Knox (University of Oklahoma)

Mary O'Kelley, Joe Thacker, Dick Opper  
(Oklahoma Corporation Commission)

Dr. John Wilson (US EPA)

Dr. Candida West (University of Oklahoma,  
Health Science Center)



# Outline

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Recent Surfactant Flushing  
Development  
Laboratory Study  
Field Test  
Conclusions  
Future Development



# Recent Surfactant Flushing Development

Low Surfactant Concentration  
Integrated Low Surfactant/  
Chemical Oxidation and/or  
Bioamendment for Complete Site  
Closure



## Low Surfactant Concentration

Why this approach? Most site owners, especially USTs and industries, have limited resources for site clean-up efforts

Improve economics by using low surfactant concentrations (0.1 to 1 wt% versus 3 to 8 wt% in earlier Surfactant Flushing projects)

Low surfactant challenges: formation of microemulsion (volume reduction, significant change of IFT), greater sorption impact



## Integrated Low Surfactant/Chemical Oxidation or Bioamendment Approach

Surfactant Flushing is not suitable for dilute plume remediation

Polishing step: injection of low chemical oxidant (< 1 wt%) and/or bioamendment to polish remaining residual / dilute NAPL plume

Selection of chemical oxidants and/or nutrients depend on site-specific NAPL and soil properties



## Laboratory Surfactant Screening

Surfactant system	Surfactant conc. evaluated wt%	NAPL (TPH) solubility in <b>Type III</b> microemulsion mg/L	Equilibrated time of stable <b>Type III</b> microemulsion hr
AOT/AMA/NaCl	1 to 2	440,000	1 – 2
<b>AOT/Calfax 16L-35/NaCl*</b>	0.2 to 1	450,000	1 – 2
Lubrizol DP/AMA/NaCl	0.2 to 1	400,000	8 - 12

