Small Drinking Water Treatment Technologies for Compliance with the Enhanced Surface Water Treatment Rules

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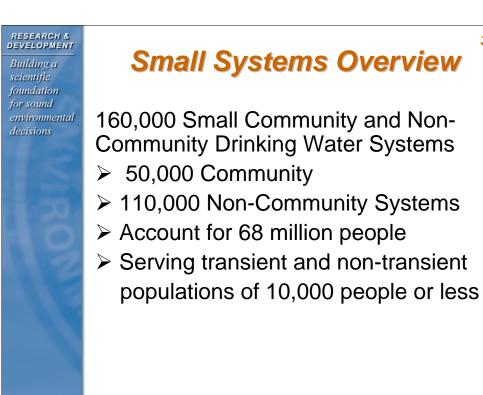
Region 9 Product Expo

February 8, 2005

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Today's Presentation

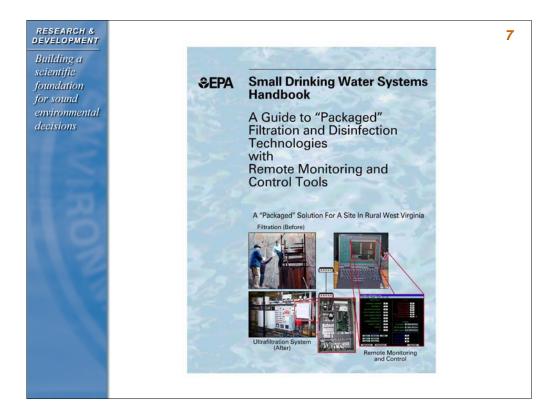
- Small Systems Overview
- Bag/Cartridge Filter Background
- Bag/Cartridge Filter Studies
- Bag Filter Field Studies
- LT1 and LT2 ESWTR Overview
- Arsenic Demonstration Program
- Future Small Systems Research



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Building as international decisions Small Systems Research U.S. EPA T&E Facility Current Drinking Water Research Filtration Disinfection Advanced Oxidation Point-of-Use Water Reuse Remote Telemetry Distribution Systems International Collaborations



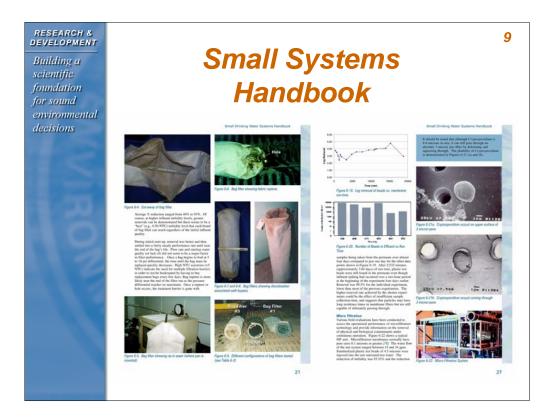
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Further Information

8

Upload "Small Drinking Water Systems Handbook" at the following web address:

http://www.epa.gov/ORD/NRMRL/Pubs/600 R03041/600R03041.pdf



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RESEARCH & DEVELOPMENT Building a scientific	Crypto Method 1623 Costs				
foundation for sound environmental decisions	Additional Equipment/Supplies Required for Method 1623	Startup Costs (\$)			
R	Sampling and Sample Processing	\$5,700			
1 Z	ImmunoMagnetic Separation	\$1,600			
	Chemicals	\$900			
	Total	\$8,100			

RESEARCH & DEVELOPMENT Building a scientific foundation for sound environmental	Comparison of Bead Removal ¹² with Crypto Removal Beads provide a surrogate that is more difficult to remove than Cryptosporidium					
decisions						
IRO	Bag FilterPSL BeadsCryptoLogLogLogRemovalRemoval					
Z	Strainrite GBP1- 2SB					
	3M 523A 2.1 3.4					
	Strainrite SWT1P + HPM97-CC-2SS	1.92	2.7			



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Disclaimer

14

Mention of trade names or commercial products in this presentation does not constitute an endorsement or recommendation for use

