

Gold phytoextraction in developing countries: using the value of gold to pay for the clean up of degraded land



Christopher Anderson



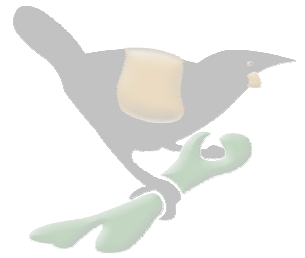
Tiaki International Ltd., Palmerston North, New Zealand

Fabio Moreno, Bob Stewart, Carel Wreesman,
Jorge Gardea-Torresdey, Brett Robinson, John Meech and Marcello Veiga

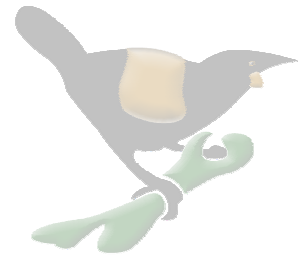
INR, Massey University; Akzo Nobel Chemicals, Arnhem, The Netherlands
University of Texas at El Paso, USA; Swiss Federal Institute for Technology, Zurich;
CERM3, University of British Columbia, Canada

outline.....

- context: phytoremediation
- quick review and background
- modelling tools
- basic economics
- scenario for developing countries
- where and what next?

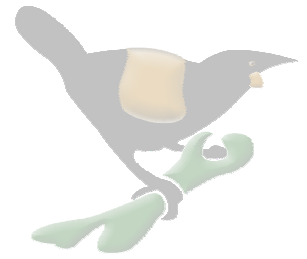


Phytoremediation: what is hindering implementation?



- Lack of environmental regulation
- Perceived security of conventional technology
- Client hesitation, plants take time to grow
- Cost
- There is no money to be made in clean up, so why do it?

Phytoremediation: how can we overcome the problem?



- Revenue; make remediation pay for itself

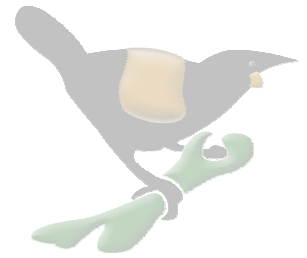
Gold

- I will admit that gold is not a contaminant
- But it does occur with contaminants
- Let's get them both out at the same time and make money
- Gold revenue pays for phytoremediation

The background of the slide features a close-up photograph of a plant stem, likely a corn cob, with a yellowish-green hue. Overlaid on this image is a faint, light-colored grid of hexagons, resembling a honeycomb or molecular structure. The text "background to gold phytoextraction" is centered horizontally across the middle of the image in a bold, red, sans-serif font.

background to gold phytoextraction

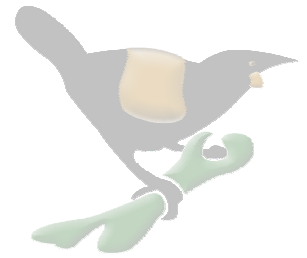
review: 1997 - 2004



- 1997: discovery at Massey University, plants could be induced to accumulate Au
- 1998: concept of Au phytomining published
(Anderson *et al.*, 1998, Nature)
- 1998-2004: ongoing laboratory and greenhouse research in NZ
- 2002: US discovery of Au nanoparticles inside plants (Gardea Torresdey *et al.*, 2002, Nano Letters)
- 2003: NZ field research culminated in Brazil
(Anderson *et al.*, 2005, Min. Engin.)
- 2003: nanoparticle research commenced in NZ