\*selected for Golden UST site



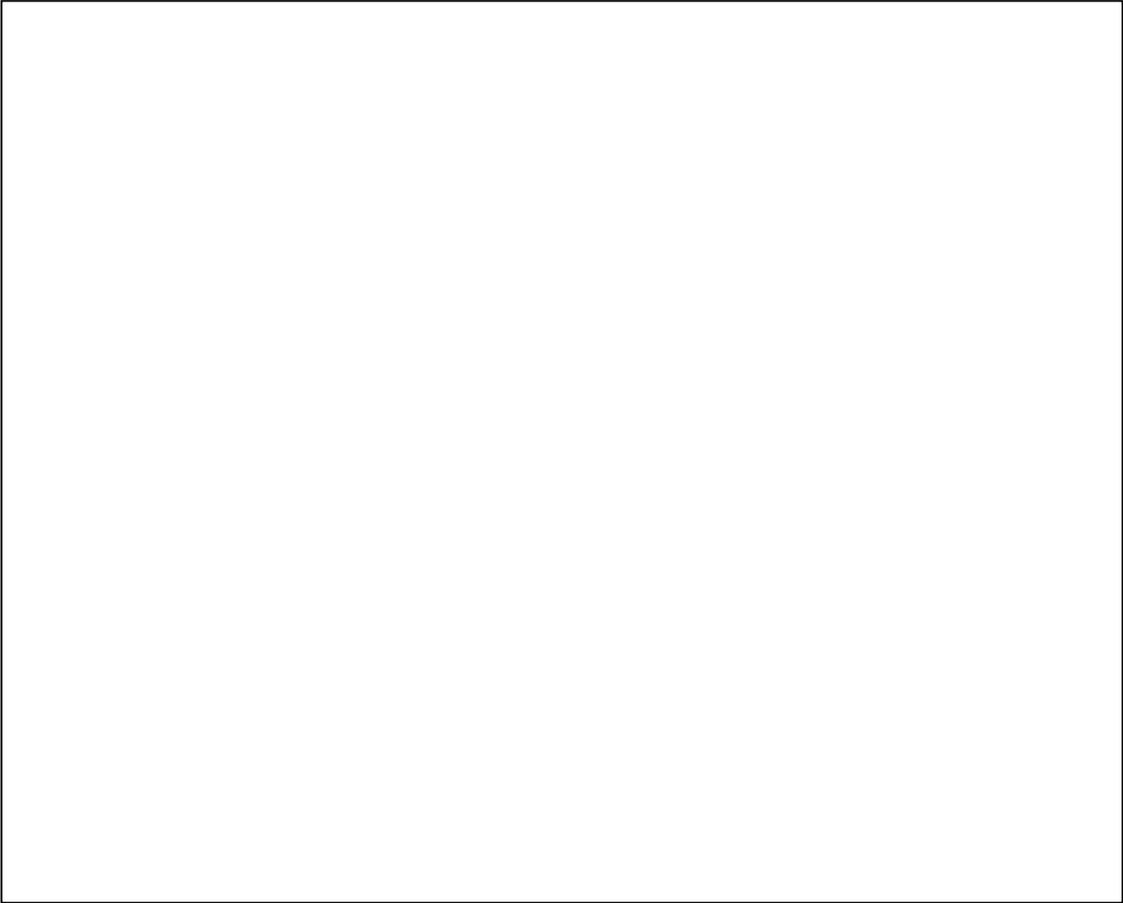
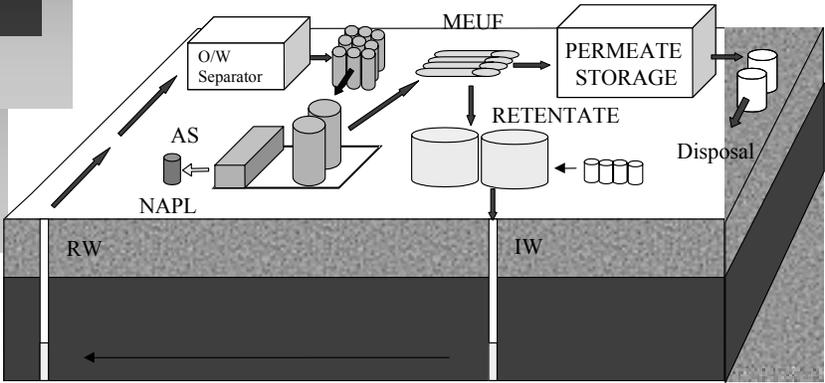
## BTEX Degradation with Oxidants

Oxidant system	Oxid. conc.	Benzene degrad.	Toluene	Ethylbenzene	Total Xylene
	mg/L	%	%	%	%
<b>H<sub>2</sub>O<sub>2</sub>/Fe<sup>+2</sup>/ H<sub>2</sub>SO<sub>4</sub></b>	2,000	92	44	59	45
KMnO <sub>4</sub>	5,000	8	NA*	NA	NA

\*Benzene only system; **Fenton's Reagent** was used at Golden UST site



# Surfactant Flushing Integrated Process



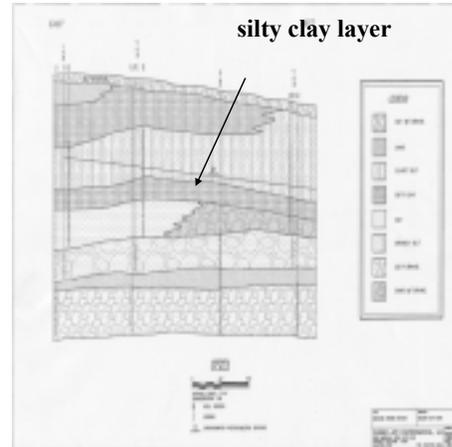
# Golden, OK UST Site Starting Point

Gasoline free phase:  
thickness on water table 2.7  
to 3.3 ft

Shallow zone (< 15 ft) -  
silt:benzene, 2,000 to 36,000  
 $\mu\text{g/L}$  in GW; TPH, non-  
detect to 345 mg/L