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Small Systems Research

15

Bag and Cartridge Filtration

- Driver = Long Term 2 Enhanced Surface Water Treatment Rule (LT2)
- LT1 compliance required in January 2005
- > 3 µm polystyrene latex bead challenges
 - Surrogate for Cryptosporidium parvum oocysts
 - Minimum 2 log removal
- Bag filters and cartridges from several manufacturers in different configurations
- Critical elements: particle removal, effects of turbidity on removal and system longevity
- Challenge with C. parvum oocysts



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History of Bag and Cartridge Filter Research at T&E Facility

	Years	Filter Configuration	Turbidity	Particle Size Range	Bead Size
5	1994- 1998	Individual Bags/Cartridges	0.5-10 ntu	Mass Loading	None
2	2000- 2002	Individual & In-Series Filters	0-2 ntu	3-7 µm	4.5 µm
C	2002- 2003	Prefilter + 1 μm Filters	0-2 ntu 0-1 ntu	1-5 µm	3 µm
	2004	Prefilter + 1 μm + 1 μm Filters	0-1 ntu 0-5 ntu	1-5 µm	3 µm

RESEARCH & DEVELOPMENT Building a scientific foundation for sound environmental decisions	Com	oarison of Technolo		-
(VIR	Technology	Purchase Price	Filter Replacement Cost	Expected Filter Life
19	Bag Filter (In-Series)	\$4,000	\$10-\$100	hrs/days/wks
	Cartridge Filter (In-Series)	\$4,500	\$100-\$600	hrs/days/wks
	UF Filter	\$50,000	\$5,000	up to 3 years

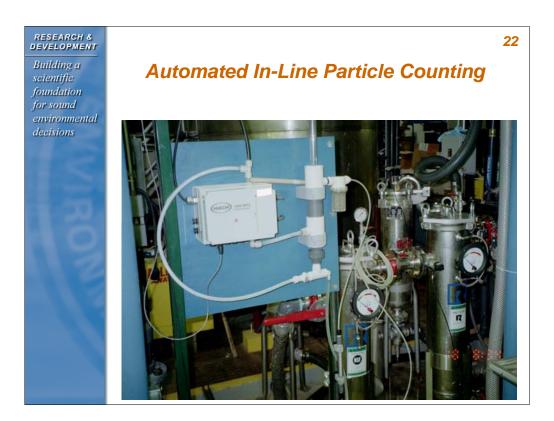


Automated Turbidity and Differential ²⁰ Pressure Sensors for Shutdown at Startup, Intermediate, and Terminal Pressure Drop

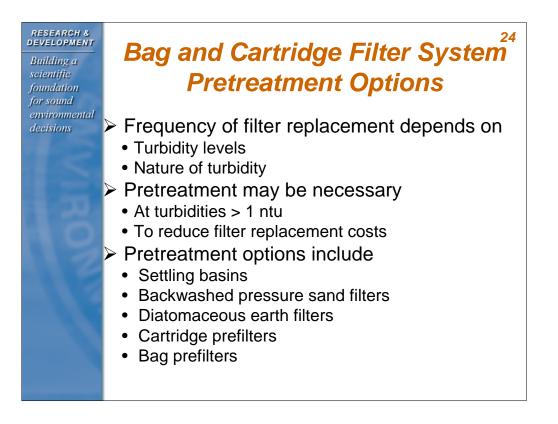


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RESEARCH & DEVELOPMENT Building a scientific foundation	Bag and Cartrid In-Series Automa	
for sound environmental decisions	Technology with Datalogging	Pressure and Flow Automation (\$)
Nõ	Paperless Chart Recorder	\$2,700
	Pressure Transducers (3)	\$800
	Magmeter for Flow Rate	\$3,700
	Total	\$7,200







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Optimum System Configurations²⁵ for Crypto Removal

- Depends on:
 - Source water quality
 - Preliminary test results
- > Typically:
 - Pretreatment provides gross particulate removal
 - Filters are configured with progressively finer micron ratings with 1 µm absolute filters at the end of the treatment train
 - Cartridge filters (1 µm) are placed after bag filters (1 µm) to protect cartridge filter life and reduce costs

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Advantages of Filters In-Series

26

Filters in-series (two 1 µm filters):

- Guard against short circuiting
- Provide a secondary barrier in case of filter splitting, bursting or rupture
- A 5 μ m prefilter with two 1 μ m filters in-series
- Increases system longevity
- Results in higher initial cost, but lower operating cost