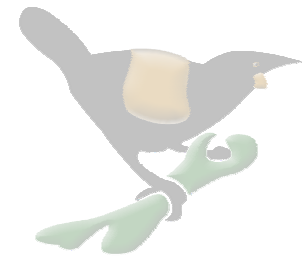
gold-soaking plants

induced hyperaccumulation

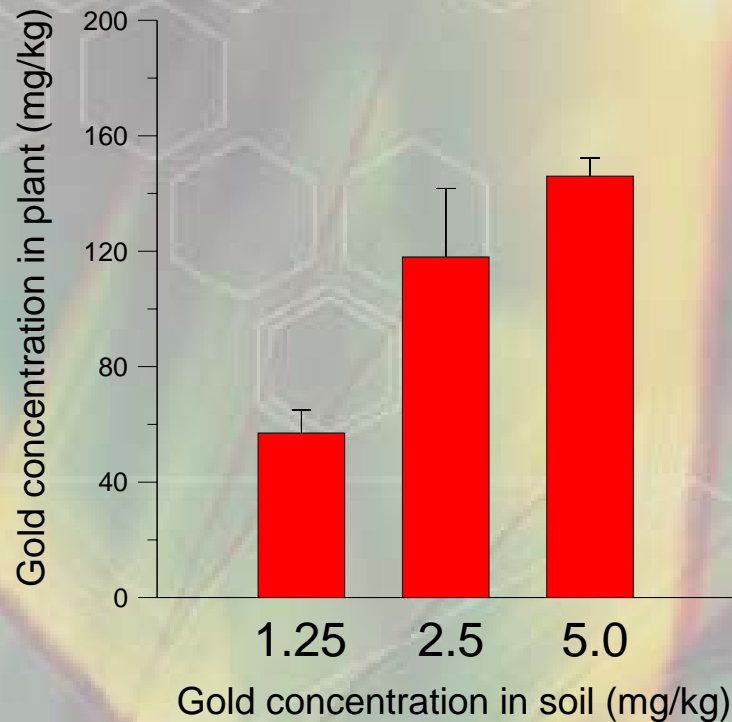


- If Au is soluble plants will take it up
- The mining industry has solubility expertise
- Plant concentration is limited by the 'soil' concentration and by suitable ligands
- This is a natural process.... environmentally occurring chemicals will cause plants to accumulate Au
- This is also a known processbiogeochemical exploration

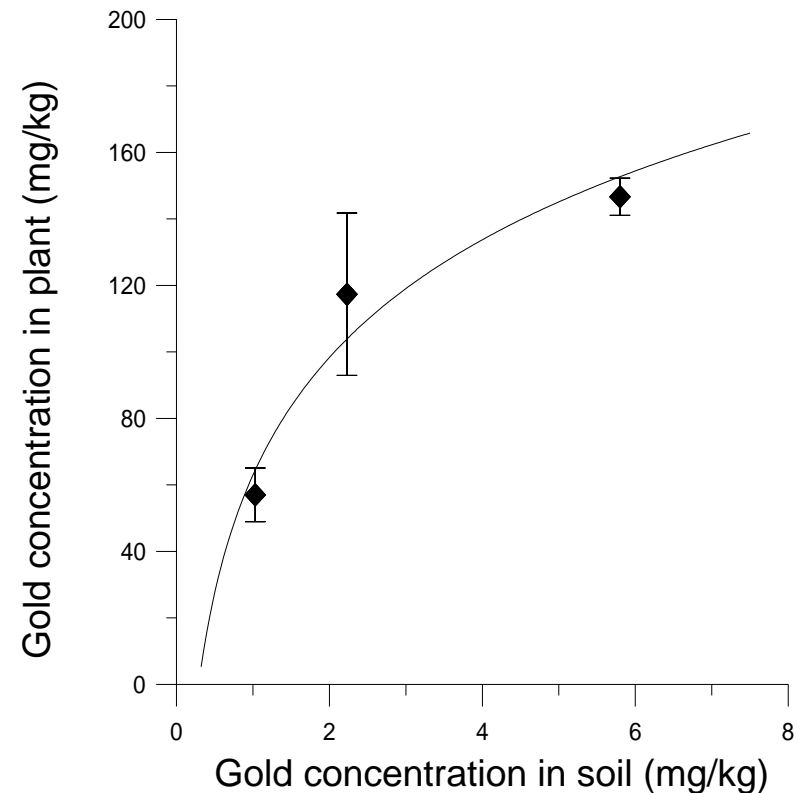
laboratory and greenhouse trials



Experimental data illustrating the plant-soil correlation



Gold uptake by *Brassica juncea*
Anderson *et al.* 2003, www.gold.org



Anderson, Moreno and Meech, 2004,
Minerals Engineering



modelling tools

- Modelling is used to design chemical irrigation
- Ensures limited potential for leachate
- Ensures best possible recovery of gold

Phytoextraction

Profit generation from:

- leaves
- stems
- leaves and stems
- metal
- metal and biomass
- none

Plant use: fuel

Cost of site assessment (\$000 US): 5

Gross biomass value (\$US/t): 0

Cost of planting (\$US/ha): 500

Cost of production (\$US/ha/yr): 1,500

Cost of ashing (\$US/t): 200

Cost of recovery (\$US/ton of ash): 300

Ash-Dry biomass (%): 10

Costs of inaction

Loss of productivity (\$US/ha/yr): 0

Reputation / Goodwill (\$000 US): 0

Legal / Litigation (\$000 US): 0

Future costs (\$000 US): 0

Interest Rates

In credit (%): 3

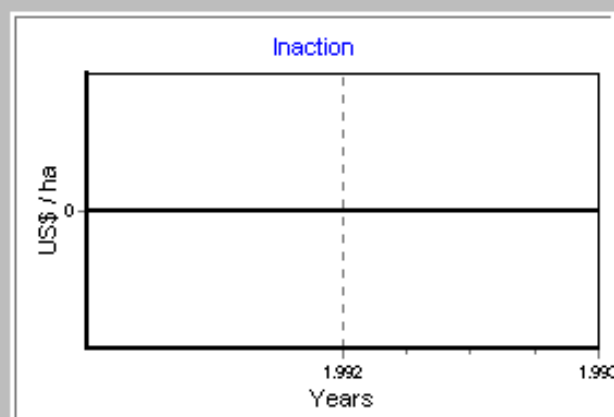
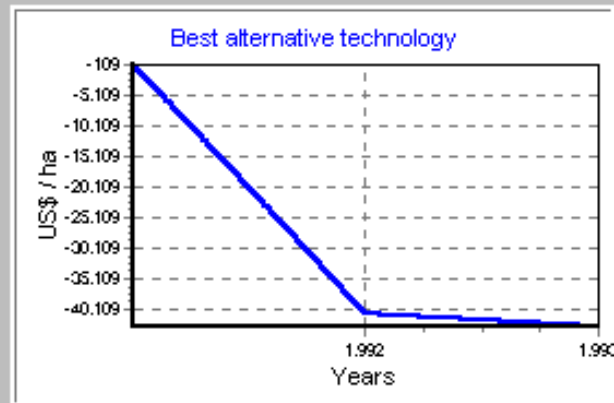
In debt (%): 5

Best alternative technology

Technology type: Reprocessing

Cost (\$000 US/ha): 40

Time needed (years): 1



Contaminant	Au
Total (mg/kg)	2
Spray conc. (mg/L)	0
Half life (d)	0
MAV in soil (mg/kg)	1
Background (mg/kg)	0.001
Si-bound (mg/kg)	0
Soluble (mg/L)	0.0001
Soluble+chelate (mg/L)	1.9
Chelate half life (d)	5
MAV groundwater (mg)	0.0001
Plant max. (mg/kg)	1000
BioM.Thresh. (mg/kg)	1000
R.A.F.	0.9
R.A.F. Dec.Const.	0
Leaf/Stem Quo.	1
MAV in plant (mg/kg)	10
Value (US\$/kg)	10000
Notes	Solubilised