Deep zone - sand/gravel:  
benzene, 50 to 3,000  $\mu\text{g/L}$ ;  
TPH, non-detect to 30 mg/L

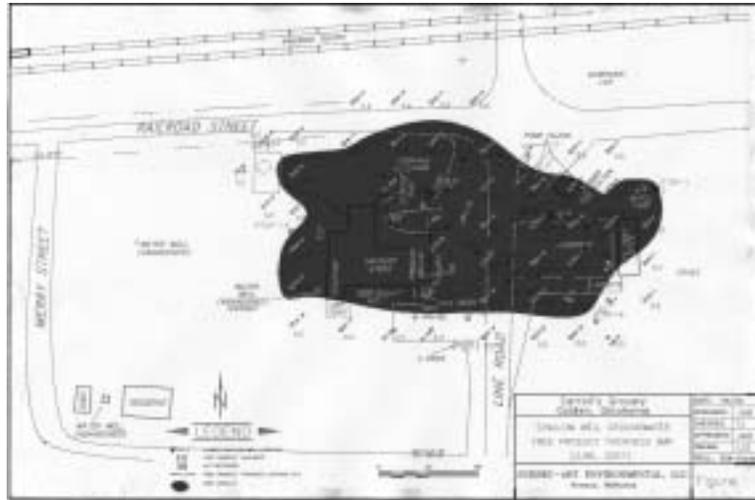
Surfactant Flushing Zone:  
1.5 acres (22,300  $\text{ft}^2$ )



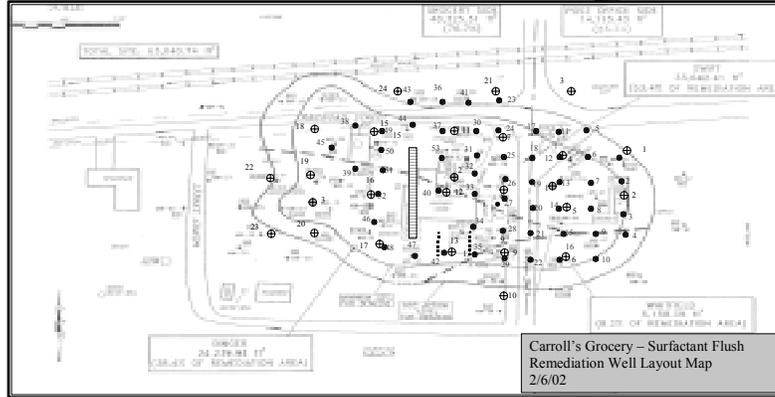
Golden UST geologic cross section



# Free Product Map



# Site Well Layout



# Golden UST Site, Oklahoma

## Project Goals

Primary: Remove all free phase gasoline

Secondary: Significant decrease in soil and groundwater concentrations (one to two order magnitude)

Tertiary: Soil and groundwater concentrations to primary drinking water standard



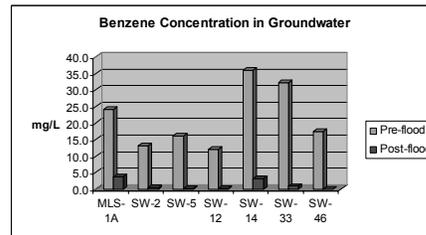
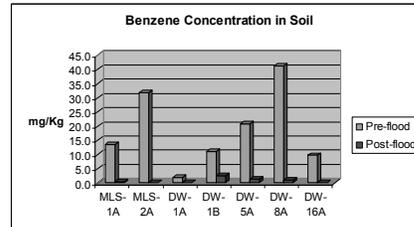
Golden UST Site, OK



# Golden, OK UST Site

## Approach / Results

Low level (< 1 wt%) surfactant/cosurfactant mixture  
 1 PV (190,000 gallons) – 60 days flushing  
 Polishing: shallow -- low level chemical oxidation;  
 deep – bioammendments (Phase I); chemical oxidation (Phase II-ongoing)  
 Soil and ground water concentrations reduced by one to three orders of magnitude