RESEARCH & DEVELOPMENT Building a scientific foundation for sound environmental decisions	 Comparison of Filters In-Series and Individual Filters Adding filters in-series marginally increases removal Removal efficiency based on smallest micron rating 						
19	Primary HousingSecondary HousingBeadsLog Removal						
	3M 525A 3M 525A 1.18						
	3M 525A 3M 522A 2.90						
	3M 522A 3M 522A 2.86						
	Empty	3M 522A	2.63				

RESEARCH & DEVELOPMENT Building a scientific foundation for sound environmental decisions	General Concl T&E Re	_
	System Configuration	PSL Beads
1 o	Bag+Cartridge Filters	>3 Log Removal
	Several Bag+Bag Filters (1 micron absolute)	>2.5 Log Removal
	Cartridge-Type Filters in Bag Filter Housings	>3 Log Removal

RESEARCH & DEVELOPMENT Building a scientific foundation for sound			May Be Eli o Removal	—
environmental decisions	Inlet Turb. (ntu)	Primary Housing	Secondary Housing	Beads (Log Removal)
\leq	2.5	Rosedale bag (GLR)	Rosedale bag (GLR)	3.6
	2.5	Rosedale bag (PS520)	Rosedale bag (GLR)	3.36
HO	2.5	Rosedale bag (PS520)	Rosedale bag (PS520)	3.49, 3.34
13	0.13	Strainrite bag (SWT1P2S8T)	Strainrite bag (GBP1-2SB) in Rosedale housing	2.98, 2.84, 2.63
	0.2	Strainrite bag (SWT1P2S8T)	Strainrite bag (HPM97-CC-2SS)	2.65, 2.70, 2.65
	0.13	Strainrite bag (SWT1P2S8T)	Strainrite bag (HPM99-CGD-2SS)	3.26, 2.55

Strainrite bag (HPM99-XCGD-2SS)

2.75, 2.57

Strainrite bag (SWT1P2S8T)

0.12

RESEARCH & DEVELOPMENT Building a scientific foundation for sound	³⁰ Filters that May Be Eligible for LT2 Crypto Removal Credit			
environmental decisions	Inlet Turb. (ntu)	Primary Housing	Secondary Housing	Beads (Log Removal)
	NA	Strainrite bag (HPM99-CGD-2SS)	Strainrite bag (HPM99-XCGD-2SS)	2.74
12	NA	Strainrite bag (HPM99-XCGD-2SS)	Strainrite bag (HPM99-XCGD-2SS)	2.91, 2.67
12	2.53	3M 522A in R-P Housing	3M 522A in R-P Housing	2.90, 2.86, 2.71
	0.6-1.6	GAF bag (1 μm nominal)	Cycron cartridge (1 µm absolute)	4.56, 3.74, 3.28
	0.1-0.2	GAF bag (1 μm nominal)	Harmsco cartridge (1 µm absolute)	3.43, 3.27, 3.03
	0.1	Strainrite bag (1 μm nominal)	Harmsco cartridge (1 μm absolute)	3.94, 3.19



RESEARCH & DEVELOPMENT Building a scientific foundation for sound environmental decisions	Ех	Examples of Filter Run Times				
	Inlet Turb. (ntu)	Primary Housing	Secondary Housing	Beads Log Removal	Run Length	
12	~0.2	Strainrite bag (SWT1P2S8T)	Strainrite bag (HPM97-CC-2SS)	2.65	6.4 months*	
RO	0.10	Strainrite bag (1 µm nominal)	Harmsco cartridge (1 µm absolute)	3.94	61 days	
	0.13	Strainrite bag (SWT1P2S8T)	Strainrite bag (GBP1-2SB) in Rosedale housing	2.98	49 days*	
13	0.13	Strainrite bag (SWT1P2S8T)	Strainrite bag (HPM99-CGD-2SS)	3.26	34 days	
	0.12	Strainrite bag (SWT1P2S8T)	Strainrite bag (HPM99-XCGD-2SS)	2.75	15 days	
	~0.1	GAF bag (1 μm nominal)	Harmsco cartridge (1 µm absolute)	3.03	13 days	