Brett Robinson brobinson@hortresearch.co.nz

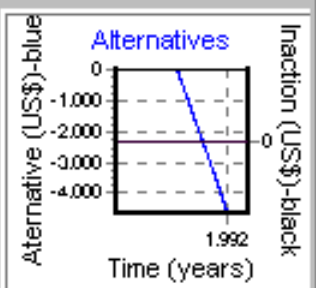
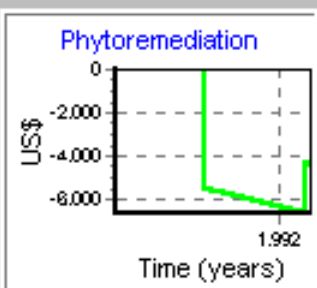
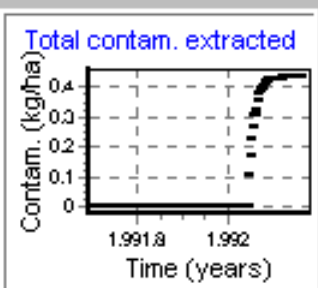
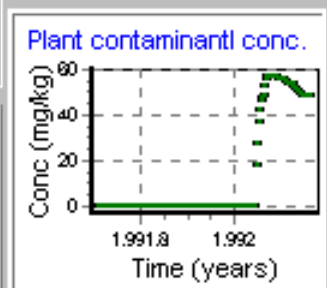
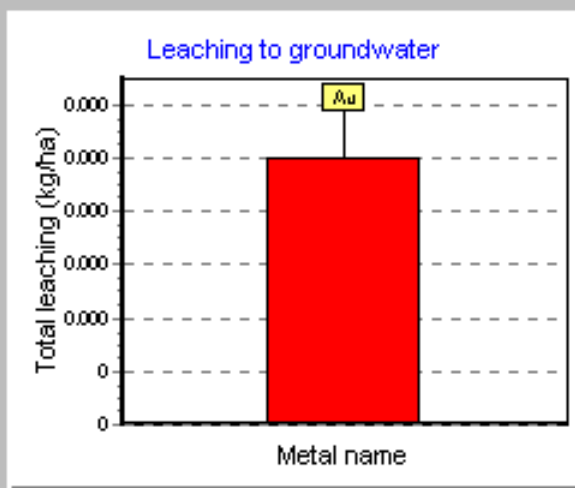
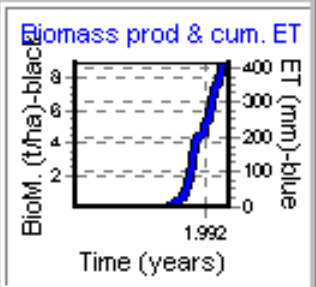
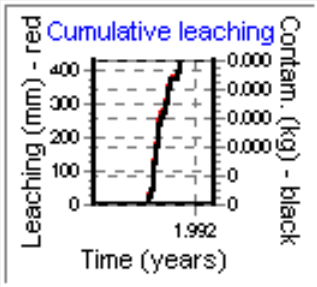
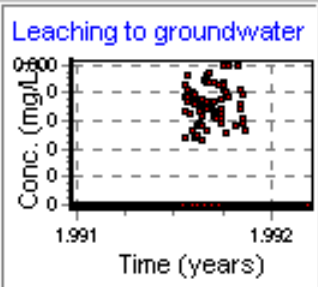
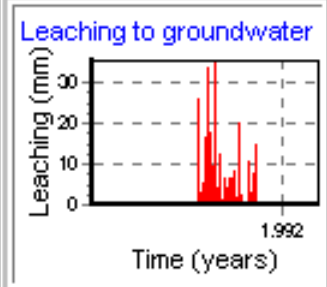
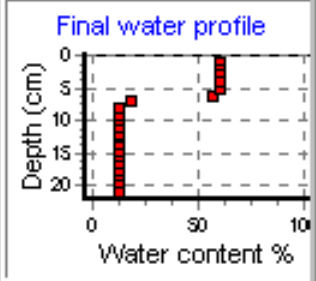
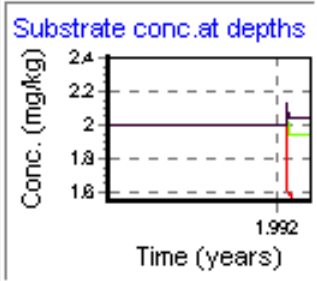
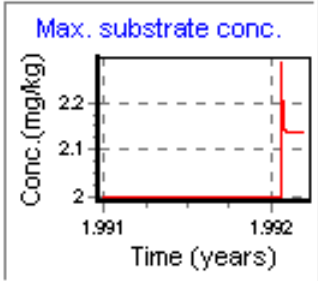
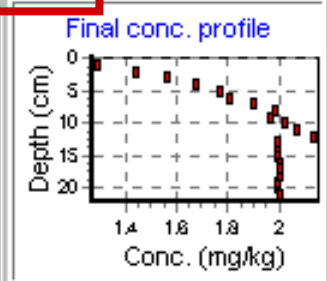
Modelling gold uptake, a DSS

DSS results

Substrate and management | Climate | Inputs | **Outputs** | Copy screen to clipboard

Mass balance

	Contaminant (kg)	Water (mm)
Initial		
Added to substrate	0.00	791
Initial soil loading	7.56000	105
Final		
Removed in crop(s)	0.43	413
Remaining in substr.	7.12658	54.4
Leached	0.00	428
Decayed	0.00	
Initial - Final		
Balance	0.00	0.0-



Calculate Show permissible limits Simulate without crop

General data: Area name Land area (ha)

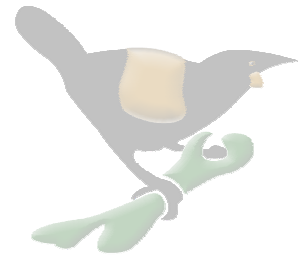
Simulation dates: From (year,DOY) To (year,DOY)

Economics calculated on a Per hectare basis Total area basis

The background of the slide features a close-up photograph of a plant stem, likely a corn cob, with a yellowish-green hue. Overlaid on this image is a faint, light-colored grid of hexagons, resembling a honeycomb or molecular structure. The text "economics of gold phytomining" is centered over the image in a bold, red, sans-serif font.