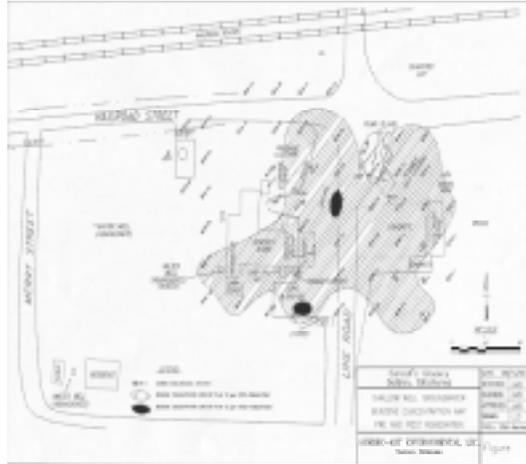
Data collected on 06/27/02



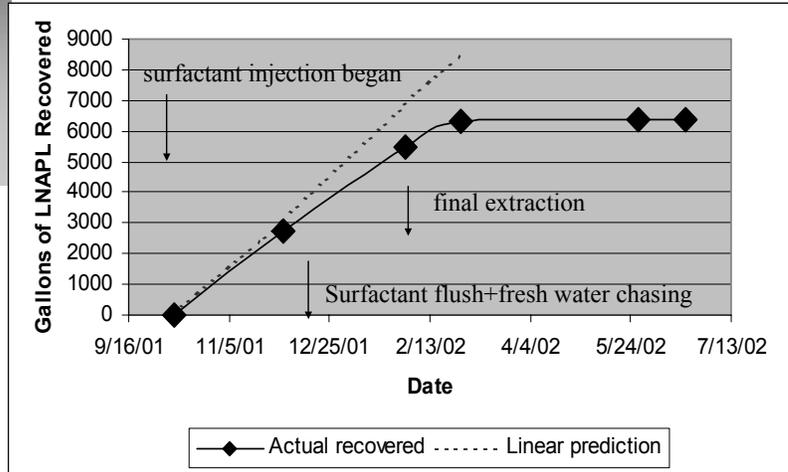


# Golden, OK UST Site Results (cont.)

Secondary: GW--  
70% to 99%  
reduction in  
benzene  
concentration  
Final Polishing  
(Chem Oxid-Phase  
II) to approach  
MCL (12/02-  
expected)



# Total NAPL Recovery



## Golden UST Conclusion

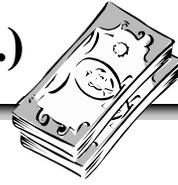
Surfactant Flushing appears technically and economically favorable compared with other technologies

Significant NAPL mass removal can be achieved by low surfactant concentration approach

Treatment-train approach -- combination of Surfactant Flushing (source removal) with chemical oxidation and/or bioamendments (contaminant plume polishing) to expedite site closure



## Golden UST Conclusion (cont.)



### Economical Comparison

- Total project: \$712 K
- Surfactant Flushing: \$569 K; volume treated = 15,550 yd<sup>3</sup>; cost = \$36 / yd<sup>3</sup>
- Total project costs (including zones area treated with chem oxid) = \$14 / yd<sup>3</sup>
- Properly designed, economical  
As low as: \$25 - 30 / yd<sup>3</sup> (LNAPL)



# Current & Future Surfactant Flushing Development

Potential UST Sites for Low Surfactant Flushing:  
Oklahoma (2), Arkansas (1), Missouri (1), New Jersey (1)

Tank Pit Flushing:

Free phase removal  
(gasoline & diesel pits)

Love's Country Store  
(OKC, Completed--  
10/02)



Love's Tank Pit



# Current & Future Surfactant Flushing Development (cont.)

Approach: low surfactant conc. (1PV)  
Different surfactant systems for gasoline and diesel pits  
Low cost (\$10K-20K)  
Recycling/ reuse of recovered water  
Compact design without interrupting the routine activity



Tank Pit Effluent