RESEARCH & DEVELOPMENT Building a	E	xamples	of Filter	Run T	imes ^{3.}
scientific foundation for sound environmental decisions	Inlet Turb. (ntu)	Primary Housing	Secondary Housing	Beads Log Removal	Run Length
\sim	0.2 0.15	GAF bag (1 μm nominal)	Harmsco cartridge (1 μm absolute)	3.43 3.27	15 hrs* bags split
	2.5	Rosedale bag (GLR)	Rosedale bag (GLR)	3.60	3.6 hrs
NO.	2.5	Rosedale bag (PS520)	Rosedale bag (PS520)	3.49	1.4 hrs
13	2.5	Rosedale bag (PS520)	Rosedale bag (GLR)	3.36	32 min
	1.6	GAF bag (1 µm nominal)	Cycron cartridge (1 µm absolute)	3.74	32 min
	0.7	GAF bag	Cycron cartridge	4.56	34 min
Sector Construction of the sector of the	0.6	(1 µm nominal)	(1 µm absolute)	3.28	22 min

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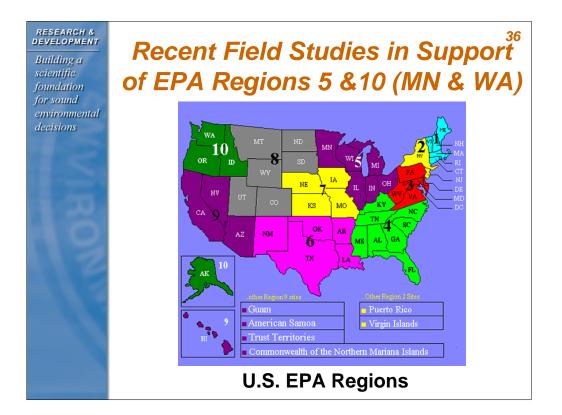
Bag and Cartridge Filter System Maintenance Issues

- Shelf-life impacts filter integrity
- Some filters require preconditioning
- Startup and shutdown filter systems gradually to prevent pressure surges (water hammers) from compromising filter integrity
- Avoid prolonged shutdowns to prevent algae growth

Research & Development Building a scientific foundation for sound environmental decisions Bag and Ca Maint > Only use mar housing/filter > Use caution of protect the fall and puncture > Avoid crimpin

Bag and Cartridge Filter System³⁵ Maintenance Issues

- Only use manufacturer recommended housing/filter combinations
- Use caution during filter installation to protect the fabric from scraps, tears and puncture
- Avoid crimping the bag at the top of the housing





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Northern Minnesota

- ≻Lake resorts
 - Open seasonally
 - Some year round
- Source water
 - Surface (lake) water
 - Groundwater
- Bag filtration
 - 3M bags still being used in RP housings
 - 3M dropped support of 3M bag filters for drinking water purposes in 1999



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Typical Treatment Train

40

Lake water is typically treated as follows:

- Submersible pump in the lake
- Pressure tanks to maintain water pressure
- Prechlorination
- Pressure sand filters
- A single bag filter with 3M 522A bags
- > Zenon membrane filters in some locations

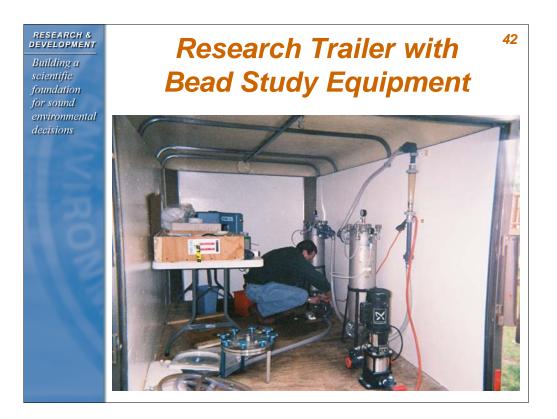
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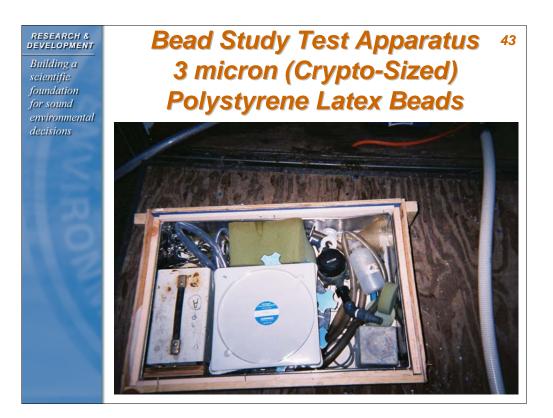
Test Apparatus