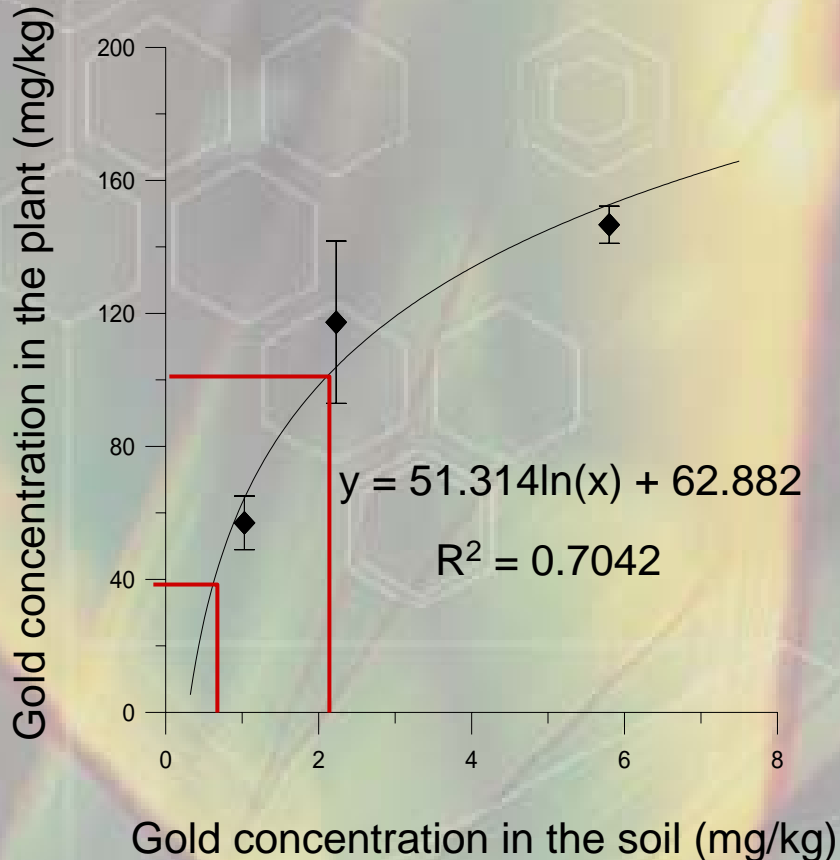
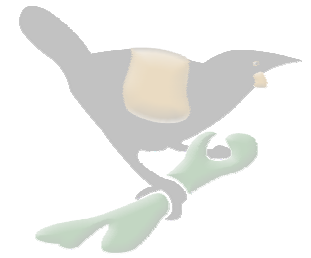
economics of gold phytomining

real life application



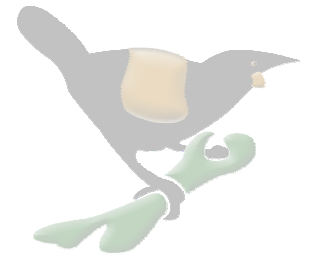
- Our *economic* aim is to achieve a gold concentration of 100 ppm in a crop with a harvested biomass of 10 t/ha
- Yield 1 kg of gold per hectare from 1 t of ash
- Gold is not the only metal removed in the plants
- Other, valuable metals can be recovered (Ag, Pt)
- Other, less or non-valuable but toxic metals can also be recovered (Hg, Cu)

progress towards our target



- 2003 Brazil work generated biomass with a max. average Au concentration of 40 mg/kg
- The 'soil' contained 0.6 mg/kg
- Uptake was well modelled by controlled studies
- Conservative modelling shows that we need > 2 mg/kg Au in the soil to reach our target of 100 mg/kg in the plants
- Biomass of 10 t/ha is realistic

can this really make money?



nominal-case scenario, 10 t of biomass incinerated then solvent extraction of 1 t of ash. Gold @ US\$400 / oz

Item	cost	revenue
Agricultural and labour costs	\$ 1,327	
Irrigation and chemical costs	\$ 1,975	
Processing costs	\$ 2,657	
Sub total	\$ 5,959	
Gold recovered	1 kg @ US\$400 / oz	\$12,862
Gross margin		\$ 6,903