41

Test apparatus set up in a trailer at the Rocky Point Resort

- Resort treatment system bypassed to "load" filters for one-week study
- Two bag filter housings in series
- Bead challenge solutions, injection pump, and bead testing manifold
- Analytical equipment

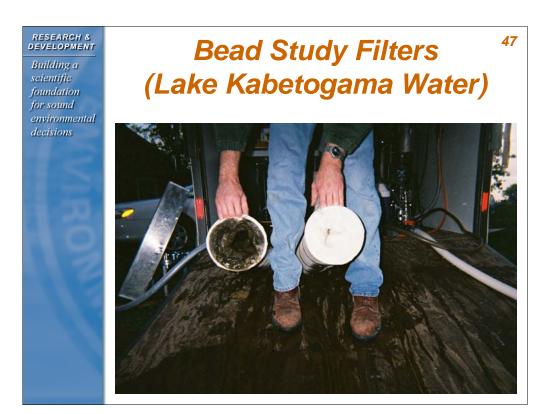




RESEARCH & DEVELOPMENT Building a scientific foundation for sound environmental decisions	44 Summary of Lake Water Tests (Turbidity: 2 to 3 ntu)				
VIRC	3M Bag Filter 1	3M Bag Filter 2	Filter Status	Beads Log Removal	
	525A	522A	Fouled	2.03	
	525A	522A	Clean	2.34	
	525A	522A	Intermediately Fouled	2.21	
	525A	522A	Fouled	2.71	



RESEARCH & DEVELOPMENT Building a scientific foundation for sound environmental decisions	Summary of Lake Water 1 without O-Ring				
VIRO	Strainrite Bag Filter 1	Strainrite Bag Filter 2	Filter Status	Beads Log Removal	
12	SWT1P2S8T	HPM99-XCGD-2SS	Clean	0.35	
	SWT1P2S8T	HPM99-XCGD-2SS	Fouled	0.44	
	SWT1P2S8T	HPM97-CC-2SS	Clean	0.20	
	SWT1P2S8T	HPM97-CC-2SS	Fouled	0.00	





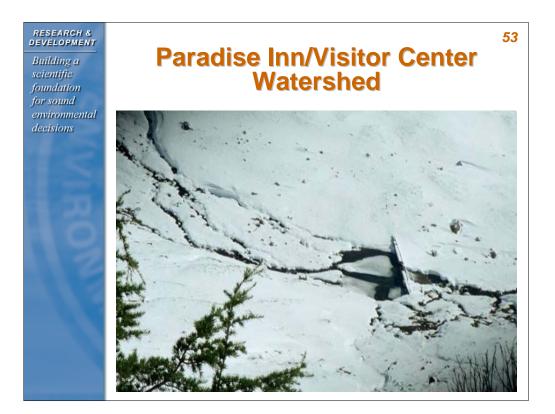


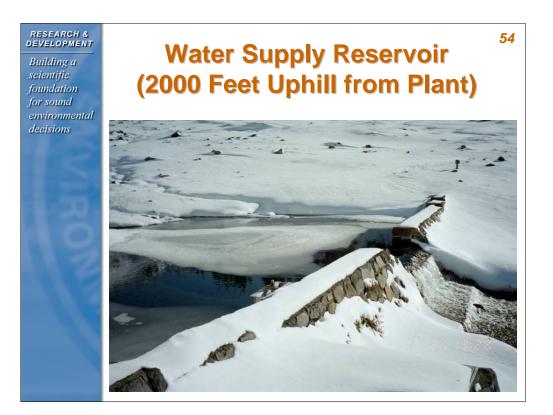
Building a scientific foundation for sound environmenta decisions Summary of Results ⁵⁰ Bag Filter Studies Conducted at the Paradise Inn/Visitor Center in Mt. Rainier National Park, WA

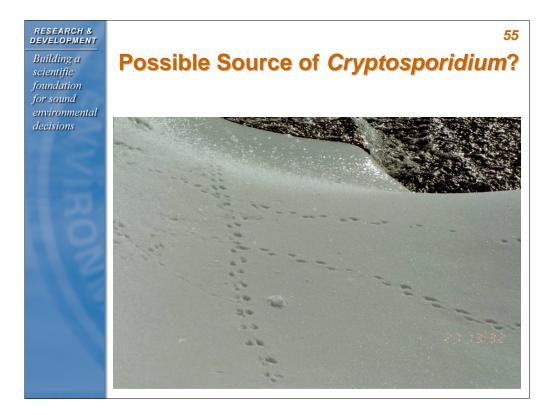


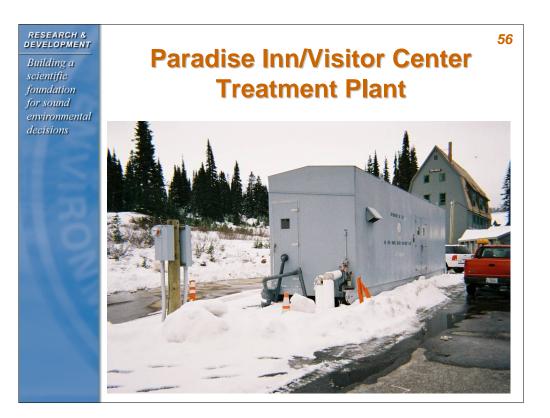










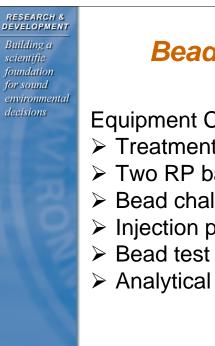






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61

Equipment Configuration:

- Treatment system by-pass line
- Two RP bag filter housings in-series
- Bead challenge solutions
- ➢ Injection pump
- Bead test manifold
- Analytical equipment

RESEARCH & DEVELOPMENT **Bead Study Bag Filters** Snowmelt Turbidity (0.12 ntu)

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Mt. Rainier National Park, WA Bead Study Test Results

Strainrite Bag Filter 1	Stainrite Bag Filter 2	Filter Status	Beads Log Removal
HPM99-CGD-2SS	HPM99-XCGD-2SS	Clean	2.74
HPM99-XCGD-2SS	HPM99-XCGD-2SS	Clean	2.91
HPM99-XCGD-2SS	HPM99-XCGD-2SS	Clean	2.67
HPM97-CC-2SS	HPM97-CC-2SS	Clean	2.36

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Mt. Rainier National Park, WA Bead Study Test Results

	3M Bag Filter 1	3M Bag Filter 2	Filter Status	Beads Log Removal
2	525A	525A	Clean	1.18
	525A	522A	Clean	2.90
	522A	522A	Clean	2.86
	Empty	522A	Clean	2.63



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Longmire Water Treatment Plant⁶⁶ (Chlorination/Aboveground Storage)



Chlorinator with Automated Chlorine Dosage and Turbidity Chart Recorder

Above Ground Storage Tank for Treated and Disinfected Drinking Water



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Bag and Cartridge Filtration under LT1ESWTR (1/14/02)

67

Public drinking water systems using surface water sources and serving less than 10,000 people must comply with LT1ESWTR by January of 2005

- Establishes 2-Log (99%) Cryptosporidium removal
- Strengthens combined filter effluent turbidity performance standards

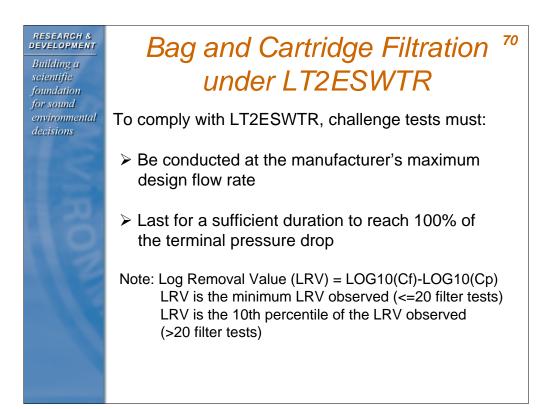
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Bag and Cartridge Filtration under LT2ESWTR (12/10/04)

Bag and cartridge filters are defined in the regulation as "pressure-driven separation devices that remove particulate matter larger than 1 micron using an engineered, porous filtration media."