Fosterville gold mine, Australia

US\$7k / ha for clean
up here



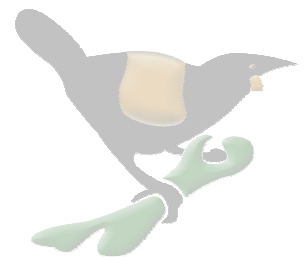
Igarape Bahia mine, Amazon

or maybe
US\$7k / ha for
clean up here



scenario for the developing world.....

phytoextraction and artisanal gold mining



The Serra Pelada artisanal gold mine,
Brazilian Amazon, 1980



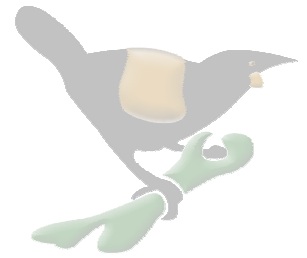


vision for artisanal communities

- A 'farming' system for mercury and gold
- Value of the gold pays for clean-up and education
- Subsidise the development of sustainable agriculture
- We're looking to recover 1 kg of gold per hectare and to remove 0.5 kg of mercury
- This is the same vision as Brooks in the 90's and Baker *et al.* today for Ni

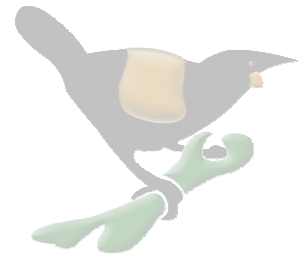


what does this achieve?



- Gold for sale
- Employment, training and education for local communities
- A cleaner environment
- The value of gold pays for these benefits
- Once the gold is exhausted, the land can be farmed by trained workers
- The lure of gold will make farming an attractive livelihood

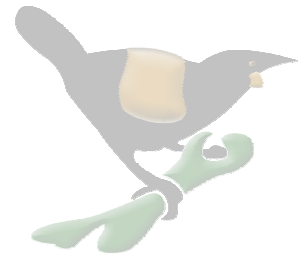
where do we hope to work?



- Carajas region in Brazil; the Serra Pelada mine
- Project team:
 - Tiaki International Ltd
 - Tiaki Brazil Ltd
 - CVRD

Aim: sustainable development and poverty reduction

where do we hope to work?



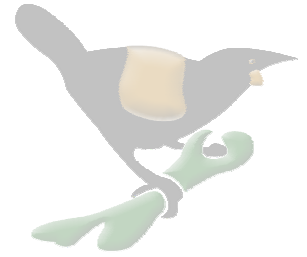
- Tongguan County, Shaanxi Province, China
- Project team:
 - Tiaki International Ltd, NZL
 - Scitrax UK Ltd
 - State Key Laboratory for Environmental Geochemistry, Guiyang, CN
 - Massey University, NZL

Aim: sustainable development and poverty reduction

The background of the slide features a close-up photograph of a corn cob, showing the yellow and green kernels. Overlaid on this image is a semi-transparent grid of white hexagons, some of which are nested or overlapping, creating a molecular or crystalline structure. The text "what and where next?" is centered in red on a white background that occupies the right half of the slide.

what and where next?