LT2ESWTR establishes *Cryptosporidium* removal credit based on challenge testing
> Up to 2.0 log credit for individual filters
> Potentially higher log credits for filters in series
Note: Prefilters do not count as filters in series

RESEARCH & DEVELOPMENT **69** Bag and Cartridge Filtration under LT2ESWTR for sound To comply with LT2ESWTR, challenge tests must: > Test full-scale housings and filters in the same configuration as the proposed plant > Test the filters using Cryptosporidium or a surrogate with a maximum feed water concentration of the challenge particulate 10,000 times the detection limit of the challenge particulate in the filtrate. Note: Gross measurements such as turbidity may not be used



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Bag and Cartridge Filtration ⁷¹ under LT2ESWTR

Filters must be challenged at three times during the filtration cycle:

- > Within two hours of start-up of a new filter
- Between 45 and 55 percent of the terminal pressure drop
- After reaching 100 percent of the terminal pressure drop

A factor of safety is applied to challenge test results:

- > 1-log for individual filters
- Potentially lower for filters operated in series

Bag and Cartridge Filtration⁷² under LT2ESWTR

If a previously tested filter configuration is modified, a new challenge test must be conducted and submitted to the State

The State may choose to grandfather test results consistent with LT2ESWTR criteria conducted prior to promulgation of LT2ESWTR

Assignment of removal credit does not extend to:

> Other pathogens

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> Utilities mandated by the IESWTR or LT1ESWTR (Bin 1 of LT2ESWTR) Note: States may extend LT2ESWTR rules to other pathogens or Bin 1 plants

73

Further Information

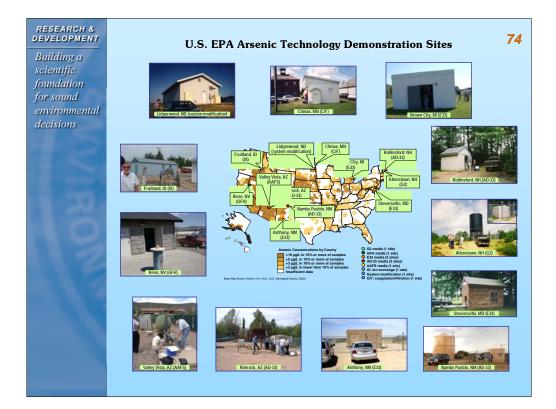
LT1 ESWTR:

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> www.epa.gov/fedrgstr/EPA-WATER/ 2002/January/Day-14/w409.htm

LT2 ESWTR: www.epa.gov/safewater/lt2/index.html

EPA Contact: Dan Schmelling (202) 564-5281 schmelling.dan@epa.gov

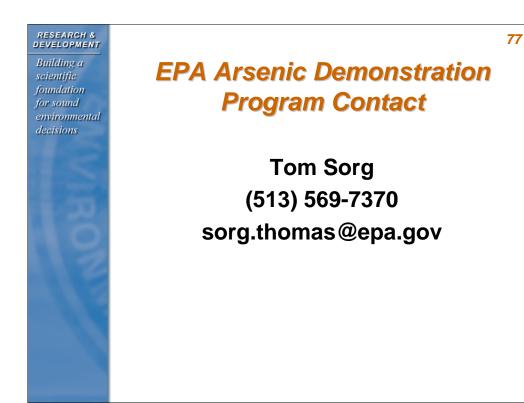


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Arsenic Demonstration Program

- October 31, 2001, Administrator announced lowering of arsenic drinking water standard to 10 ppb
- Also announced that "EPA plans to provide \$20 million over next two years for research and development of more cost-effective technologies/training/technical assistance."
- Focused on small systems (10,000 population or less)

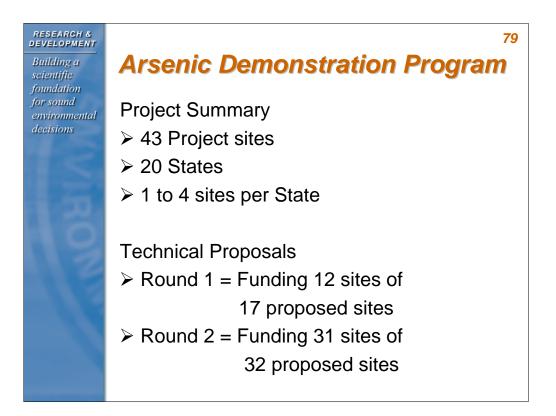




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Arsenic Demonstration Program Objectives

- Identify and evaluate new cost-effective technologies
- Demonstrate/verify performance of existing and new commercially available technologies
- Provide technical guidance to small communities, regulators and consulting firms on selection and design of cost-effective systems to meet the 10 ppb arsenic MCL





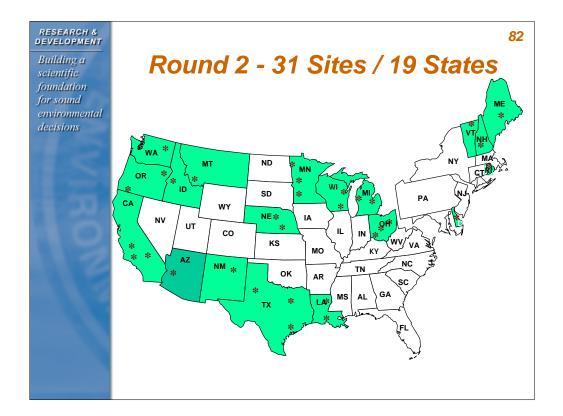
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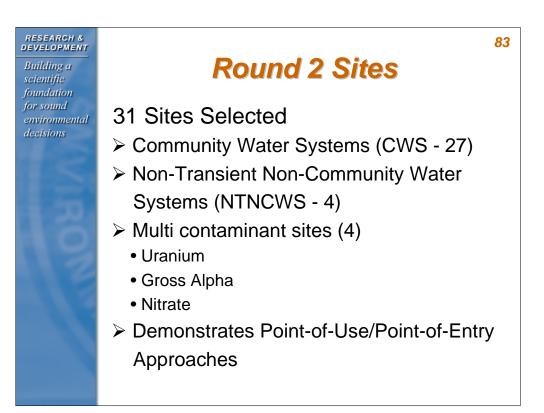
Round 1 Technologies

81

- ➢ 9 Absorption media systems
 - 7 iron media (E33, GFH)
 - 1 Iron-based media (G2)
 - 1 Modified AA (AAFS50)
- 1 Anion exchange system
- 1 Iron removal system
- 1 System Modification

(Iron removal process with Fe addition)

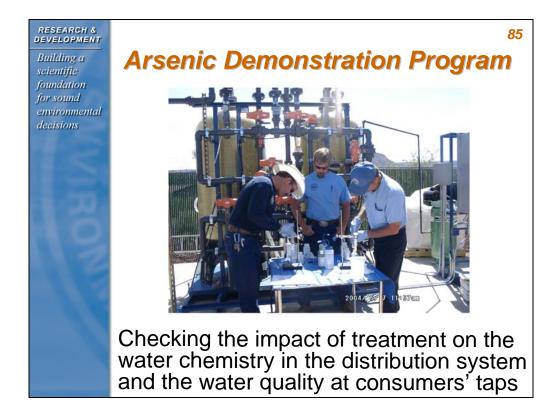




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Round 2 Technologies

- Adsorption technologies (60%)
- Oxidation/filtration
- Iron coagulation/filtration
- ➤ Ion exchange
- Process modification
- Dissolved air flotation/filtration
- Distillation (POU)
- Reverse Osmosis (POU)





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Small Systems Research Government Strategy Advisory Group

- Office of Ground Water Drinking Water (OGWDW)
- Office of Science and Policy (OSP)
- EPA Regions
- American Indian Environmental Office
- Office of Research and Development (ORD)





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Thank You

Small Drinking Water Systems Craig Patterson (513) 487-2805 patterson.craig@epa.gov

LT2 ESWTR Dan Schmelling (202) 564-5281 schmelling.dan@epa.gov

<u>Arsenic</u> Tom Sorg (513) 569-7370 sorg.thomas@epa.gov

RESEARCH & DEVELOPMENT Website Information **Small Systems:** www.epa.gov/ORD/NRMRL/wswrd/smallsys2.htm Upload "Small Drinking Water Systems Handbook": www.epa.gov/ORD/NRMRL/Pubs/600R03041/600R03041.pdf LT1 ESWTR: www.epa.gov/fedrgstr/EPA-WATER/ 2002/January/Day-14/w409.htm LT2 ESWTR: www.epa.gov/safewater/lt2/index.html

91

Arsenic: www.epa.gov/ORD/NRMRL/arsenic/