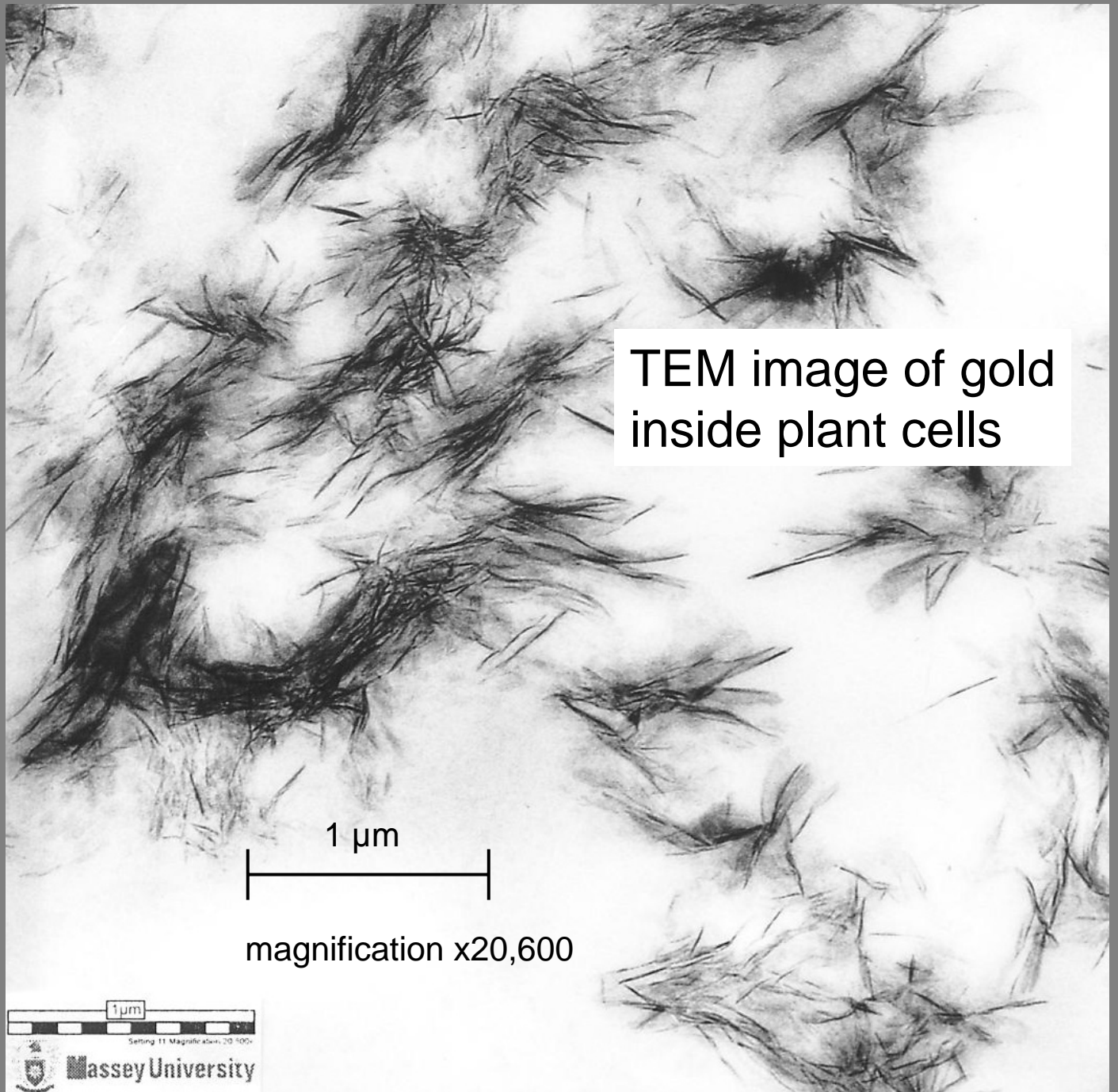
the future for gold phytoextraction



- Concept is proven. Commercialisation operation undergoing due diligence
- Niche market technology to farm small deposits (< 10,000 t) of gold-rich soil, mine waste and tailings
- We need to implement applications
- Potential high value applications for the gold

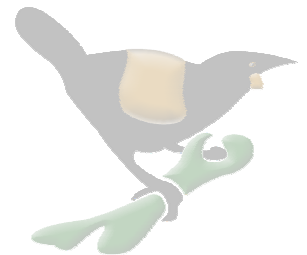
nanotechnology

US Airforce
funded research

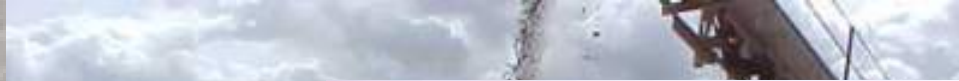
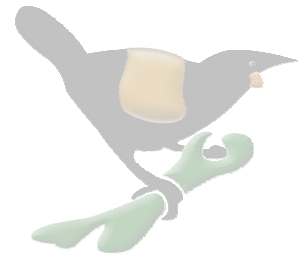


- Nanoparticles could have use as industrial catalysts
- Gold nanoparticles also find application in gold-colloid paints, electronics and medicine
- Develop a more cost-effective gold recovery system based on nanotechnology
- New generation lixiviants to make gold soluble

future



to conclude.....



or this

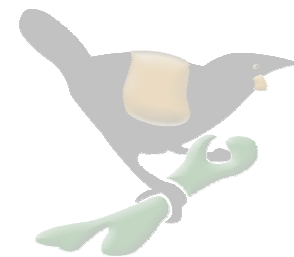


we find

this



we then



no



we farm gold



do this